

POWER SPECIALTY COMPANY

INCORPORATED

TELEPHONE JACKSON 4-7421

Power Plant, Oil and Process Industry Equipment

P. O. BOX 66356 701 RICHMOND AVE.

HOUSTON, TEXAS 77006

July 25, 1969

Continental Oil Company
V. C. M. Plant
P. O. Box 605
Westlake, Louisiana 70669

Attention: Mr. John Minot

Subject: Your Verbal Inquiry of June 28, 1969
Dyna-Therm Proposal P-9143

Gentlemen:

We are writing to clarify our recent July 9 quotation. Our Dyna-Therm Corporation "WHIRL-A-WAY" centrifugal separator was quoted with two (2) different constructions. We are suggesting that the alternate selection be evaluated as our primary offering, since this is a standard separator and many of these have been furnished for this particular service. The basic bid for a separator in accordance with drawing #1945, is a heavily strengthened unit and will be required only if you had a continuous stream of high velocity water or liquid entrainment impinging almost constantly against the centrifugal element. The more standard unit as described on Drawing #1951, is capable of handling high quantities of liquid and reasonable slugging conditions, even though it is not quite as strong as the unit described on Drawing #1945.

We would anticipate no difficulty with the separator described on Drawing #1951, and this is the purpose in writing this letter.

Very truly yours,



Steve Muller

/mc (1)

CCR 000008315



DYNA-THERM CORPORATION

P. O. BOX 66356 • 701 RICHMOND AVE.

HOUSTON, TEXAS 77006

TEL. 524-3073 AREA 713

WHIRL-A-WAY SEPARATORS

January 27, 1972

Continental Oil Company
P. O. Box 605
Westlake, Louisiana 70669

Attention: Dick Churns

Subject: Your Verbal Inquiry
Dyna-Therm Proposal #P-0570

Dear Mr. Churns:

In response to your inquiry mentioned above, we are pleased to offer the following Dyna-Therm Separators:

ITEM #1 Customer Item - Filter Separator

TWO (2) Filter separators, Model F.S. -300-9-10-250 in accordance with the attached Dyna-Therm Drawing #P-0570-1-0 designed for 140,000#/day of propylene gas at 170 psig @ 250° F. to remove consensate and solids.

Shell and Head Material: SA-515- Gr. 70
Design Pressure: 280 psig @ 650° F.
Corrosion Allowance: None
Paint: 1 S/C Red Lead Primer
ASME Code Sect. VIII Div. I Construction stamp included.
Estimated Weight: 6500#
Shipment: 10 to 12 weeks after receipt of purchase order.
This unit has (58) replaceable cartridges.

NET PRICE EACH, f. o. b. Houston, Texas \$ 8,640.00

ADD for Level controllers, gauge glasses, and valves \$ 4,150.00

CCR 000008316

DYNA-THERM CORPORATION

TO: Continental Oil Co.
Verbal Inquiry
Dyna-Therm #P-0570

INSTRUMENT LISTING

Instruments included in the ADD price for the filter separators are:

1. (2) Penberthy X-508 Reflex Gauge Glasses with (2) Penberthy #305 valves.
2. (2) Fisher Level-trol Controllers Model 2500 S-249 with high and Low level positions with 1½" - 300# R. F. flanges.
3. (2) Fisher Control Valves 2" Model No. 657-E with 300# R. F. flanges.
4. (2) Walworth No. 1760 F Plug-type valves for drains, 2" -300# R. F. flang

-PROPOSAL NOTES

1. The unit is designed for a maximum of 1 psi pressure drop clean.
2. The unit is designed for use of the Velcon #1-6336 Cartridge which are replaceable at a cost of \$30.00 each. **5-8 = *1740/change*
3. The unit is guaranteed to remove all particles 1 micron and larger at their respective design flows.

Prices quoted are net f. o. b. Houston, Texas, firm for 30 days, and exclusive of any state, federal or local taxes which may be applicable.

Standard certified dimensional drawings will be furnished within 10 days of purchase order.

Our terms are net 30 days, no cash discount, subject to Dyna-Therm Standard Conditions of Sale.

DYNA-THERM CORPORATION

TO: Continental Oil Co.
Verbal Inquiry
Dyna-Therm #P-0570

Our Agent in your area is Power Specialty Company, 701 Richmond Avenue ,
Houston, Texas 77006, who we are sure will be happy to provide you with
additional information.

