FILE NAME: Hopeman Brothers (HB)

DATE: 1970-1971

DOC#: HB040

DOCUMENT DESCRIPTION: Memos RE Warning Labels

TD | 12/8/70 DATE | TELETYPE MESSAGE

DO NOT WRITE OR TYPE IN THIS SPA

70

OFFICE OF THE GENERAL COUNSE

To: MAN LOCATION A. BARTLETT NAME

MAN S. LANE

MAN D. WINGERTER

BIL SWIACKY

RE FILE HEALTH HAZARD CAUTION WARNING LABELS TO MARINE MARINITE SHEETS. HOPEMAN BROS HAVING PROBLEMS REMOVING LABELS ON RECENT SHIPMENT CUSTOMER TAKING ABOUT 10 MINUTES ON EACH SHEET TO REMOVE LABEL INCLUDING FINAL SANDIN HAVE REQUESTED NO MORE LABELS ON SHEETS OR CANCEL ORDERS. WE HAVE 4,000 SHEETS TO GO END OF DEC FOR HOPEMAN AND 4,000 SHEETS FOR NAT. IND. ORDER WE CAN EXPECT BACK CHARGE FOR HOPEMAN ETASCO. MUST ELIMINATE PROBLEM BY 12 WHEN SHEETS BEING FINISHED FOR SHIPMENT. MY SUGGESTIONS ON RECORD IN FILE. PLEASE ADVISE SOLUTION IMMEDIATELY.

cc:R STANDEL

O. PRESCOTT

J. M VANVOORHIS

PRINT OR TYPE — BE BRIEF.

WHY FILE THIS!

P. E. Cogdill SENDER

T110 R

Form 3-TIC

MT-000005

DEFENDANT'S EXHIBIT W-192

PRODUCED JM - 83

Quality Control Department
Industrial Insulations
Division Headquarters
Manville Plant - Box 222
December 22, 1970

RECEIVED
DEC 29 1970
C. P. WEBER
QUALITY CONTROL DEPT.
IND. INSUL. DIV.

C. P. Weber - DHQ, N. Y.

cc:
H. E. Konrad - New York
J. F. Mell - Billerica
S. J. Swiackey - Billerica
W. P. Hahn - Manville, Box 221
Stoddard Lane - Manville, Box 221
File
Chrono.

MARINITE CAUTION LABELS
INDUSTRIAL PRODUCTS

As you are well aware, Hopeman Brothers have refused to accept Marinite bearing the caution labels. Because of this, we have stopped "Caution" labeling all Marine products and are going to an ink stamping of the caution message.

In light of Hopeman's refusal to accept labels, we requested Billerica to inspect stock having labels and located at the bottom of several tiers of pallets.

Billerica's investigation yielded the following wire: "Went thru load of 3/4" 10 ft. Mte 36. Mat'l. on bottom pallet, had been in inventory since 9/29. Hazardous labels were removable without tearing label. Surface of panels was relatively dust-free, also surface hard. Pandux exceeded 55 units also removed labels from Mte. 65. Also removable in one piece.

Based upon the fact that labels could be removed intact from sheets labelled for almost 3 months and located under several tiered pallets, we will continue the labeling of all industrial Marinite products. The labels used will be the combination product name and caution labels.

DBW
D. B. WINGERTER

/blv

Don - Agree, most assuredly!
Carl
1/5/71

MT-000006

QUALITY CONTROL DEPT.
IND. INSUL. DIV.
JAN 7 1971

Billerica Plant
January 5, 1971

D. B. Wingerter, Box 222, Mnvlle.

cc: P. F. Coggins, DHQ
C. P. Weber, DHQ
W. P. Hahn, Box 221, Mnvlle.
File
Chron.

HAZARDOUS WARNING LABELS

Due to a recent Hopeman Bros. complaint the method of applying a Health Hazard Warning to Billerica products has been reviewed with resultant changes.

We would like to state the Plant's problems and increased costs associated with the current system of marking products.

The original one label per sheet hazardous warning marking had the effect of reducing available inspection time. To secure a label, remove its backing and apply it to a sheet accounted for approximately 25% of total available inspection time. The actual cost of the label itself, approximately $2500 per year.

Due to a recent increase in Molten Metal Marinite complaints we have taken a closer look at our inspection operation. One obvious observation is that far too much time is taken up with labeling and stamping. It is possible for a Marinite product to require the following markings: product stamp, date code stamp, Underwriters, U.S.C.G., and hazardous warning labels. Total estimated time is 21 seconds out of a total 20-30 second available inspection time. The Hazardous Warning label is only an added marking to an already time consuming operation. We estimate that the application of the label to industrial Marinites will increase inspection labor costs by $5,000. This added expense accounts for reinspection and marking of sheets not completely inspected, labeled or stamped in the allotted on line inspection period.

The application of a health hazard label to the surface of Marine Marinite products has been curtailed. Instead, each sheet will be stamped at the mid-point of each end, not to exceed 4 in. in from the edge. Our regular inspector will not have the time for stamping each sheet. We estimate an increase in inspection labor costs of $2500 per year for applying the hazardous warning to Marine products. The total

added cost of applying a health hazard warning is estimated at $10,000 per year. We understand its application is a legal requirement and must be applied to each sheet. We wish to point out that although it is required, the Plant is faced with increased costs and application problems. Wouldn't it be possible to apply some sort of marking to each Marinite package? Thermobestos is not individually marked. Neither are cigarettes, or any other product which immediately comes to mind. All are marked on the package, not the product.

J. F. MELL

D B WINGERTER ←

File MOZO, COVS Process labels

M. K. Bourbeau:

QUALITY CONTROL DEPT
IND INSUL. DIV.

