

FORMULA:

X	Spec. No.	Material	Wet Basis		Dry Basis	
	None	Blue Asbestos Fibre *	770#	57.5%	770#	59.5%
	None	Dispersed Butyl **	554	4.8	332	25.6
	None	C-370 Dispersion ***	185	1.5	93	7.1
	P.S. 63208	Alum (Paper Maker's)	100	0.2	100	7.8
			16204	100.0%	1295#	100.0%

Notes: * The approved Vendor of Bleached Blue Fibre is Asbestos Corp of America.

** Flintkote Co. is the approved Vendor Butyl Content must be approx. 62.5%.

*** C-370 Dispersion is purchased from R. T. Vandernail Co..

MANUFACTURING INSTRUCTIONS:

1. Add the Blue Fibre to the Beater partially filled with white or service water.
2. Lower Beater Roll to medium tight and circulate the resultant stock for ten minutes.
3. Raise Roll and further circulate the stock.
4. Add C-370 Dispersion.
5. Circulate stock an additional five minutes.
6. Add the Dispersed Butyl through a screen to remove lumps of undispersed material.
7. Mix the entire batch for a minimum of ten minutes.
8. Drop batch to Stock Chest. Dilute to the proper consistency with water.
9. Dissolve Alum in water and add either at Stock Chest or Beater.

ADD ALUM in the Formula

X— INDICATES — REASON:
CHANGE

AUTHORITY —
FOR CHANGE

Production request.

FILE-HOLDERS

Ind. Eng.

Mfg.

SUPP.
QUAL.
CONTROL

PROD.
SUPT.

PLANT
FINANCE
OFFICE

RESEARCH
LAB.

MGR.
QUAL.
CONTROL

SUPERSEDES:

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DATE

MAY 2

PLAINTIFF'S
EXHIBIT

WV-04555

PLAINTIFF'S
EXHIBIT

RETURN TO

J-M RESEARCH

FILE 00000