PRODUCT NAME: WATCHUNG RED Y — NON-BLEEDING — DATE PRINTED: 8/17/82

CG 32 CODE RT-657-P PKG ____

LOT L2456-1 0

EST. WT. ~~2200~~ LBS.

PROCESSES: RT-657-F (F) — APPROVED BY: EWK 12/08/81

COMTYP JOB NAME: 32RT657PPF

MAKING NOTES: _____

INSTRUCTIONS						= PRESSING =	RECORD				
VAT						PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE						STARTED					
TIME						CAKES USED					
RELEASED BY						WATER ON					
PRESS	~~25~~	~~26~~				HRS. WASHED					
NO.OF CAKES	~~48~~	~~50~~				M MHOS					
PRESS WITHOUT AGITATION						HRS. WASHED					
WASH TO 330 M MHOS - 35-75 F WATER						M MHOS					
TEST AFTER 2 HOURS						HRS. WASHED					
LOAD IN DRNo M5161-6 ASM UP AT ~~300~~ NET						M MHOS					
USE MN FREE EQUIPMENT. INSTRUCT MAKING AREA TO ADD 10# N-588-A HALF-WAY THRU PRESSING. CLEAN MAGNETIC SEPARATOR AFTER PRESSING						CAKE CONDITION					
						NO CARS LOADED					
						EXPLAIN LOSSES					
CLEANED BY											
TIME CLEANED											
SAMPLES THIEF SAMPLE PER SOP + 1 QT						SAMPLED BY					
DELIVER TO CTL						RELEASED BY					

= DRYING =

**** DO NOT DRY ****

= GRINDING =

**** DO NOT GRIND ****