

FRONT AXLE

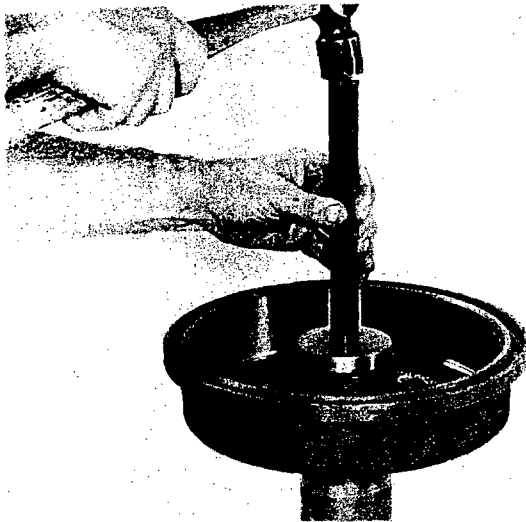


Figure 42

1009-42

Assemble new wheel bearing grease seal.
Tools—#D-155 Installer, #C-4171 Handle.

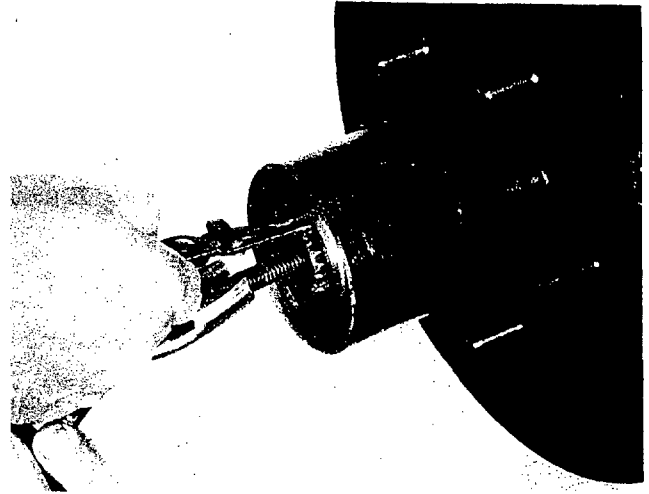


Figure 44

1009-44

Assemble drive gear and snap ring. Assemble bolt into shaft. Pull on bolt, push on gear to allow clearance of the snap ring groove. Be sure snap ring is seated in snap ring groove.

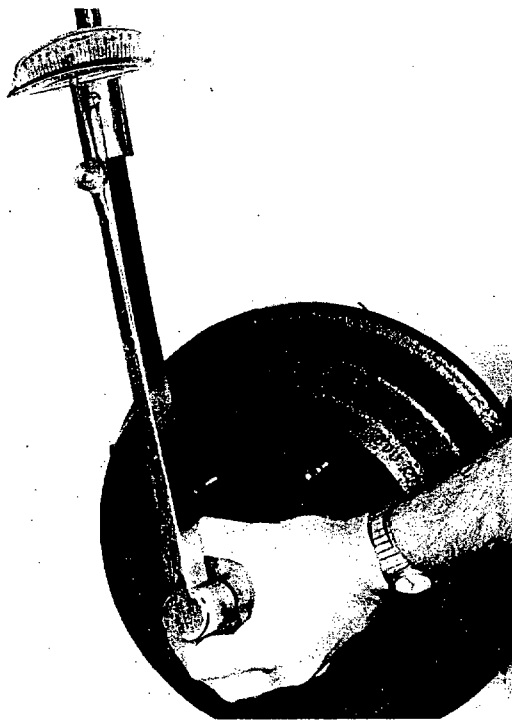


Figure 43

1009-43

Assemble brake drum and outer wheel bearing cone to spindle. Assemble inner wheel bearing adjusting nut. Torque nut to 50 lbs. ft. Rotate hub, then back off nut 90° maximum. Assemble lockwasher, line tap up with keyway of spindle, turn nut to nearest hole of the lockwasher. Assemble outer locknut. Torque nut to 50 lbs. ft. minimum.

Tool—#C-4170 Wheel bearing wrench.

40 DEGREE STEER— INTERNAL HUBS WITH DISC BRAKES DISASSEMBLY

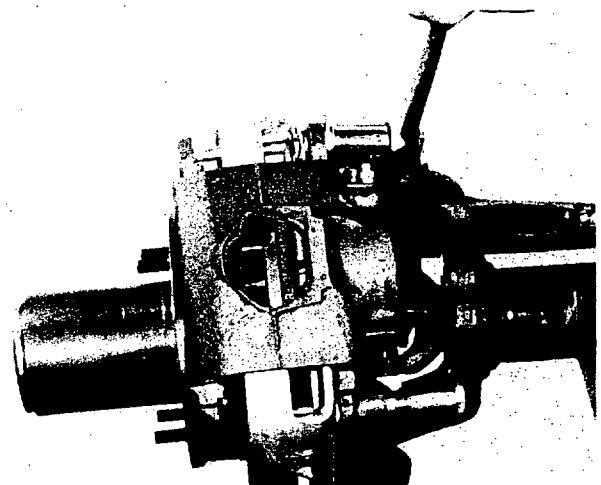


Figure 45

1009-45

Remove both brake caliper assembly bolts.