

VINYL DRYER DEPARTMENT

EMPLOYEE SAFETY TRAINING

1. What people must abide by the Conoco General Plant Safety Rules and Procedures in our plant?
- A. Visitors ✓
 - B. Contractors
 - C. Employees
 - D. All of the above
2. Who must abide by department safety rules and regulations while in a given department area in the plant?
- A. Department employees only
 - B. Visitors other than contractors
 - C. Contractors
 - D. Everyone ✓
3. Good housekeeping results in improvement in:
- A. Product output
 - B. Employee morale
 - C. Safety conditions and reduced injuries
 - D. Product quality
 - E. All of the above ✓
4. A person who has an injury must report the injury to:
- A. His Supervisor ✓
 - B. The security guard
 - C. His lead operator
 - D. The first person he sees after the injury
5. What do you use to wash a respirator?
- A. Wash the respirator with cold water
 - B. Wash the respirator with hot, soapy water
 - C. Wash the respirator with warm water, mixed with a mild detergent, according to the manufacturer's instructions
 - D. Respirators do not need to be washed
6. What should an employee know in order to perform a job safely?
- A. How to produce more product than anyone else
 - B. How to try harder
 - C. The correct operating procedures for the job
 - D. How to keep on the move by checking on problems

7. Who must sign the VCM Regulated Area Log sheet when entering a regulated area?

- A. Hourly employees
- B. Salaried employees
- C. Contractors
- D. Everyone

8. The work permit system is followed in the following areas of the plant:

- A. The vinyl reactor and vinyl dryer areas
- B. Compound, dry blend, and P-1 areas
- C. V.C. tank farm, and yard areas
- D. All areas

9. Where and how is electrically driven equipment locked-out for repair or entry?

- A. At the breaker box with a lock
- B. At the start/stop switch with a lock
- C. At the stop/start switch with a tag
- D. At the stop/start switch with a special pin only

10. Employee smoking is permitted only in what areas?

- A. As specified in Department Safety Rules
- B. All office area's
- C. Maintenance Shops
- D. Designated breakroom area
- E. All areas mentioned

11. Any person who recognizes an unsafe condition or unsafe act should immediately report it to his:

- A. Friend, if a co-worker
- B. Co-worker, if a friend
- C. Immediate Supervisor
- D. Security Guard
- E. Training Supervisor

12. A person should always wash his hands after handling any chemicals before he:

- A. Does the next job
- B. Does reports or similar paperwork
- C. Enters the east warehouse
- D. Eats or smokes

13. Who is authorized to operate a Fork Lift truck in the plant?

- A. Anyone who has driven a fork truck before
- B. A Conoco licensed operator
- C. An experienced driver who has operated lift trucks for two years
- D. Anyone whose supervisor asks him to do so

14. What is the correct plant phone number for sounding the plant fire alarm?

- A. 81
- ☒ B. 61
- C. 62
- D. 63

15. What is the correct plant phone number for sounding the VCM vapor release alarm?

- A. 61
- ☒ B. 62
- C. 81
- D. 63

16. What is the correct plant phone number to give the all-clear signal after a VCM emergency or fire?

- ☒ A. 63
- B. 81
- C. 62
- D. 61

17. Who is authorized to perform repair work on respirators?

- A. Instrument mechanics only
- ☒ B. Appointed, qualified persons only
- C. Shift mechanics
- D. Shift supervisors

18. Are all Conoco plant personnel required to participate in the VCM health training?

- ☒ A. Yes
- B. No

19. Before entering a vessel of any kind, is it absolutely necessary that all lines to the vessel be blanked off?

- ☒ A. Yes
- B. No

20. Which of the following equipment require a continuous flow fresh air mask for entry?

- A. Dryer Inlet -
- B. Dryer Outlet
- ☒ C. Day Collector

21. A manhole watch is required to enter the V-10 activator pit.

- ☒ A. Yes
- B. No

22. A safety line and harness must be worn when entering:

- A. V-10 activator pit
- ☒ B. Dryer burner and inlet duct
- C. Day Collector

23. Gloves must be worn when:

- A. Opening bag boxes
- B. Cleaning dryers
- C. Bagging Resin
- ☒ D. All of the above

24. Ear protection must be worn on Bird deck when in this areas for more than 30 minutes.

- ☒ A. Yes
- B. No

25. The east end of V-11 Dryer room is the primary evacuation area for the Vinyl Department.

- ☒ A. Yes
- B. No

26. There are how many Scott Air Paks in the V-11 Dryer area?

- ☒ A. 4
- B. 1
- C. 3

27. The following people are responsible for housekeeping in the Dryer Areas:

- A. Utilities
- B. Dryer "A" Operator
- C. Dryer Lead Operator
- ☒ D. All of the above

28. All Dryer Personnel are authorized to drive the fork truck assigned to the Dryer Department.

- A. Yes
- ☒ B. No

29. Dryer Personnel are permitted to use air hose without safe-to-blow nozzles for personal cleaning.

- A. Yes
- ☒ B. No