PLAINTIFF'S EXHIBIT

GP-1256

August 3, 1971
NEW FORMULA C-951

CHICAGO, ILLINOIS PLANT FORMULA
REGULAR ALL PURPOSE JOINT COMPOUND C-951
REGULAR TOPPING JOINT COMPOUND

DESCRIPTION: - Buff Joint Compound for taping and finishing joints and spotting nailheads. To be supplied provisionally as Regular All Purpose and/or Joint Compound when requested. Also to be supplied as Topping Joint compound.

FORMULA:

Raw Material	Function	R.M. Spec.	Percent	Lbs/Batch
Yellow Oxide 2087	Pigmentation	139	.10	4.0
Vancide 51Z	Fungicide	126	.05	2.0
Calgon T	Slip Agent	-	.40	16.0
Defoamer M111	Defoamer	196	.025	1.0
Natrosol 250 HXR	Thickner	170	.30	12.0
Stadex 329 Starch	Adhesive	-	5.00	200.0
Hamaco 267	Adhesive	-	1.00	40.0
Asbestos 7RF9	Fiber Filler	9	4.50	180.0
Mica p60K	Anti-Cracking Agent	11	10.00	400.0
Limestone	Filler	13	78.625	3145.00
			100.000	4000.00

WORKING CONSISTENCY: Refer to Plant Testing Procedure No. 32.

Specifications	Maximum	Minimum	Average
	64	62	63

WORKING PROPERTIES: Refer to Plant Testing Procedure No. 33.
Specifications: Wet mix shall be plastic and buttery working and free of grit or coarse particles.

SANDING PROPERTIES: Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall delaminate when peeled back.

CRACK RESISTANCE:
Specifications: There shall be, at most, only a couple of very small cracks in the wedge.

COLOR:
Specifications: Dried compound should be a neutral color and match the standard sample.

NOTE: Stamp front of bag "Buff"

EDS:dem

SGP 0017131

March 30, 1972
Supersedes C-951
Dated 2/18/72

CHICAGO ILLINOIS PLANT FORMULA

REGULAR ALL PURPOSE JOINT COUMPOUND C-951
REGULAR TOPPING JOINT COMPOUND

DESCRIPTION OF PRODUCT - Buff joint compound for taping and finishing joints and spotting nailheads. To be supplied provisionally as Regular All Purpose and/or Joint Compound when requested. Also to be supplied as Topping Joint Compound.

-/ FORMULA

Raw Material	Function	R.M.Spec.	Percent	Lbs/Batch
Yellow Oxide 2087	Pigmentation	139	.10	4.0
Vanicide 51Z	Fungicide	126	.05	2.0
Calgon T	Slip agent	-	.25	10.0
Defoamer M111	Defoamer	196	.025	1.0
Natrosol 250 HXR	Thickner	170	.30	12.0
Staramic 747 Starch	Adhesive	-	5.00	200.0
Hamaco 267	Adhesive	-	1.00	40.0
Asbestos 7RF9	Fiber Filler	9	4.50	180.0
Mica P80H	Anti-Cracking agent	11	10.00	400.0
Limestone	Filler	13	78.775	3151.0
			100.000	4000.0

WORKING CONSISTENCY Specifications - Refer to PlantTesting Procedure No. 32.

Maximum	Minimum	Average
64	62	63

WORKING PROPERTIES Specifications - Refer to PlantTesting Procedure No. 33. Wet mix shall be plastic and buttery working and free of grit or coarse particles.

-/ BONDING PROPERTIES Specifications - Refer to Plant Testing Procedure No. 35. After compound has dried, tape shall delaminate when peeled back. On every batch bonded tape should be wetted with a wet sponge, allowed to dry and exhibit at least a 70% bond.

CRACK RESISTANCE Specifications - There shall be, at most, only a couple of very small cracks in the wedge.

COLOR Specifications - Dried compound should be a neutral color and match the standard sample.

NOTE: Stamp front of bag "Buff"

-/ denotes change

EDO:elz

SGP 0017132

CHICAGO FORMULA #951
ASBESTOS CONTAINING PRODUCTS

SGP 0017130