

CO 18 CODE GN-749-P PKG. 05 TIME 3:14 M
 LOT OCT 23 80 37579-1
 TAB: PUNCH TOTAL WGT AS EST WGT 5277
 EST WGT (DO NOT PUNCH) 5006 LBS
 (REQ #) 6852
 TAB: PUNCH FOLLOWING CONSUMPTIONS:

PROCESSES		APPROVED BY
() GW-749-P	()	AJC 9-12-7
()	()	DCG 9-12-7
()	()	
()	()	
TYPED BY		
NSA 9-13-77		

CG	CODE	LOT	PO	DISP	LBS
18	GC-1-A	35351	93		659
18	GC-1-A	34689	93		786
18	GC-1-A				
18	GC-1-A	34918-2	98		19
18	GC-1-A	32433-2	98		622
18	GC-1-A	36565-2	93		33
	N-8001				1260
	N-8110				127

TAB: DO NOT PUNCH
 % PULP WGT

9235
 9736 X 100 = 94.9% yield

774
 8034
 8844
 9736
 8105
 8918
 9810

Rehomogenized into V-320
 ADD 10% water 810
 ADD 10% water 892

NON-BLEEDING

EQUIPMENT	NAME: MONASTRAL® GREEN B	USE LBS.	N CODE	ACC LBS.
MISC 1	NOTE: Making Supv - 1 hour before taking S 25 sample. advise CTL Supv of status			
	1 Obtain air as listed above	2960	GC-1-A	14215
	2 Calc for S 9			
	3 3940 #GC-1-A pulp wgt (S 1) - 680 # water			
	4 4640 #			
ALM 2	5 Plug ALM #2 outlet & run in 375# water			
	6 Do Not Start Agitator			
	7 Add Assume 50%	16	7-D	8
	8 Dump in 1 drum GC-1-A from S 1 & 100% BIN ALM 3235 %	360	7-D	127
	9 Sift in in 3-5 min	100	741-B	10
	10 Start agitator & stir minimum time to fluidize			
	NOTE: Over-Stirring May Cause Excessive Foam			
	11 Dump in rest of GC-1-A (S 1) in 2 drum increments. Stir minimum time to fluidize between increments. Rinse			
	Drums with 680 # water calculated in S 2. If no water			
	is available from S 2, scrape in drums.	622		622
	12 Start agitator & add in 15-20 min	38	741-B	3
	13 Rinse grating, sides & mixer basket with 200# water			
	14 Stir 60 min Record: Time Start 12:50 AM			
	15 Stop agitator & record: pH 10.2 (10.0-12.0)			
	16 If necessary add to pH 10.0-12.0 Assume 50%		7-D	
	& Record: pH Assume 75%		30-D	
	17 Pour in	38	195-B	3
	18 Stir 5 min			
	19 When scheduled pour in lot		GW-749	12
	NOTE: If ALM is full, add as vol 36565-2	33		12
	will permit during homog 29918-2	19		

EQUIPMENT	PAGE 2 CG 18 CODE GW-749-P	EST. WGT.	7496	LBS.	USE LBS.	N CODE	ACT LBS.
CV 3	18	Run ALM thru Homog at 4800-5200 PSI into V-	214				
		NOTE: Return material Homog below 4800 PSI to ALM					
	19	Rinse ALM with 420# water thru Homog at 2000-5200 PSI					
	20	Drain line from Homog to CV into drum & pour into CV					
	21	Stir 30 min					
	22	Record: pH 10.5 (10.0-12.0)					
	23	If necessary, adj to pH 10.0-12.0	Assume 50%			7-D	
		Record: pH 10.5	Assume 75%			30-D	
	24	Discharge ±25 G thru packout line & pour into CV					
	25	Fill 1-16 ounce jar from packout line & deliver to CTL for color. Record in S 39					
	26	Fill 1-16 ounce jar from packout line & run 100 mesh screen test per SOP. Record result in S 39					
	27	If screen test is OK, close manhole cover, turn off light, & leave agitator on. NOTE: If screen test is not OK, notify supervisor					
Homog 4	28	Record: Number of screen cleans:					
	29	Clean Homogenizer per standard practice			25	3-A	25
CV 5	30	Add 8/0 # water as required to CV	add		1260	800	1260
		NOTE: If test is satisfactory, omit S's 30-33					
	31	Start agitator & stir 20 min or longer to uniformity					
	32	Fill 1-16 ounce jar from packout line & deliver to CTL for color. Record in S 39					
	33	Shut off agitator until test is available					
	34	When test is satisfactory, start agitator					
	35	Stir 5 min or longer					
	36	Check packout scale accuracy: 50# ✓ 250# 500#					
	37	Discharge thru packout screen as follows:					
		PACKAGE N-CODE SCHEDULED PACK TOTAL NET PACK					
		N-1700 + H1230 9200					
		1 35					
		GRAND TOTAL NET PACK 9235					
		NOTE: After discharging ±25 G, fill 2-16 ounce jars from packout line, mark "FINAL." Deliver to CTL when packout is completed. Record in S 39					
	38	Stop agitator					
	39	Record: Results Time Supv					
		S25 Color sample to CTL					
		S26 Screen test					
		S32 Resample to CTL					
		S37 Samples during packout					
		S37 Delivered to CTL					
		START 10:30 PM 11:00 PM 1 AM	FIN 11: PM 7:00 AM 7 AM	OPTR BB 211 114			

