

October 21, 1963

Combining:
Dept. 19

The assembled sheets of five layers are combined on Machine #2913, using induction heating with an output of 50%, to a final gauge of .060"/.065" with an aim gauge of .062".

Recalendering:
Dept. 01

The combined sheets are recalendered to .055"/.060" on the three roll rubber calender (Machine #1433).

Blanking:

As per Analysis Card.

Coating:
Dept. 17

The blanked gaskets are roller coated with Material #6 using the Francis two roll coater and dried in the #5 or #6 Precote Oven.

Inspection:

The final gauge after coating of the gaskets should be .055"/.060". The gaskets should be inspected for Analysis Card requirements.

Materials Development Laboratory

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