97.6

Estd cwgt corrected 4/15 305 -33 272

V-320

MAKING INSTRUCTIONS: BATCH UNIT

C.V. D.V.

PROCESSED	APPROVED BY
YW-731-P	BBK 8-17-77
	DCG 8-22-77
TYPED BY	
NSA 8-25-77	

CG 46 CODE YW-731-P PKG. 06 TIME PUNCHED & CHECKED 7837

→ LOT MAR 25 35059-1

TAB: PUNCH TOTAL WGT AS EST WGT [illegible] Lbs APR - 0 1900

EST WGT (DO NOT PUNCH)

(REQ.#)

TAB: PUNCH FOLLOWING CONSUMPTIONS

TAB: DO NOT PUNCH % PULP WGT

CG	CODE	LOT	PQ	DISP	LBS
46	YC-5-A	31486	93		787
46	YC-5-A	33960	93		820
46	YC-5-A	33960	98		25
46	YW-731-P	34342-2	93		25
46	YW-731-P	34395-2	93		175
		TOTAL WGT			8526#
46	YW731P	34341-1	98		1800
46	YW731P	34343-2	93		21
46	YW731P	34649-2	93		36
~~46~~	~~YW731P~~	~~[illegible]~~	~~98~~		~~450~~

DO NOT USE V-218

CLOSE OUT # 2 & 4 V-320

8318 / 8526 X 100 = 97.6%

2700# To 35059-1

2990# To 35059-2

3648# To 35059-3

~~8318~~ / 8526 X 100 = 97.6%

4036 4500

BLEEDING

UIPMENT		NAME: DALAMAR® YELLOW	USE LBS.	N CODE	ACCT. LBS.
Misc. 1		Note: Making Supv - 1 hour before taking S 28 sample, advise CTL Supv of status			
	1	Obtain as listed above		YC-5-A	
	2	Obtain & Mix to uniformity for S 8 & S 11		896-B	1632
	3	Calculate for S 22			
		~~6000#~~ - 5605# YC-5-A Pulp Wgt (S 1) = 200# water			
		~~6000#~~ 5805#			
ALM 2	4	Plug ALM # 2 outlet & DUMP IN LOT ~~24838-1~~ 34341-1	450	YW731P	450
	5	Add & stir 5 minutes to dissolve	15	3-A	15
	6	Stop agitator			
	7	Dump in one drum YC-5-A from S 1			
	8	Pour in 70	+200	896-B	200
	9	Start agitator & stir minimum time to fluidize. Note: Over-stirring will cause excessive foam			
	10	Dump in rest of YC-5 (S 1) in 2-drum increments. Stir minimum time to fluidize between each increment. Scrape drums	370		370
	11	Pour in & stir 5 minutes		896-B	
	12	Sift in using sifter in 2-4 minutes	8	925-A	8
	13	CLEAN grating sides & ~~[illegible]~~			
	14	Stir 60 minutes Record: Start 1:50 PM			
	15	Add & stir 5 min	2 ozs	R16-A	0
	16	Stop agitator & Record: pH 9.6 (7.0-7.5)		3-A	
	17	If necessary, adjust to pH 7.0-7.5 (note: dissolve 1# N-3-A in 5# water) Record: pH 7.3 Assume 75%		30-D	3/4
	18	Pour in & stir 5 min	100	195-B	100
	19	When scheduled, Pour In LOT		YW-731	~~[illegible]~~
		Note: Add as volume permits during homog ~~[illegible]~~	135 D		1607
		~~[illegible]~~			
		~~[illegible]~~	LS		
	20	Stop agitator			

SMW 8/30/77 REV

UIPMENT		PAGE 2 CG 46 CODE YW-731-P (J) EST. WGT. 7626 LBS.	USE LBS.	N CODE	ACCT. LBS.
CV 3	21	Run ALM thru homogenizer at 4800-5200 psi into V- 320			
		Note: Return material homogenized below 4800 psi to ALM			
	22	Rinse ALM with 200# water calculated in S 3 thru homogenizer at 2000-5000 PSI			
	23	Drain lines from homog to CV into drum & pour into CV			
	24	Add & stir 30 minutes	4 ozs	816-A	1
	25	Record: pH 8.9 (7.0-7.5)			
	26	If necessary, adjust to pH 7.0-7.5 (Note: Dissolve 1# N-3-A in 5# water) Record: pH 7.5 Assume 75%		3-A 30-D	
	27	Discharge ±25 G thru packout line & pour into CV			
	28	Fill 1-16 ounce jar from packout line & deliver to CTL for color Record S 41			
	29	Fill 1-16 ounce jar from packout line & run 100 mesh screen test per SOP. Record: Results S 41			
	30	If screen test is OK, close manhole cover, turn off light, & leave agitator on. Note: If screen test is not OK, notify supervisor			
Homog 6	31	Clean Homogenizer per standard practice	25	3-A	25
CV 7	32	Add _____ # water as required to CV			
		Note: If test is satisfactory, omit S's 32-35			
	33	Start agitator & stir 20 min. or longer to uniformity			
	34	Fill 1-16 ounce jar from packout line & deliver to CTL for color Record S 41			
	35	Shut off agitator until test is available			
	36	When test is satisfactory, start agitator			
	37	Stir 5 min or longer			
	38	Check packout scale accuracy: 50# 50 500# 500			
	39	Discharge thru packout screen as follows:			

