

(DATE) 147912 LOT NUMBER 16231 (Reg. No. 10840) TYPED BY: JMH

TEST. WT. 7.00 LBS. STANDARD H2O 8.00 TIME 7 AM,
 20 BW-372-P C2K46-1 98 5926
 20 BW-372-P E2H29-1 93 2700

CG	CODE	LOT	PQ	LBS	%	USE LBS	REQUEST NO.
20	BC-2-A	51196	93	127	35.07	362	
20	BC-2-A	A2H33	93	1215	37.50	3240	
20	BC-2-A	A2H33	98	86	37.50	229	
20	BC-2-A	A2H33	93	238	33.02	72.1	
20	BW-372-P C2K46-1	93		577		374	
20	BW-372-P E2K16-2	93		33		33	
MENT				MONASTRAL BLUE B	2 PAGES	USE LBS	ACCT LBS

MISC 1 NOTE: MAKING SUPV - 1 HR BEFORE TAKING
 S24 SAMPLE, ADVISE CIL OF STATUS
 OBTAIN AS LISTED ABOVE
 2 CALC FOR S9
 5049#4554 BC-2-A P WGT (S1) = 497# WATER

ALM 2 PLUG ALM #2 OUTLET & RUN IN 100% WATER
 DO NOT START AGITATOR
 POUR IN ASSUME 50% 8 7-D 4
 DUMP IN 1 DRUM BC-2-A FROM S1
 SIFT IN IN 4-8 MIN 167 741-B 167
 START AGITATOR & STIR MINIMUM TIME TO FLUIDIZE. NOTE: OVER STIRRING MAY CAUSE EXCESSIVE FOAM.
 DUMP IN REST OF BC-2-A (S1) IN 2 DRUM INCREMENTS. STIR MINIMUM TIME TO FLUIDIZE BETWEEN INCREMENTS. RINSE DRUMS WITH WATER CALCULATED IN S2. IF NO WATER IS AVAILABLE FROM S2, SCRAPE IN DRUMS.
 START AGITATOR, RINSE GRATING SIDES & MIXER BASKET WITH 200% WATER
 STIR 60 MIN RECORD: TIME START 1:40 PM
 STOP AGITATOR AND RECORD: PH 7.8 (10.0-12.0)
 IF NECESSARY, ADJ TO PH (10.0-12.0)
 RECORD PH 10.8 ASSUME 50% 20 7-D 10
 ASSUME 70% 160 30-D 160
 POUR IN 160 195-B 160
 STIR 5 MIN
 WHEN SCHEDULED, POUR IN LOT BW-372-P 8033
 NOTE: IF ALM IS FULL, ADD AS VOL. WILL PERMIT DURING HOMOG E2H29-1 2700 8659
 E2K46-1 5926
 E2K16-2 33

3 RUN ALM THRU HOMOG AT 4800-5200 PSI INTO V-320. NOTE: RETURN MATERIAL HOMOGENIZED BELOW 4800 PSI TO ALM.
 320 RINSE ALM WITH 400# WATER THRU HOMOG AT 2000-5200 PSI
 300 DRAIN LINES FROM HOMOG TO CV INTO DRUM & POUR INTO CV
 STIR 30 MIN

JUN 24 1982

EQUIP MENT		PAGE 2 OF 2 CG 20 CODE BW-372-P (P)	USE LBS	N-CODE	ACCT LBS
CV 3 CONT	21	RECORD: PH <u>10.4</u> (10.0-12.0)			
	22	IF NECESSARY, ADJ TO PH 10.0-12.0 ASSUME 50% RECORD PH _____ ASSUME <u>70%</u>		7-D 30-D	
320	23	DISCHARGE +/-25G THRU PACKOUT LINE & POUR INTO CV			
	24	FILL 1-16 OZ JAR FROM PACKOUT LINE AND DELIVER TO CTL FOR COLOR. RECORD IN S37.			
	25	FILL 1-16 OZ JAR FROM PACKOUT LINE AND RUN 100 MESH SCREEN TEST PER SOP. RECORD RESULTS IN S37.			
	26	IF SCREEN TEST IS OK, CLOSE MANHOLE COVER, TURN OFF LIGHT & LEAVE AGITATOR ON. NOTE: IF SCREEN TEST IS NOT OK, NOTIFY SUPERVISOR			
HOMOG 4	27	CLEAN HOMOG PER SOP	25	3-A	25
CV 5	28	ADD <u>438</u> # WATER AS REQUIRED TO CV. NOTE: IF TEST IS SATISFACTORY, OMIT S'S 28 - 31.			
320	29	STIR 20 MIN OR LONGER TO UNIFORMITY.			
	30	FILL 1-16 OZ JAR FROM PACKOUT LINE AND DELIVER TO CTL FOR COLOR. RECORD IN S37.			
	31	SHUT OFF AGITATOR UNTIL TEST IS AVAILABLE.			
	32	WHEN TEST IS SATISFACTORY, START AGITATOR.			
	33	STIR 5 MIN OR LONGER.			
	34	CHECK PACKOUT SCALE ACCURACY: 50# _____ 250# _____ 500# _____			
	35	DISCHARGE THRU PACKOUT SCREEN AS FOLLOWS: PKG N-CODE SCHLD PACK TOTAL NET PACK <u>N-177.5</u> _____ <u>9</u> _____ <u>40.50</u> <u>N-170.1</u> _____ <u>219</u> <u>2471.50</u> _____ <u>12.350</u> <u>+17#</u> <u>564</u> GRAND TOTAL NET PACK <u>1641.7</u> NOTE: AFTER DISCHARGING +/-25G, FILL 2-16 OZ JARS FROM PACKOUT LINE, MARK "FINAL." DELIVER TO CTL WHEN PACKOUT IS COMPLETED. RECORD IN S37.			
	36	STOP AGITATOR.			
	37	RECORD: RESULTS TIME SUPV S24 COLOR SMPL-CTL _____ S25 SCREEN TEST _____ S30 RESMPL TO CTL _____ S35 SMPL DURING PACKOUT _____ S35 DELIVERED-CTL _____			
		START FIN OPTR <u>11:00am</u> <u>3:20pm</u> <u>101</u> <u>3pm</u> <u>11pm</u> <u>438</u>			
		BATCH Delayed 2 hrs HOMOB DOWN			

14/70

DATE:

6/21/82

TO: AREA SUPERVISOR

DISPERSED PASTE - 24 HOUR SHEET

1ST SHIFT

OPERATOR:

K. Aldridge

Batch Code	"N" Code	Lot Number	100% Weight	No. of Drums	Comments
3W-372-P	BC-2-A	J1196	127	1	
2K05-1-2	"	A2H33	1301	10	
	"	A2J36	238	2	
3W-372		C2K46-1	374	1	could not be located.

Delayed material had to be brought up.

Status at shift change

Ready for 195-B

OPERATOR:

438

2ND SHIFT

Batch Code	"N" Code	Lot Number	100% Weight	No. of Drums	Comments
3W372 P		02K46-1		14	
"		E2H29-1		6	

Status at shift change

17
17 3 9
11 4

DATE" _____

3RD SHIFT

OPERATOR: _____

<u>Batch Code</u>	<u>"N" Code</u>	<u>Lot Number</u>	<u>100% Weight</u>	<u>No. of Drums</u>	<u>Comments</u>
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Status at shift change

$$\begin{array}{r}
 14965 \\
 224 \\
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 14591
 \end{array}$$

7 + 23

17 # STU

$$\begin{array}{r}
 9033 \\
 324 \\
 \hline
 8659
 \end{array}$$