We appreciate the opportunity to submit this quotation and will be pleased to
provide additional information as you may desire.

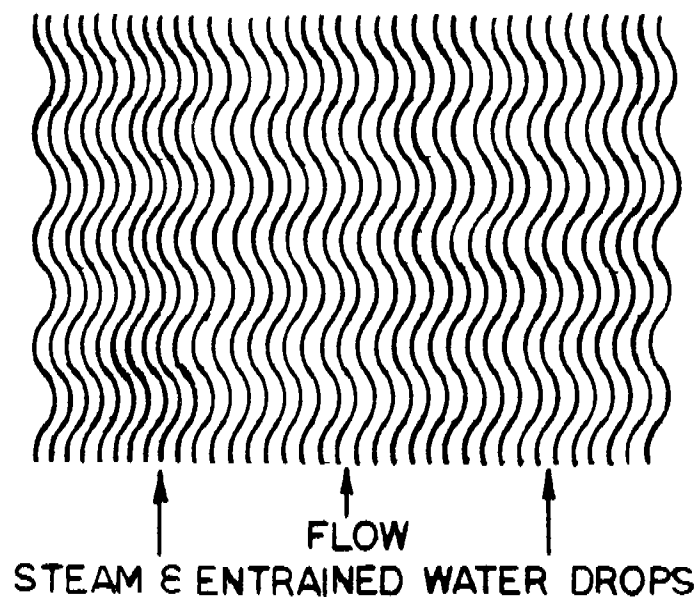
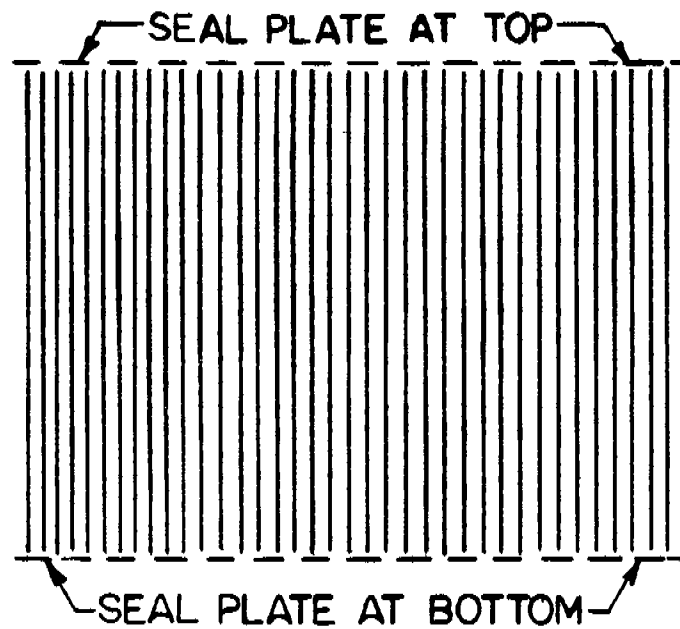
Sincerely,

F. S. Lyons,
Production Manager
/kr

cc: Power Specialty Co.
O. W. Muller

C
O
P
Y

CCR 000008318



WASTE HEAT STEAM DRUM
PURIFIER CHEVRON

CCR 000008320

PROPERTY OF DYNA-THERM CORP. HOUSTON, TEXAS

CHANGED

DATE 5-22-69

SCALE NONE

DRAWN BY J.M.C.

FILE NO.

CHECKED BY

APPROVED BY

WEIGHT:

SD 1900

DYNA-THERM CORPORATION

CONDITIONS OF SALE

1. OFFER AND CONTRACT:

This quotation is Seller's offer to sell the goods specified. The issuance of an order against this quotation shall constitute an acceptance of the quotation and not a counteroffer, unless so specifically stated, and shall create a contract of sale subject only to final credit approval and acknowledgment by Seller. Any additional or different terms contained in Buyer's acceptance, whether contained in its formal purchase order or otherwise, and whether acknowledged by Seller without further notification of objection or not, shall not become a part of the contract of sale unless such additional terms: a) do not materially subtract from, modify or add to the provisions hereof; or b) are expressly accepted in writing by Seller. Seller's acknowledgment on Buyer's purchase order form shall not be construed as an acceptance in writing by Seller of any such additional or different terms therein contained unless so stated by Seller, and then only to the extent stated.

