CG 20 CODE BT-427-D PKG V-200 PROCESSES ( )BT-427-D (J) APPROVED BY BBK 11/20/81

OCT 28 1982 (DATE) L2H71 (LOT NUMBER)

EST. WT. ~~2225~~ 2215 LBS. TYPED BY: DB STANDARD HRS. _____ TIME 7 A.M.

40 N-8900-A lot C-538, 57# slurry
" " C-540B, 349# tote

EQUIPMENT		NAME: "MONASTRAL" BLUE R 02 PAGES	USE LBS.	N-CODE	ACCT LBS
		NOTE: FOR PROCESSING N-8900-A & N-8802-A, PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES			
SV	1	RUN 2-3" (+ OR - 200 G) WATER INTO V-200			
V-200	2	STATION # 3 WEIGH & PUMP IN GALS OF WATER		8900-A	406
		SEQUENCER STEPS			
		LOT 6 11 16 ÷100% %			
C538	57	C540-A ____ ____ ____ 301 11.7	270	8900-A	
C540B	349	C538 ____ ____ ____ 57 2.0	85		
		C541-B ____ ____ ____ 48 18.3	262		
		TOTAL 406 ÷100%			
	3	STATION # 3 WEIGH & PUMP IN GALS OF WATER		8802-A	1855
		SEQUENCER STEPS			
Not in drum N-8802		LOT 6 11 16 ÷100% %			
lot 556	7	552 1 12 194 MLS 457 16.1	2814	8802-A	
552	3	552 1 11 ____ 426 17.0	2800		
552	4	552 1 11 ____ ____ ____			
SS2		4-012 E ____ ____ ____ 577 19.0	3237		
make up drum		4-012 E ____ ____ ____ 351 19.5	1800		
		____ ____ ____ ____ ____			
		TOTAL 1855 ÷100%			
	4	TURN ON AGITATOR			
313	5	RUN IN 14" (207 G) WATER INTO V-313 & HEAT			
2		TO 80-100 DEG F			
		NOTE : VENT ON SOD.DRESINATE TANK OR VAT USED FOR THIS SOL'N SHOULD BE CHECKED FOR DRAFT PRIOR TO DUMPING THE SOD.DRESINATE	NOV 1 1982		
	6	ADD IN 3-4 MIN	185	530-A	185
	7	STIR 5 MIN & RECORD: PH 10.2 (10.0-10.5)			
	8	STIR 15 MIN OR LONGER TO DISSOLVE FOR S 15			
304	9	RUN IN 10" (122 G) WATER INTO V-304			
3	10	WEIGH & DUMP IN	64	20-A	64
	11	STIR TO DISSOLVE FOR S 17			
SV	12	RECORD: PH 9.5 (8.0-10.0)			
4	13	IF NECESSARY, ADJ TO PH 8.0-10.0 ASSUME 50%	—	7-D	—
		& RECORD: PH _____ ASSUME 77%	—	27-D	—

EQUIP MENT		PAGE 02 OF 02 CG 20 CODE BT-427-D (J)	USE LBS	N-CODE	ACCT LBS
	14	HEAT TO 170-175 DEG F IN 20-25 MIN			
		RECORD: TIME START 3:25 TEMP 170 *F			
SV	15	RUN IN V-313 FROM S 8 THRU A 20 MESH SCREEN			
4	16	STIR 10 MIN			
CONT.	17	RUN IN V-304 FROM S 11 THRU A 20 MESH			
		SCREEN			
	18	STIR 15 MIN			
	19	FLOOD TO 77 "			
	20	STOP AGITATOR			

SV	200	202	204	210	213	261
S19	77"	87"	88"	74"	52"	60"
GAL	5205	5150	5174	5143	5153	5220

START	FIN	OPTR
11 PM	7:30 AM	58
3:00 PM	4:15 PM	237

Sol 475.5
183
NEW 2600