

CG 16 CODE RW-767-P

PKG 55

PROCESSES

| APPROVED BY

RW-767-P (G)

| BBK 11/13/81

TYPED BY: JMH

11/18/82

L2K75-1

(DATE)

(LOT)

TOTAL EST. WT. ~~8700~~ LBS.

2110

NOTES: _____

JOB NAME: 16RW767PPG

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**** PRESSING INSTRUCTIONS ****

****** DO NOT PRESS ******

S.V. ALM#2 C.V. (214) 215,320 D.V.

DATE PRINTED: 6/09/82

CG 16 CODE RW-767-P PKG 55

PROCESSES

APPROVED BY

() RW-767-P (G)

BBK 11/5/81

JJG 06/11/82

11/18/82

L2K751 2110

Packout
55-2110H

(DATE)

(LOT)

(EST WGT)

COMTYP JOB NAME: 16RW767PMG

TYPED BY: DAJ

SUBSTANDARD

STANDARD HRS.

LOCATN	CG	CODE	PQ	LOT	DRY* WEIGHT	DRY CONT	NO. PKG	PKG WGT	TIME TOTAL WEIGHT	ACTUAL USE LBS
16 RW-767	93	G2J63-1					41	50	2050	92.7
16 RW-767	93	H1221-1					1	46	46	
16 RW-767	93	J2H16-1					1	46	26	
16 RW-767										
16 RW-767										

Note: (1) STIR ALL KITS BEFORE DUMPING
(2) DO NOT REUSE KITS

1	NOTE: MAKING SUPPLY - 1 HR BEFORE TAKING SIB SAMPLE, ADVISE CTL STATUS		
2	OBTAIN AS LISTED ABOVE FORS 354	RW-767	2122
3	CLOSE V-220 OUTLET VALVE		
4	DUMP LET RW-767 FROM SIB - DRAIN - USE 6 LBS INTO V-234 (214)		
5	NOTE: STIR ALL KITS BEFORE DUMPING DRAIN OF DRAINAGE		
6	POUR IN	10	195-B
7	STIR 15 MINUTES		
8	RECORD PH 9.5 (10.0-12.0)	2	7-D
9	IF NECESSARY, ADJ TO PH (10.0-12.0) ASSUME 50% RECORD PH 10.1 ASSUME 70%		30-D
10	STIR 30 MIN		
11			
12			
13	RECORD: PH (10.0-12.0)		7-D
14	IF NECESSARY ADJ TO PH 10.0-12.0 ASSUME 50%		30-D
15	RECORD PH ASSUME 75%		
16	DISCHARGE +/-25G THRU PACKOUT LINE & POUR INTO CV		
17	FILL 1-16 OZ JAR FROM PACKOUT LINE AND DELIVER TO CTL FOR COLOR. RECORD IN S28		
18	FILL 1-16 OZ JAR FROM PACKOUT LINE AND RUN 100 MESH SCREEN TEST PER SOP. RECORD RESULTS IN S28		
19	IF SCREEN TEST IS OK, CLOSE MANHOLE COVER, TURN OFF LIGHT & LEAVE AGITATOR ON. NOTE: IF SCREEN TEST IS NOT OK, NOTIFY SUPERVISOR		

NOV 23 1982

Jke

OVER

- 19 ADD $\frac{1}{2}$ WATER AS REQUIRED TO CV. NOTE:
 IF TEST IS SATISFACTORY, OMIT S'S 20-22
 20 STIR 20 MIN OR LONGER TO UNIFORMITY.
 21 FILL 1-16 OZ JAR FROM PACKOUT LINE AND
 DELIVER TO CTL FOR COLOR. RECORD IN S28
 22 SHUT OFF AGITATOR UNTIL TEST IS AVAILABLE.
 23 WHEN TEST IS SATISFACTORY, START AGITATOR.
 24 STIR 5 MIN OR LONGER.
 25 CHECK PACKOUT SCALE ACCURACY:

50#	250#	500#
✓	✓	✓ 100
26 DISCHARGE THRU PACKOUT SCREEN AS FOLLOWS:		
PKG N-CODE	SCHLD PACK	TOTAL NET PACK
644-1-5	542	210
1775		1800
		240
GRAND TOTAL NET PACK		2040

NOTE: AFTER DISCHARGING +/-25G, FILL
 2-16 OZ JARS FROM PACKOUT LINE, MARK
 "FINAL." DELIVER TO CTL WHEN PACKOUT IS
 COMPLETED. RECORD IN S28

27 STOP AGITATOR.			
28 RECORD:	RESULTS	TIME	SUPV
276 COLOR SMPL-CTL	✓		✓
277 SCREEN TEST	✓		✓
281 RESMPL TO CTL			✓
276 SMPL DURING PACKOUT			
286 DELIVERED-CTL	✓	2.15	JB

START	FIN	OPTR
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~~ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED~~
~~DATE 11-11-01 BY 1045~~

NOTE: DO NOT REUSE KITS
 USE NEW KITS

WAREHOUSE REQUEST FORM

REQUEST NO. 11035
11/16/82

DELIVER TO MAKING AREA BY 11/17/82 7 AM

FOR: CG 16 CODE RW767P LOT L2K751 SCHEDULED 11/17/82

WHSE LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL WEIGHT
JONES	16	RW767P	93	G2J631	2050		41	50	2050	-----
306	16	RW767P	93	H12211	46		1	46	46	-----
306	16	RW767P	93	J2H161	26		1	26	26	-----

PICK UP AND RETURN TO STORAGE:

LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT
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EXPLANATION FOR SHORTAGE/OVERAGE:

SIGNED _____ DATE ___/___/___

COPY-1 PROD. CONTROL
COPY-2 MANUFACTURING
COPY-3 WAREHOUSE
COPY-4 RAW MATERIAL

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