1971

Marine Products were Shipped - these Hazard labels to Hopeman Bros. —

- Hopeman was aware of the label situation —
- When Panels were received - they ran into trouble taking them off the Marinite panels - and have claimed on a 2.45. report it took up to 10 minutes (8-10) to remove labels - using a putty knife - & final hand sanding - using a hot iron - which draws the contact of the label into the Marinite - there are requested no more labeles - the 2.45 is still pending —
- We met - the lawyers & Lod approved the use of a red-ink-rubber stamp application of the same wordage of the label. This is currently being done on Marine Panels from Billerica. —
- AVM Corp. heard of this problem & request same treatment. - & threatened to cancel the ± 4000 sheet Marinite order -

This label is being used on Marine Panels from Nashua only. (Marine Veneer.) - applied to the back of panels. —

C. McGuire 2/1/71

JM MANJM MANJM BILJM

(OJMJM 12-5

ATLETT LANE WINGERTER SWIACKY

RE FILE HEALTH HAZARD CAUTION WARNING

SELS TO MARINE MARINITE SHEETS. HOPEMAN BROS. HAVING PROBLEMS

MOVING LABELS ON RECENT SHIPMENT CUST TAKING ABOUT 10 MINUTES PER

SHEET TO REMOVE LABEL INCLUDING FINAL SANDING. HAVE REQUESTED TO

RE LABELS ON SHEETS OR CANCEL ORDS. WE HAVE 4,000 SHEETS TO GO END

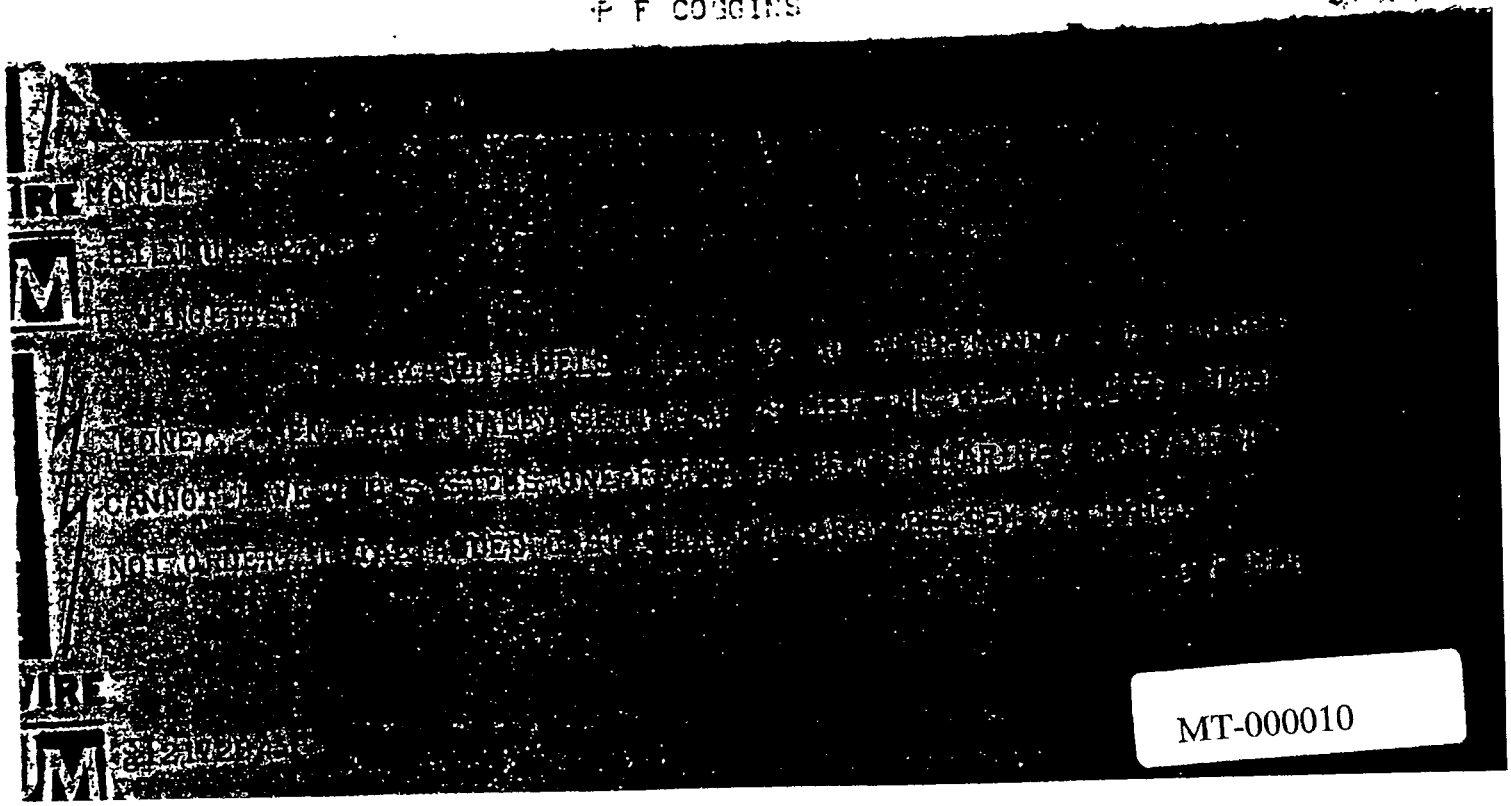
DEC FOR HOPEMAN AND 4,000 SHEETS FOR NAT. IND. ORD WE CAN EXPECT

CK CHARGE FOR HOPEMAN FIASCO. MUST ELIMINATE PROBLEM BY 12/15

EN SHEETS BEING FINISHED FOR SHIPMENT MY SUGGESTIONS ON RECORD IN

LE PLS ADV SOLUTION IMMEDIATELY

P F COGGINS



MT-000010