RETURN TO
WT-320

WAREHOUSE REQUEST FORM

REQUEST NO 3581
10/21/88

DELIVER TO Waking Area BY 10/21/80 3 ARM

FOR: CG 18 CODE 00749F LOT 375791 SCHEDULED 10/21/88

WASE LOCATH	CG	CODE	FB	LOT	DRY WEIGHT	DRY COMT	NO. PUS	PXC NET	TOTAL WEIGHT	ACTUAL WEIGHT
NL	18	00001A	57	375791	202	36.42	5	38.9	1796 ✓	1800
35 PS	18	00001A	53	24659	758	36.45	6	36.6	2159 ✓	2146
35-11	18	GWY49T	78	274182	19		1		19 ✓	19
35-11	18	00749F	78	324282	74		1		74 ✓	74
35-12	18	00749F	78	452452	33		1	33	33 ✓	33
N-8 110					02 24 127	35.38	1	360	127 ✓	

PICK UP AND RETURN TO WDPAGE.

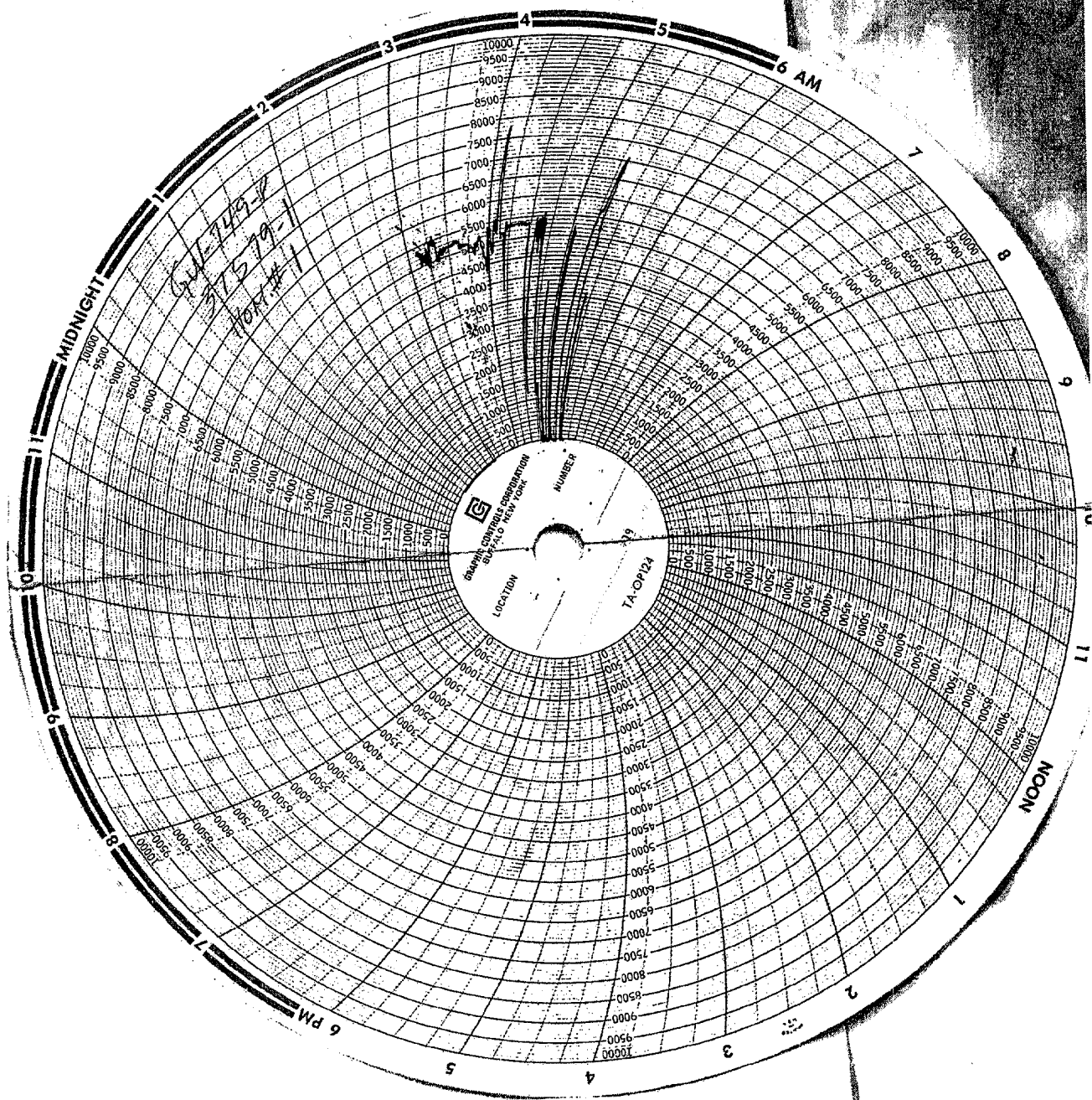
LOCATH	CG	CODE	FB	LOT	DRY WEIGHT	DRY COMT	NO. PUS	PXC NET	TOTAL WEIGHT

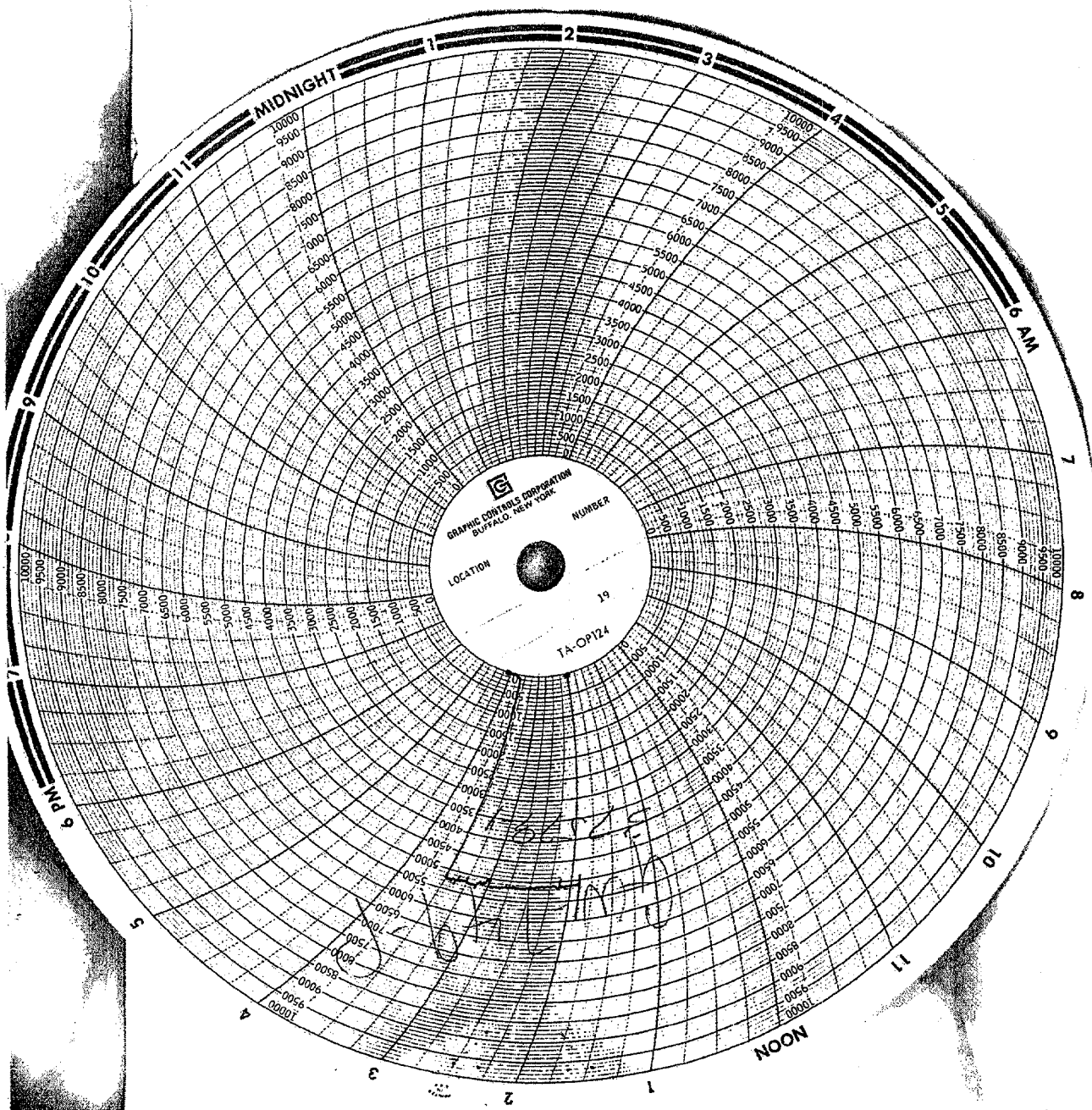
EXPLANATION FOR SHORTAGE/OVERAGE:

