

S.V. ALM #1,3 131 280 282, C.V.

D.V.

DATE PRINTED: 5/06/82

AK

CG 16 CODE RT-201-D PKG ____

PROCESSES

APPROVED BY

JUN 28 1982

G2H23

1533X

() RT-201-D (D)

BBK 11/5/81

(DATE)

(LOT)

(EST WGT)

COMTYP JOB NAME: 16RT201DMD

TYPED BY: DB

STANDARD HRS. _____

TIME _____ M

LOT T-400, 1591, 21 DRUMS

*Pump ± 360 not per set. to alarm that and pump to
SV #3 drum*

EQUIP MENT	NAME: "MONASTRAL" VIOLET R	02 PAGES	USE LBS	N-CODE	ACCT LBS
PREP 1	PREPARE N-7-D SOL'N FOR USE IN SET-UPS 1 THRU 5 BY DILUTING 12# "AS IS" N-7-D IN DRUM WITH 120# WATER NOTE: ADD N-7-D SOL'N IN SMALL AMOUNTS WHEN ADJUSTING N-7656-A SLURRY PH PRIOR TO N-399-A ADDITION		12	7-D	6
ALM 2	PLUG ALM # <i>34</i> OUTLET & RUN IN 400# WATER START AGITATOR & DUMP IN 300# N-7656-A & RINSE IN WITH MINIMUM WATER DRUM <i>4+</i> <i>19.4</i> NOTE: MUST ADD 300# 100% N-7656-A PER SET-UP. STUMP AS NECESSARY ADJ TO 50" (500 G) & STIR 5-10 MIN TO A SMOOTH SLURRY RECORD: PH <i>3.4</i> (4.0-6.0) IF BELOW 4.7 ADJ TO PH 4.7-5.0 BY ADDING IN SMALL AMOUNTS N-7-D PREPARED IN S 1 RECORD: PH <i>7.2</i> NOTE: IF PH ABOVE 5.0 DO NOT ADJ DOWNWARD NOTIFY SUPERVISOR WEIGH USING POSTAL SCALE, ADD & STIR 10 MIN WEIGH USING POSTAL SCALE, SIFT IN & STIR 5 MIN.		<i>1639</i>	7656-A 7656-A	<i>318</i> XXXXX
SV 3	PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V- <i>280</i> REPEAT S'S 2 THRU 8 FOR 4 MORE ADD- ITIONAL SET-UPS SET-UPS DRUM <i>4+</i> <i>19.4</i> #2 RECORD: PH <i>3.4</i> "AS IS"; <i>6.2</i> ADJUSTED		<i>1639</i>	7656-A 7656-A	<i>318</i> XXXXX
			3 3	399-A 947-B	3 3

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6/30

EQUIP MENT	PAGE 02 OF 02 CG 16 CODE RT-201-D (D)	USE LBS	N-CODE	ACCT LBS
SV 3 CONT.	SET-UP #3 DRUM 4+ 19.4	1699	7656-A	318
	RECORD: PH 3.0 "AS IS", 5.9 ADJUSTED	3 3	7656-A 399-A 947-A	XXXXX 3 3
	#4 4+ 19.4	1639	7656-A	318
	RECORD: PH 3.2 "AS IS", 6.1 ADJUSTED	3 3	7656-A 399-A 947-B	XXXXX 3 3
	#5 4+ 16.4	1644	7656-A	319
	RECORD: PH 3.1 "AS IS", 8.0 ADJUSTED	3 3	7656-A 399-A 947-B	XXXXX 3 3
9	WASH IN ALM & PUMP IN			
10	DRAIN LINES INTO DRUM & POUR IN			
11	STIR 10 MIN & RECORD: PH 7.1 (4.5-5.5)			
12	STOP AGITATOR			
13	RECORD: SPOT TEST (+) + (-) _____ IF (-) CONTACT SUPV			
	START 7:00A 3:00P	FIN 3:00P 7:01:30P	QPTR 3:00P 7:00P	