PACKAGE N-CODE	SCHEDULED PACK	TOTAL NET PACK
N-1775	10	4500
~~N-1954~~	~~[illegible]~~	
N-1700	±100%	3818
	GRAND TOTAL NET PACK	8318

Note: After discharging ±25 G, fill 2-16 ounce jars from packout line, mark "FINAL." Deliver to CTL when packout is completed. Record S 41

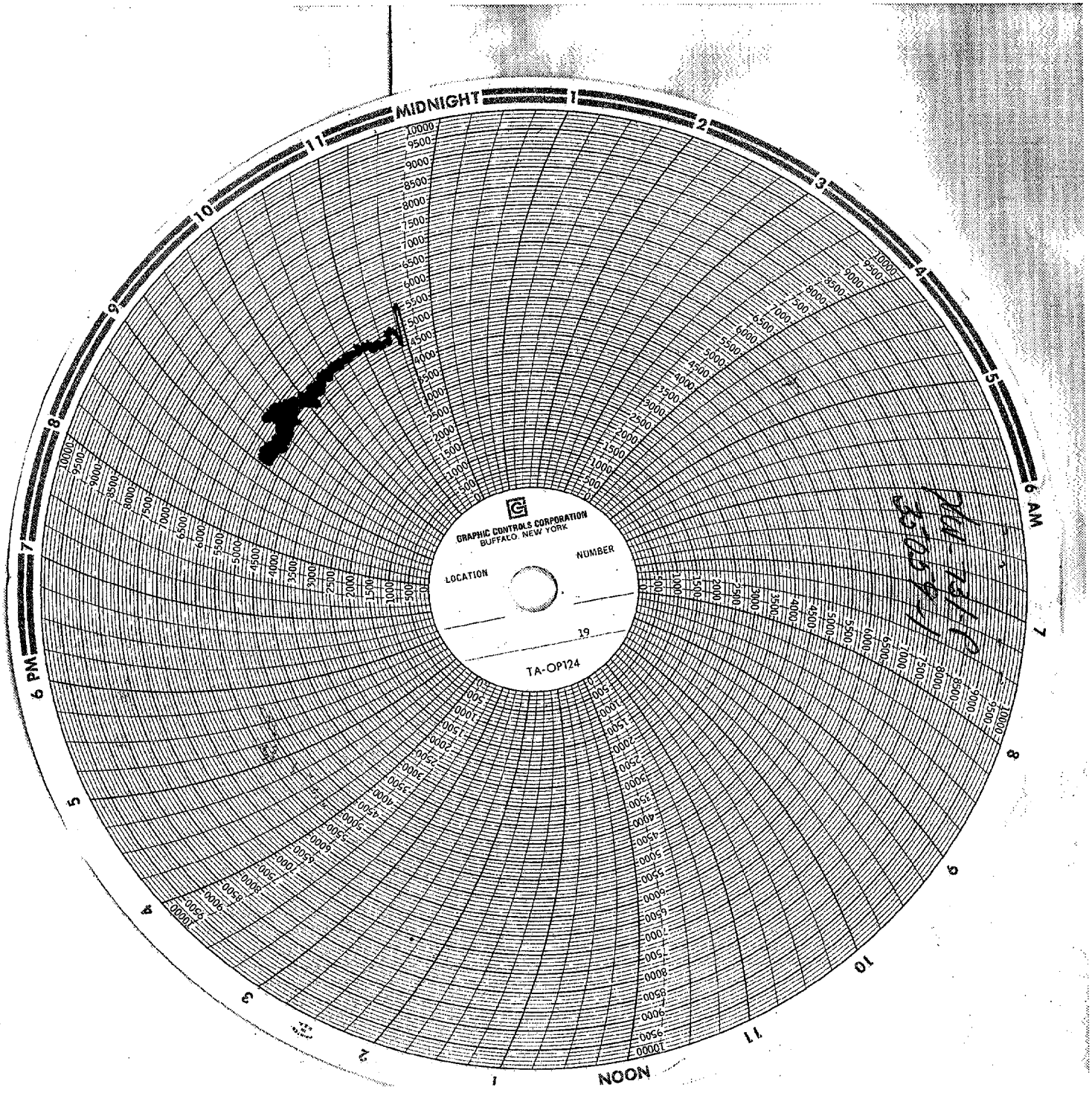
40 Stop agitator

41 Record:

	Results	Time	Supv
S 28 Color Sample to CTL	O.K.	12:30 P.M.	[illegible]
S 29 Screen Test			
S 34 Resample to CTL			
S 39 Sample during packout			
S 39 Deliver to CTL			

START	FINISH	OPTR

DUP050293167



DUP050293168

N33063.01

4500
2990
×28
8318

4500

3818
2990
828

DUP050293169