

S.V. 200, 202, 204, 210, 213, 261 C.V.

D.V.

DATE PRINTED 12/21/81

CG 20 CODE BT-425-D PKG ---

PROCESSES APPROVED BY
() BT-425-D (F) BBK 11/20/81

JAN 20 1982

A2K54

(DATE)

(LOT NUMBER)

EST. WT. 2751* LBS.

TYPED BY: JMH
STANDARD HRS. ---TIME 11 P

PREPARATION NOTES:

check availability of N8802

EQUIP MENT	NAME: MONASTRAL BLUE BF	2 PAGES	USE LBS	N-CODE	ACCT LBS
	NOTE: FOR PROCESSING N-8900-A, N-8802-A & N-8510-A; PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES.				
SV 1	RUN 2-3" (+/-200G) WATER INTO V- <u>210</u>				
	USE STATION # <u>2</u> & PUMP IN			8900-A	325
	GALS OF WATER				
	SEQUENCER STEPS				
	LOT	6	11	16	#100%
	<u>212A</u>				<u>100</u>
	<u>218</u>				<u>57</u>
					<u>148</u>
					<u>223</u>
					<u>100%</u>
	USE STATION # <u>2</u> & PUMP IN			8802-A	115
	GALS OF WATER				
	SEQUENCER STEPS				
	LOT	6	11	16	#100%
	<u>256</u>				<u>115</u>
					<u>10.1</u>
					<u>1137</u>
					<u>115</u>
					<u>100%</u>
	USE STATION # <u>2</u> & PUMP IN			8510-A	2160
	GALS OF WATER				
	SEQUENCER STEPS				
	LOT	6	11	16	#100%
	<u>848</u>				<u>400</u>
	<u>795</u>				<u>415</u>
	<u>810</u>				<u>328</u>
	<u>803</u>				<u>451</u>
	<u>810.8</u>				<u>351</u>
	<u>722H</u>				<u>0</u>
					<u>16.0</u>
					<u>25.7</u>
					<u>290</u>
					<u>16.8</u>
					<u>13.9</u>
					<u>16.7</u>
					<u>2500</u>
					<u>1615</u>
					<u>1810</u>
					<u>1683</u>
					<u>2527</u>
					<u>90</u>
					<u>2160</u>
					<u>100%</u>
	AFTER LAST TOTE PUMPED, RUN IN 100 GALS OF WATER & PUMP INTO SV TO CLEAN SYSTEM				
	START AGITATOR & STIR 5 MIN				

EQUIP MENT	PAGE 2 OF 2	CG 20	CODE BT-425-D (F)	USE LBS	N-CODE	ACCT LBS		
SV 1 CONT	7 8	RECORD: PH <u>10.1</u> (8.5-10.0) IF NECESSARY, ADJ TO PH 8.5-10.0 ASSUME 50% & RECORD PH <u>10.0</u> ASSUME 77%			7-D 27-D			
313 2	10 11 12 13	RUN 24" (355G) WATER INTO V-313 TURN ON AGITATOR & HEAT TO 80-100 DEG F SIFT IN (+/-1 MIN PER BAG) STIR 5 MIN & RECORD: PH <u>10.2</u> (10.0-10.5) STIR AN ADDITIONAL 15 MIN OR LONGER TO DISSOLVE FOR S16		320	530-A	320		
304 3	14 15	RUN 10" (122G) WATER INTO V-304 DUMP IN & STIR TO DISSOLVE FOR S17		100	20-A	100		
SV 4	16 17 18 19	RUN V-313 THRU 20 MESH SCREEN INTO SV & STIR 5 MIN. RUN IN V-304 IN 5-10 MIN & STIR 15 MIN RECORD: PH <u>9.6</u> (9.0-10.0) FLOOD TO <u>7V</u> & STOP AGITATOR						
		SV	200	202	204	210	213	261
		S19	77°	87°	88°	74°	52°	60°
		GAL	5205	5150	5174	5143	5153	5220
		START	FIN		OPTR			
		<u>11:00 P</u>	<u>7:00 A</u>		<u>2:57</u>			
		<u>7:00 PM</u>	<u>9:00 AM</u>		<u>3:48</u>			