STARTING #2 DH STILL

CHECK	ACTION STEPS (all caps) COMMENTS (below steps)

_____ 1. WARM THE 50# STEAM HEADER AND OPEN BY-PASS TO REMOVE CONDENSATE.

_____ 2. START FEED PUMP AND ESTABLISH FEED FLOW TO THE COLUMN.

Normal feed flow is 25 - 30 gpm.

_____ 3. ALLOW LEVEL IN COLUMN TO BUILD TO OPERATING LEVEL AND START BOTTOMS PUMP.

Recycle still bottoms to feed tanks.

_____ 4. PUT DH STILL LCV ON AUTOMATIC @ 50%.

_____ 5. OPEN STEAM FCV AND BLOCK TRAP BY-PASS WHEN ALL CONDENSATE IS DRAINED.

_____ 6. PUT STEAM FCV AT AUTOMATIC AT ABOUT 2000 LBS/HR.

_____ 7. SAMPLE STILL BOTTOMS AND SWITCH BOTTOMS FORWARD TO THE DH PRODUCT TANK WHEN "DRY".

"Dry" is considered any moisture < 100 ppm.

SL 001401

CONFIDENTIAL:
Subject to Protective Order
of 14th Judicial District Court
No. 91-1145