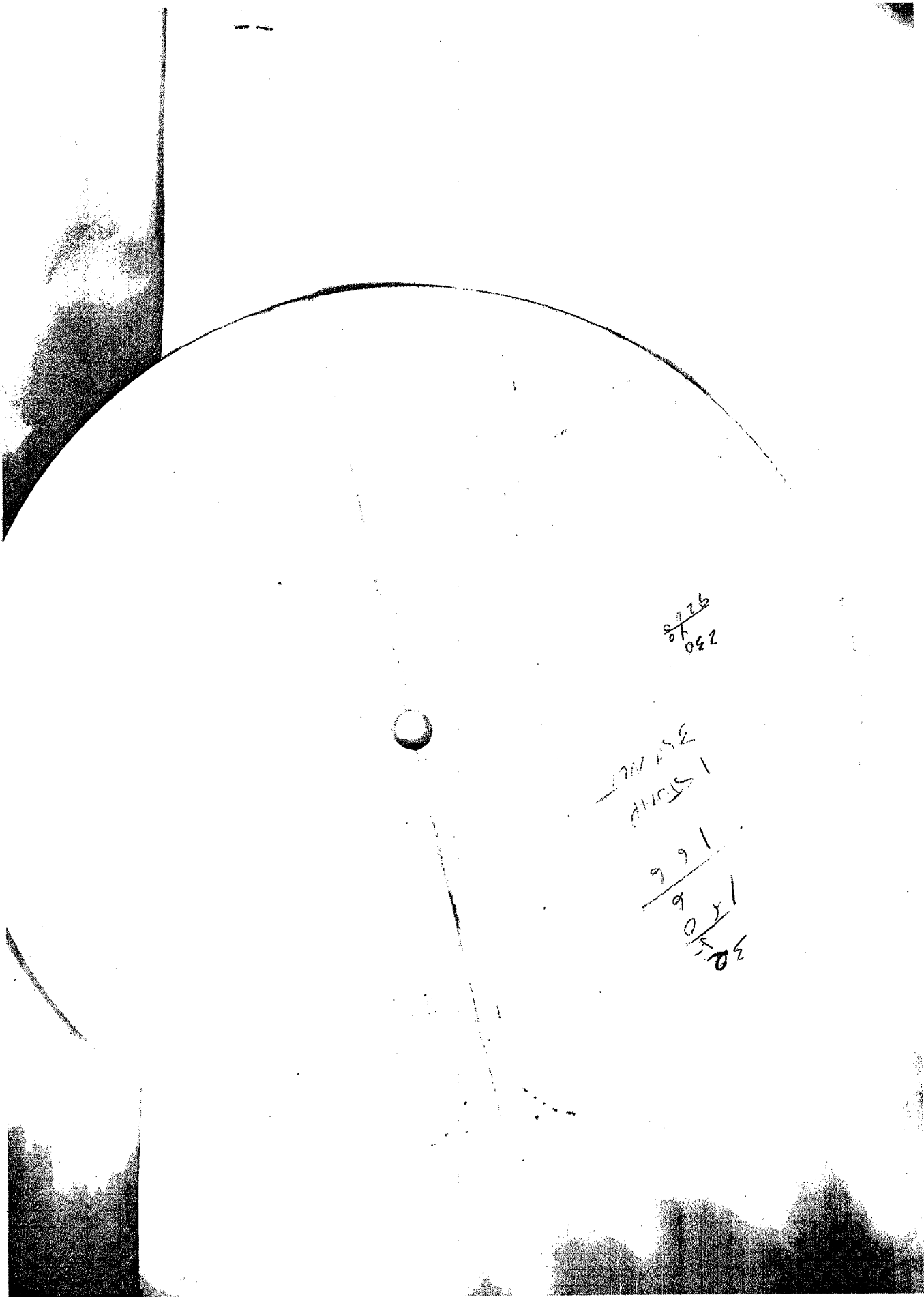
SIGNED

DATE

COPY 1 PROD. CONTROL
COPY 2 WAREHOUSE
COPY 3 WAREHOUSE
COPY 4 WAREHOUSE







230
926

1 STONE
350 ML

30
150
9
991