

MD-3-A

PACKAGE TICKET

CODE

Bp-565

LOT

K2K-50

PO

NET WT/PKG.

NO. PKG.

PACK WT.

LOCATION

6

1016

20

STUMP

TOTAL NET WT.

1016

LUMP WT.

~~7~~ 1016 1098

PKG. N-CODE

PROD. SUPV.

DATE

OPERATOR

RT

11/11/62

23

0.0

1.62 +

1.81 +

1.56 +

1.68 +

1.75 +

1.74 +

006

10.16 ±

DUCT NAME = MONASTRAL BLUE B
(RESIN EXTENDED CPC FOR PLASTICS)
CG-20 CODE BP-565-D PKG

LOT K2K50

OCT 14 1982

EST. WT. 1090 LBS.
1090

NON-BLEEDING

PROCESSES

APPROVED BY

BP-565-D (A) BBK 11/20/81

XOC-23

TCP 07/02/82

MAKING NOTES

JOB NAME: 20BP565DPA

INSTRUCTIONS

= PRESSING =

RECORD

VAT						PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE						STARTED					
TIME						CAKES USED					
RELEASED BY						WATER ON					
PRESS						HRS. WASHED					
NO. OF CAKES						OHMS					
PRESS WITH AGITATION						HRS. WASHED					
WASH TO OHMS						OHMS					
TEST AFTER HOURS						HRS. WASHED					
LOAD ON 8 CARS						OHMS					
PANLOAD						CAKE CONDITION					
# 3 CLEAN PANS + CARS (IF USED FOR						NO CARS LOADED					
OTHER CODES) R.D. TO INSTAT.						EXPLAIN LOSSES					
HOSE OFF PANS BEFORE PANLOADING											

SAMPLES JAR
DELIVER TO

SAMPLED BY
RELEASED BY

DRY 36 HOURS AT 170 DEG F.
DRY IN SECTIONS:

= DRYING =

LUMP: - OK - WET - SALTS - CONTAMINATED

TAKE COMPOSITE SAMPLES FROM EACH DRYER CAR, NOTE CODE, LOT, DRYER #, DATE, TIME
AND SUBMIT TO CTL FOR % MOISTURE

LEAVE IN DRYER WHILE MOISTURE RUN ADDITIONAL DRYING HOURS REQUIRED
IF 1% OR LESS MOISTURE - OK TO PULL

DUMP IN NEW LIP'S WITH LINER (CAPER)

SAMPLES 1 PT + 1 ENV.
DELIVER TO CTL

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS - 8
LUMP WGT 1098

HILL LSP 0.75" SCREEN 1700 RPM
MAX. TEMP 140 DEG F

SCREEN RPM
MAX. TEMP. F

~~SCREEN 1700 RPM~~
~~MAX. TEMP 140 DEG F~~
~~SCREEN 1700 RPM~~

EXPLAIN LOSSES

GRIND WITH CO₂ AS PER DP # FA 0043

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV & 2 PT CAN

DATE MIXED
SAMPLED BY
RELEASED BY

50
124
51

1.48 +
0.14 -
1.52 +
0.14 -
1.54 +
0.14 -
1.58 +
0.14 -
1.68 +
0.14 -
1.59 +
0.14 -
1.53 +
0.14 -
1.18 +
0.14 -
10.98 *