UNION CARBIDE

INTERNAL CORRESPONDENCE

CHEMICALS AND PLASTICS • INSTITUTE PLANT P. O. BOX 2331, CHARLESTON, WEST VIRGINIA 25330

PLAINTIFF'S EXHIBIT W-330b

(Name) Mr. Fred Williams
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cation

Date January 24, 1973

Originating Dept. Employee Relations
Hygiene/Safety

Answering letter date

opy to Mr. R. O. Midkiff
Mr. R. E. Peele

Subject Asbestos Sampling Values
511 Insulation Fabrication Shop

Ray: The maximum exposure allowable until 1976 without respiratory protection is 10 fibers/ml.; after 1976 the limit is 2 fibers/ml. Both Five fibers/ml & the TLV Threshold Limit Value until 1976. Fred

Asbestos fiber counts for samples we have collected at the Plant 511 Insulation Fabrication Shop are submitted for your information. They may serve as guidance for any sampling program you may initiate and they should be valid as part of a records program.

Sample No.	Date	Sampling Time, min	Fiber Count/ml	Sample-Job Description
512-HHF-01	3-8-72	15	Too heavy to count	S. E. Painter - Dust collection removal for disposal.
512-HHF-02	3-8-72	5	61.5	S. E. Painter - Dust collector wearing respirator. - JOB DONE ONCE EVERY TWO OR THREE STARTS.
512-HHF-03	3-8-72	15	24.5 min.	S. E. Painter - End of dust removal job.
512-HHF-04	11-21-72	6	4.1	L. I. Mitchell - Butt sawing.
512-HHF-05	11-21-72	6	23.4	L. I. Mitchell - Placing pairs of sawed blocks in cartons.
512-HHF-06	11-21-72	9	4.1	H. Stanley - Janitor broom sweeping.
512-HHF-07	11-21-72	15	3.9	H. E. Samples - Cementing pre-formed blocks.
512-HHF-08	12-4-72	15	0.05	L. I. Mitchell - Off bearing south saw 1st cut.
512-HHF-09	12-4-72	15	5.3	H. E. Witt - Separate sawed block - apply glue.
512-HHF-10	12-4-72	9	-	Bad filter - not counted.
512-HHF-11	12-4-72	15	11.8 min.	H. E. Samples - Removing glued blocks from stack-edging.
512-HHF-12	12-4-72	4	27.8	H. E. Samples - Sawing block.
512-HHF-13	12-4-72	13	6.5	L. I. Mitchell - Off bearing second cut - placing in carton.
512-HHF-14	12-4-72	1½	9.8	L. I. Mitchell - Unpacking a single carton - sawed 22 pcs.
512-HHF-15	12-4-72	1½	48.3	L. I. Mitchell - Filling carton with sawed blocks.

Deposition Exhibit No 11
5-14-87

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All samples were collected on the person of the employee and each of them represents a peak exposure for the various work tasks. All work was involved with asbestos containing KAYLO block materials.

The problem area most deserving corrective measures is obviously the dumping procedure of the shop dust collecting facility. Excessive exposures are encountered in the handling, especially packing, of sawed block material.

Exposure values have not been reported to the employees nor to shop supervision.

Very truly yours,

H. H. Frazier

HHF:llh

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