2. TITLE AND SHIPMENT:

Title to and risk of loss of all goods sold hereunder shall pass to Buyer upon their delivery by Seller at the F.O.B. point specified. Delays in transportation shall not extend terms of payment. In case of refusal or inability of Buyer to accept any shipment hereunder, Buyer shall be held liable for freight, express, storage, extra cost of handling and other expenses that may be incurred thereby.

3. TAXES:

Any and all taxes, excises, duties or other charges which the Seller may be required to pay to any government (local, state, national or foreign) upon the production, sale or transportation of the goods sold hereunder shall be added to and become a part of the price payable by Buyer.

4. EXCUSABLE DELAY:

Seller shall not be liable for non-performance or for delay in performance, or in the delivery specified hereunder or for any damages suffered by Buyer by reason thereof when such non-performance or delay is directly or indirectly caused by or in any manner arises from fires, floods, earthquakes, accidents, riots, war, operation of law, Government regulation or requirements, strikes or other labor difficulties, shortage of fuel, power, materials or supplies, inadequate transportation facilities, failure by suppliers or subcontractors, or any cause or causes beyond Seller's reasonable control whether or not such cause was existent on the date hereof.

5. TERMINATION:

This contract is not subject to termination except with Seller's written agreement. However, if the contract is a sub-contract under a U. S. Government contract and such Government contract is terminated for the convenience of the Government, then this contract may likewise be terminated for convenience and the termination shall be in accordance with laws, rules and regulations applicable to convenience termination of the Government contract.

6. WARRANTY:

Seller warrants that at the time of delivery the goods hereunder, including goods repaired or replaced under this provision, shall be free from defects in material and workmanship and shall conform substantially to applicable specifications as stipulated in this contract. Seller's obligation under this warranty is limited to the free repair or replacement, at Seller's election, of goods or parts thereof returned to Seller which are shown to Seller's reasonable satisfaction to have been defective;

PROVIDED THAT:

- a) written notice of the defect shall have been given by Buyer to seller within twelve (12) months after delivery of the goods to the first user and the goods returned during such period, and;
- b) transportation charges for the return of defective goods to Seller and their reshipment to Buyer and the risk of loss thereof is borne by Buyer, and;
- c) such goods were installed and operated strictly in accordance with Seller's written recommendations and/or applicable specifications and, except as they are included as part of such specifications, the goods shall not have been exposed to excessive vibration, excessive cycling pressure surges or other unusual condition and shall not have been repaired or altered in any way so as, in Seller's judgment to affect adversely compliance with the requirements of the contract.

This warranty is in lieu of all other warranties (except of title) express or implied, including without limitation warranties of MERCHANTABILITY and FITNESS FOR PARTICULAR PURPOSE, and all other representations and all other obligations or liabilities including liability for incidental and consequential damages on the part of the Seller. No person is authorized to give any other warranties or to assume any other liability on the behalf of Seller unless made or assumed in writing signed by Seller.

7. COMPLIANCE WITH LAW:

Seller hereby certifies that all goods sold hereunder which are produced or manufactured in the United States of America are produced in compliance with the Fair Labor Standards Act of 1938, as amended, and any other applicable United States Statutes. All requirements as to the certificate contemplated in the October 26, 1949, amendment to the Fair Labor Standards Act of 1938 shall be considered as satisfied by this certification.

8. BUYER'S FINANCIAL STATUS:

Should Buyer's financial responsibility be, or become unsatisfactory to Seller, cash payment or satisfactory security may be demanded by Seller, and in default of such cash payment or satisfactory security, deliveries may be discontinued at the option of Seller and a charge rendered covering the value of any completed or partially finished goods that are committed by Seller to this contract including a reasonable allowance for profit.

