

245 01 CODE YE-698-D PKG

LOT MAY -0.81-E-1441

OK
HP

PROCESSES APPROVED BY
YE-698-D (S) F.POST 4/14/81
ALTERNATE
TYPED BY JMH

MAKING NOTES

JOB NAME: 01YE698DPS

EST'D WGT 5632

TOTAL EST'D WGT= LBS (CRT ENTRY)

INSTRUCTIONS

= PRESSING =

RECORD

VAT				PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE				STARTED	11:30				
TIME				CAKES USED	54				
RELEASED BY				WATER ON	8:00				
PRESS	2	92	93	HRS. WASHED	2 1/2				
NO. OF CAKES	54	54	54	OHMS	2000				
PRESS WITH AGITATION				HRS. WASHED					
WASH TO 2000 OHMS WITH 35-75 F WATER				OHMS					
TEST AFTER 2 HOURS				HRS. WASHED					
LOAD ON 7 CARS				OHMS					
				CAKE CONDITION	6				
				NO CARS LOADED					
				EXPLAIN LOSSES					

SAMPLES
DELIVER TO

SAMPLED BY
RELEASED BY

= DRYING =

(EXTRUDED) DRY 10 HRS AT 240 DEG F LUMP: - OK - WET - SALTS - CONTAMINATD
(NOT EXTRUDED) DRY 10 HRS AT 240 F

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES 1 ENV
DELIVER TO COLOR TEST LAB

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DROPS 19
LUMP WGT 5586
Jal

= GRINDING =

MILL MIKROATOMIZE SCREEN
MAX. TEMP DEG F
SET ROOF BLAST - GATE AT "9" FOR
HIGH AIR FLOW

RPM SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES
DELIVER TO CTL

DATE MIXED
SAMPLED BY
RELEASED BY

1441
41
231

0.00 *

3.16 +

0.12 -

3.09 +

0.12 -

3.06 +

0.12 -

3.03 +

0.12 -

3.05 +

0.12 -

3.02 +

0.12 -

2.86 +

0.12 -

3.15 +

0.12 -

3.12 +

0.12 -

0.12 +

3.17 +

0.12 -

3.10 +

~~3.10 +~~

0.12 -

3.07 +

0.12 -

3.21 +

0.12 -

2.85 +

0.12 -

2.99 +

0.12 -

3.04 +

0.12 -

2.98 +

0.12 -

3.06 +

0.12 -

3.01 +

0.12 -

58.96 *

~~3.10~~

~~7.96~~

5586