

CG 20 CODE RT-284-D PKG

JUN 18 1982

F2K84

Cancelled

PROCESSES

()BT-284-D (Q)

APPROVED BY

BBK 11/20/81

(DATE)

(LOT NUMBER)

(SIGNED)

(DATE)

EST. WT. 2658* LBS.

TYPED BY: JMH

STANDARD HRS. _____

TIME _____ M

USE +/- 2600# N-8510-A AND +/- 200# ~~N-128-A~~

PREPARATION NOTES: _____

EQUIP
MENT

NAME: MONASTRAL BLUE B

1 PAGE

USE
LBS

N-CODE

ACCT
LBS

PUMP FROM TOTE ADD +/- 25# N-128-A PER TOTE

8510-A

LOT

#100%

%

PROCESS INSTRUCTION - R.M. CONSUMPTION

CALCULATE EST. WT.:

(_____ # N8510 + _____ # N128) X .956 =
_____ # EST. WT.

RECORD EST. WT. ON MAKE & PROCESS CARDS

128-A

N38162

PRODUCT NAME = MONASTRAL BLUE B

DATE PRINTED: 1/06/82

CG 20 CODE BT-284-D PKG ---

PROCESSES | APPROVED BY

BT-284-D (Q) |

TYPED BY: JMH

JUN 1-8 1982

F2K84

(DATE)

(LOT)

NOTES: _____

EST.WT. 2658* LBS.

JOB NAME: 20BT284DPQ

INSTRUCTIONS		= PRESSING =	RECORD				
VAT		PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE		STARTED					
TIME		CAKES USED					
RELEASED BY		WATER ON					
PRESS	9+10 17 + 18	HRS. WASHED					
NO.OF CAKES	2X119 + 43 3 X 84 + 28	OHMS					
PRESS WITH AGITATION		HRS. WASHED					
WASH TO	OHMS -	OHMS					
TEST AFTER	HOURS	HRS. WASHED					
LOAD ON	8 CARS	OHMS					
		CAKE CONDITION					
		NO CARS LOADED					
		EXPLAIN LOSSES					

SAMPLES	JAR	SAMPLED BY
DELIVER TO		RELEASED BY

= DRYING =	
DRY 18 HOURS AT 220°F	LUMP: - OK - WET - SALTS - CONTAMINATD
	ADDITIONAL DRYING HOURS REQUIRED
SAMPLES	NO CARS PULLED NO DRUMS
DELIVER TO	LUMP WGT
	SAMPLED BY
	RELEASED BY

= GRINDING =	
MILL 7 OR 8LSP 3/32"RP SCREEN 1785RPM	SCREEN RPM
MAX. TEMP 140 DEG F	MAX. TEMP. F
INERT MILL WITH CO2 WHEN GRINDING	
PER OP #0043.	
	EXPLAIN LOSSES
SAMPLE WITHOUT MIXING	DATE MIXED
SAMPLE 1 ENV & 1 PT CAN	
DELIVER TO CTL	SAMPLED BY
	RELEASED BY

DUP050047759