

THE BEGINNING

Turn back the clock to the year 1869 and witness the birth of an industry. On a farm just outside Dayton, Ohio, a young man has completed his daily chores. As the sun sinks low on the horizon, a flickering gas light sputters in a weather-beaten stable. Inside this makeshift laboratory, he labors over a piece of crudely prepared roofing. This is Philip Carey, an Irish immigrant, founder of the firm which bears his name today.

After several years of such experiments, young Carey founded a company to manufacture prepared roofing and pipe coverings at Cincinnati, in 1873. It should be noted with interest by those afraid to strike out alone, that he "founded" the company with his total savings of \$400.

After a slow start, beset with bad luck, the Carey organization emerged in 1890 as a young but sound company. It had prospects for a bright future and began expanding. The first of the Company's large plant system was set up in 1894. Situated on the outskirts of Cincinnati, it has since developed into the hub of the present day activities. Two years later, Mr. Carey died at the height of his business career. His lifetime ambition had been to achieve a \$100,000 annual sales volume. Always working and striving to build up his little company, Mr. Carey had somehow fallen short of his goal. But the very year he died, sales totalled \$102,000.

EXPANSION YEARS

As Carey grew into a national organization, new plants were acquired. In 1902 its first asbestos machine produced asbestos paper. Then, a special asbestos plant was named in 1907. Several years later, a magnesia plant was added at

Plymouth Meeting, Pennsylvania. The year 1913 marked the acquisition of all asbestos properties and mills from the Quebec Asbestos Corporation, East Broughton, P. Q. Canadian asbestos mines were soon developed in conjunction with a plant for the manufacture of asbestos paper.

With the effective utilization of asphalt, asbestos and magnesia by-products, the Carey line grew steadily. In 1933, another Canadian plant was added for the manufacture of coverings, cements and roofing materials at Lennoxville, Quebec. That same year facilities of the Miami Cabinet Company at Middletown, Ohio, were purchased. Today, this division is the largest producer of bathroom cabinets and accessories in its field.

To better serve the eastern market, Carey established a Perth Amboy, N. J., plant in 1942, for the manufacture of its complete line.

At the cessation of World War II hostilities, the Company set out to enlarge its plant and research facilities. The sum of \$12,000,000. was earmarked for the program. In 1951, Carey purchased the Asbestos Company of Texas at Houston, The Lehon Company, Chicago, Illinois, manufacturers of the well-known Mule-Hide brand of asphalt roofings, roof coatings and other felt products, became a subsidiary of Carey in February, 1955. The operations of Lehon continued as a separate company under its former personnel and policies. The well-established Mule-Hide line, which has an excellent reputation in the building trade, has been retained. The same month, Carey acquired its second asbestos mine site in East Broughton, Quebec. A combination mill and mine is now operated there by Carey-Canadian Mines, Ltd., a wholly-owned subsidiary.

Among the post-war building at Lockland is the large, up-to-date addition to the Research Laboratory. Here, product development continues to receive the same emphasis initiated by the founder in 1873.

1924

Philip Carey's ingenuity kindled the spark of product development responsible for the wide line of building materials and industrial products made by Carey today. Throughout the years, product development has continued to be the cornerstone of Carey growth and progress. In 1873, young Carey started with two products - today there are more than 300 in the well-known Carey line:

BUILDING MATERIALS

Asbestos Boards - Flat and Corrugated
Kitchen and Bathroom Ventilators
Asphalt Shingles, Sidings and Roll Roofings
Asphalt Paints, Coatings, and Plastics
Bathroom Cabinets, Mirrors and Accessories
Range Hoods, Chimneys, and Steel Access Doors
Waterproofing materials
Built-Up Roofing
Vapor Barrier
Rigid Structural Insulations
Rock Wool Home Insulation
Asbestos Sidewall Shingles and Clapboard
Asbestos-Plastic Shingles

INDUSTRIAL PRODUCTS

Asbestos Gasket Stock
Asbestos Fibre and Specialties
Asbestos Paper and Millboard
Sound Deadening Felts and Emulsions
Felt Base for Floor Covering
Asphalt Emulsions
Asphalt Plyboards
85% Magnesia Insulations
Magnesia Compounds
Industrial Flooring
Asphalt Plank and Block Flooring
High Temperature Heat Insulations
Low Pressure Heat Insulations
Highway Expansion Joint Products
Railroad Car Roofing
Railroad Car Cement
Industrial Rock Wool Insulation
Locomotive Lagging
Asbestos and Glass Pipeline Felts

Today, Carey Plants and Offices are strategically located throughout the United States and Canada:

Carey General Offices
Lockland, Cincinnati 15, Ohio

DISTRICT OFFICES

Alexandria, Va.
Atlanta, Ga.
Boston, Mass.
Chicago, Ill.
Cleveland, O.
Cincinnati, O.

Des Moines, Iowa
Detroit, Mich.
Houston, Tex.
Indianapolis, Ind.
Memphis, Tenn.
Los Angeles, Calif.
Montreal, P.Q.

New York, N. Y.
Perth Amboy, N. J.
Philadelphia, Pa.
Pittsburgh, Pa.
San Francisco, Calif.
St. Louis, Mo.
Seattle, Wash.

PLANTS

Lockland, O.
Middletown, O.
Perth Amboy, N. J.

Plymouth Meeting, Pa.
Lennoxville, P. Q.
East Broughton, P. Q.

Wilmington, Ill.
Memphis, Tenn.
Houston, Tex.

SUBSIDIARY COMPANIES

The Lehon Company
General Magnesite & Magnesia Co.
Quebec Asbestos Corporation, Ltd.

The Philip Carey Co., Ltd.
Carey-Canadian Mines, Ltd.