

9RL

CG 16 CODE RT-887-D PKG

PROCESSES

APPROVED BY

SEP 24 1982

K2110

( ) RT-887-D (E)

BBK 11/5/81

( DATE )

(LOT NUMBER)

( ) ( )

( ) ( )

EST. WT. 1772 LBS.

STANDARD HRS. 5.8

TIME 7A M

PREPARATION NOTES:

N-7656-A lot T420, 1757#, 4 totes

Pump from tote thru vibrating screen into SV &amp; heat

| EQUIP<br>MENT | NAME: MONASTRAL VIOLET R | 1 PAGE | USE<br>LBS | N-CODE | ACCT<br>LBS |
|---------------|--------------------------|--------|------------|--------|-------------|
|---------------|--------------------------|--------|------------|--------|-------------|

|       |   |                                                      |  |        |      |
|-------|---|------------------------------------------------------|--|--------|------|
| ALM 1 | 1 | PLUG OUTLET INTO ALM #1 & RUN IN 100# WATER          |  |        | 1757 |
|       | 2 | OBTAIN FOR S3 LOT T420 DRUMS                         |  | 7656-A | 2400 |
|       | 3 | DUMP IN 1/4 OF N-7656-A FROM S2 TO NEAREST FULL DRUM |  |        |      |

DRUM

TOTAL 15

19.1

2390

7656-A

7656-A

|   |                                                            |  |  |  |  |
|---|------------------------------------------------------------|--|--|--|--|
| 4 | STIR 5-10 MIN TO A SMOOTH SLURRY ADDING WATER IF NECESSARY |  |  |  |  |
|---|------------------------------------------------------------|--|--|--|--|

|      |   |                                                                  |  |  |  |
|------|---|------------------------------------------------------------------|--|--|--|
| SV 2 | 5 | PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V- |  |  |  |
|------|---|------------------------------------------------------------------|--|--|--|

|        |   |                                            |  |  |  |
|--------|---|--------------------------------------------|--|--|--|
| MISC 3 | 6 | REPEAT S 1 THRU 5 FOR 3 ADDITIONAL SET-UPS |  |  |  |
|--------|---|--------------------------------------------|--|--|--|

SET-UP

DRUM

#2

TOTAL 122

19.1

2172

7656-A

#3

108

19.1

2370

7656-A

#4

133

19.1

2160

7656-A

#5

7656-A

#6

7656-A

#7

7656-A

#8

7656-A

|      |    |                                                                 |     |       |     |
|------|----|-----------------------------------------------------------------|-----|-------|-----|
| SV 4 | 7  | STIR SV 15 MIN                                                  |     |       |     |
|      | 8  | RECORD: PH 6.8 (6.0-9.0) & IF NECESSARY                         |     |       |     |
|      |    | ADJ TO PH 7.2-7.6                                               |     |       |     |
|      |    | RECORD: PH 7.6                                                  |     |       |     |
|      | 9  | SIFT IN                                                         | 134 | 947-B | 134 |
|      | 10 | HEAT TO 140-150 F IN 30-40 MIN & SHUT OFF                       |     |       |     |
|      |    | STEAM                                                           |     |       |     |
|      | 11 | STIR 30 MIN                                                     |     |       |     |
|      | 12 | FLOOD TO 50" (5000G) & STOP AGITATOR                            |     |       |     |
|      |    | VAT 100 181 201 280 282                                         |     |       |     |
|      |    | S12 50" (5000G) 50" (5000G) 83" (9900G) 50" (5000G) 50" (5000G) |     |       |     |
|      |    | START FIN OPTR                                                  |     |       |     |
|      |    | 7:00 am 3:00 pm 1:00 pm                                         |     |       |     |
|      |    | 3:00 pm 6:00 pm 1:00 pm                                         |     |       |     |

RECORD: PH 6.8 (6.0-9.0) &amp; IF NECESSARY

ADJ TO PH 7.2-7.6

ASSUME 50%

RECORD: PH 7.6

ASSUME 77%

SIFT IN

134

947-B

134

HEAT TO 140-150 F IN 30-40 MIN &amp; SHUT OFF

STEAM

STIR 30 MIN

FLOOD TO 50" (5000G) &amp; STOP AGITATOR

VAT 100 181 201 280 282

S12 50" (5000G) 50" (5000G) 83" (9900G) 50" (5000G) 50" (5000G)

START

FIN

OPTR

7:00 am

3:00 pm

1:00 pm

3:00 pm

6:00 pm

1:00 pm

19/24