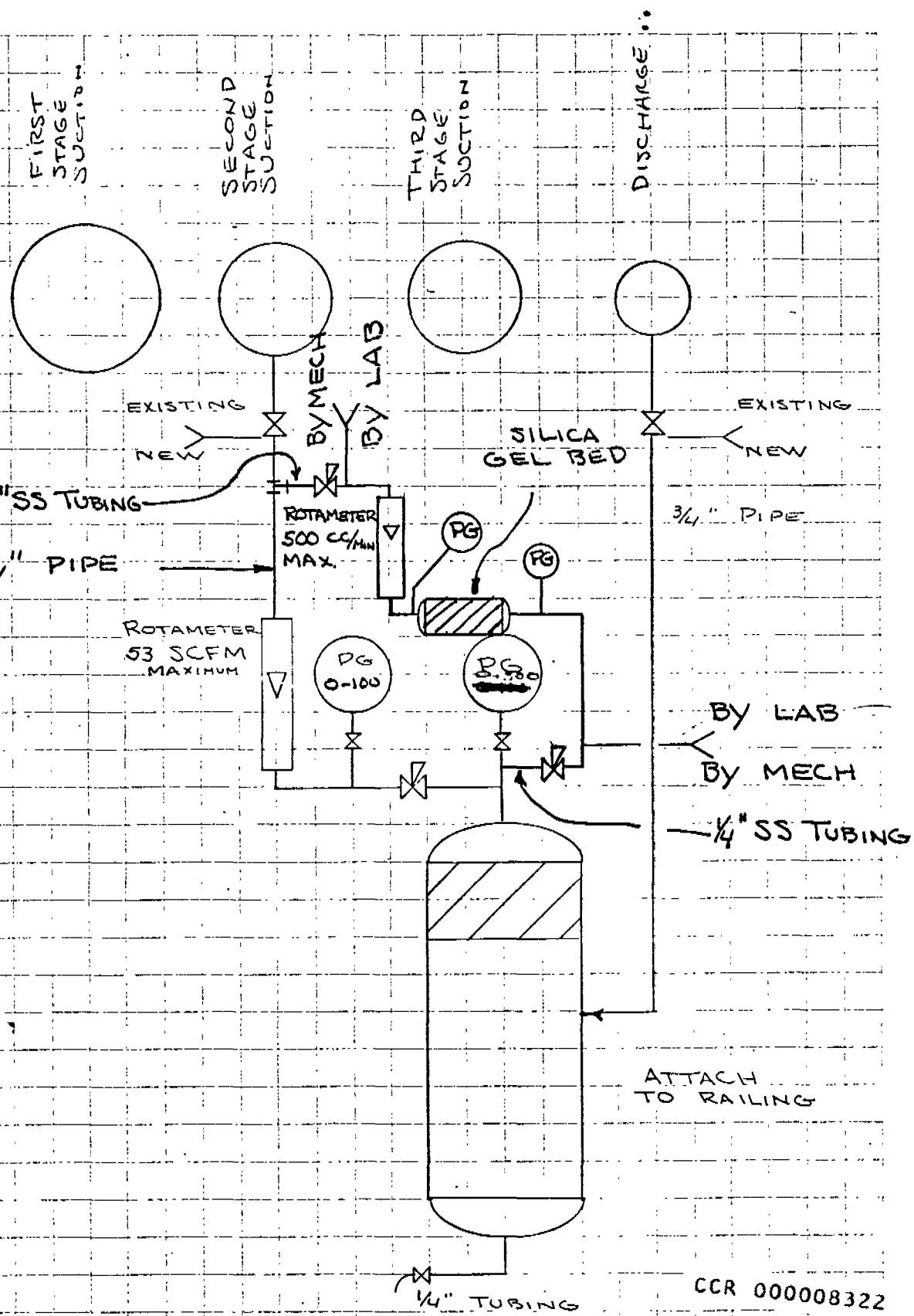
9. MODIFICATIONS, APPLICABLE LAWS:

No modification of this contract shall be binding unless in writing signed by both parties hereto. This contract shall be interpreted in accordance with, and the construction thereof shall be governed by, the laws of the State of Texas. Captions, as used herein, are for convenience of reference only and shall not be deemed or construed as in any way limiting or extending the language of the provisions to which such captions may refer.

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10. REPRESENTATIVE QUOTATIONS:

Seller has authorized selected Representation by written agreement, to furnish quotations in its behalf in accordance with the terms of the agreement and the limitations therein contained. Quotations submitted under such authorization, as indicated by Representative's signature on the face hereof, shall be considered to be Seller's quotation and shall be equally binding as though made directly by Seller, to the extent of the authorization granted.



CCR 000008322