D.L. APPLICATION

0 SEQUENCE OF APPLICATION

0 1 PORTABLE COVERS.

1.1 The 1st layer of pipe insulation shall be applied on both sides of either vertical or horizontal fittings that require portable covers, prior to the application of the cover.

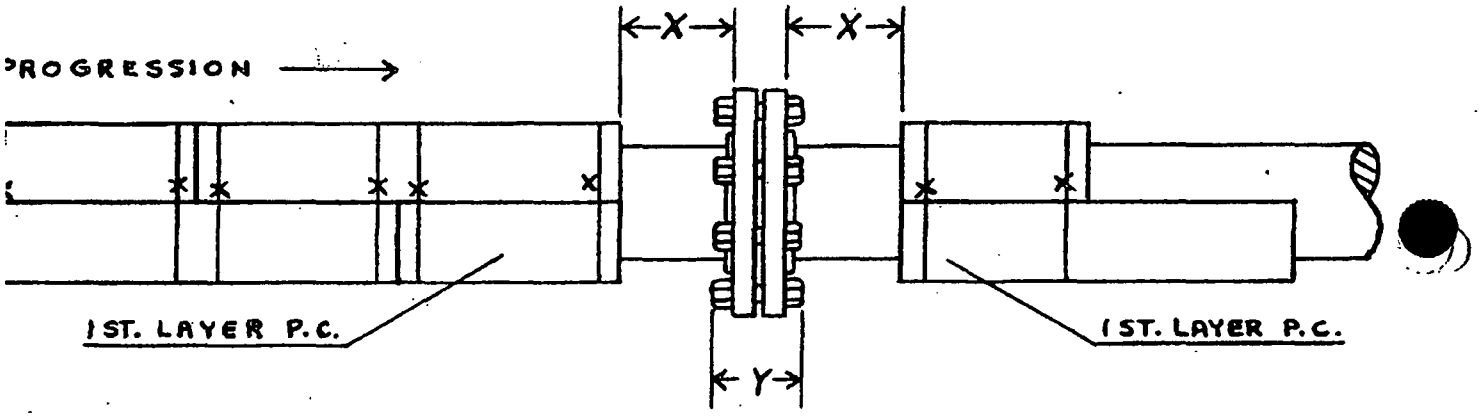
1.2 The 1st layer P.C. shall be kept back from the fitting allowing room to remove the bolts without damaging the line covering.

1.2a This bolt removal space shall be equal to the length of the bolt plus 1", measured from the back face of the flange. See Figure 72.

FIGURE 72

BOLT REMOVAL SPACE

X EQUALS Y+1 INCH



1.3 The cover shall overlap the 1st layer P.C. a distance equal to the thickness of the cover but not less than 2".

1.4 If a support is required to hold a vertical cover in position, until the outer layer is applied, a short piece of the outer layer may be used as shown in Figure 73 A and B.

1.4a When the outer layer is applied the support piece shall be removed.

1.5 Portable valve cover shall be fitted close around the bonnets or packing glands allowing no more than 1/8" for the polybestos cloth as shown in Figures 67, 68 A and 70.

1.6 The 3/16" clearance between the 1st layer P.C. and the end bushings of the cover as shown in Figures 66, 67, 68 and 69 allows for 1/16" thick polybestos cloth on those surfaces.