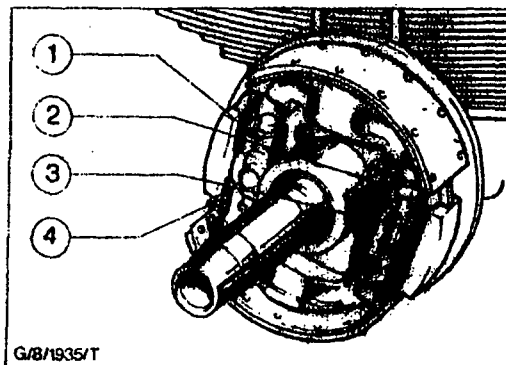


13. Slacken-off the brake shoe steady post locknuts using the special adjuster tool (Tool No. 64927025). Unscrew each steady post by two full turns.
14. Turn the wheel brake adjusters in a clockwise direction until the brake shoes lock the brake drum.
15. Screw in one brake shoe steady post until it contacts the brake shoe web, and tighten the locknut using the special adjuster tool (Tool No. 64927025).
16. Repeat the adjustment operations for the second brake shoe steady post.
17. Readjust the wheel brake assembly as detailed by operation 12 132.
18. Raise the jack sufficiently to remove the axle stands. Remove the axle stands and lower the jack.
7. Place a wire, string or rubber band around the brake shoe expander tappets to prevent the rollers and wedge from falling out.
8. Hold the lower brake shoe and carrier and remove the carrier return springs.
9. Remove both brake shoes and carriers.
10. Note the brake lining material code and marking on the side of the brake lining.

12 285 SHOES — REAR BRAKE — REMOVE AND INSTALL (ONE SIDE) (INCLUDES REMOVE AND INSTALL WHEEL AND ADJUST BOTH SIDES)

WARNING: When the brake drums are removed there is a certain quantity of dust around the brake shoes and in the brake drums. This dust contains asbestos and is dangerous if inhaled. Care must be exercised in the removal of the dust. Do not use an air line to blow the dust away. Use a vacuum cleaner. If a vacuum cleaner is not available use protective breathing equipment and remove the dust with a brush or rag. Collect the dust in a suitable plastic bag for removal.



G/8/1935/T

H2L/S Rear Brake Assembly

- | | |
|------------------|-------------------|
| 1. Expander Unit | 3. Wheel Cylinder |
| 2. Adjuster Unit | 4. Return Spring |

H2L/S TYPE REAR BRAKE ASSEMBLIES

To Remove

NOTE: See illustrations for location of parts.

1. Chock the front wheels.
2. Place a jack under the rear axle and raise the vehicle sufficiently to enable axle stands to be placed under the rear axle at each end in the area within the spring 'U' bolts. Release the parking brake.
3. Remove the axle shaft as described in operation 16 322.
4. Place a wheel trolley in position under the wheels. Use a hub nut wrench (Tool No. 16 513A or 16 514B) to unscrew the hub bearing locknut. Remove the scalloped washer and the bearing adjusting nut. Remove the wheel, hub and drum assembly with the outer bearing cone.
5. Turn the rear wheel brake shoe adjusters in an anti-clockwise direction a few turns to slacken-off the brake shoes (see illustration).
6. Remove the brake shoe return springs using the special tool (Tool No. 64927025) or a suitable hook. Hook the tool in the eyelet of the



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Removing the Brake Shoe Return Springs

1. Hooked Special Tool No. 64927025
2. Return Spring