9/14/73
K.E.B

MONO PRODUCTION

365 DAYS/YR 52 WKS
7
364 DAY/YR

52 X 2 = 104 DAYS/YR FOR MONO.
=

ASSUME 6 M #/YR NEEDED

$$\text{BATCHES} = \frac{6\ \text{M}}{71\ \text{M\#/BA}} = 85.6\ \text{BA.}$$

HR = 104 X 24 X .85
= 2125 HRS

$$\text{HR/BATCH} = \frac{2125}{85.6} = 25\ \text{HR}$$

+TURNAROUND − 5 HR

20 HR CYCLE

DSW 297595