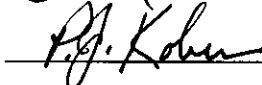

GEORGIA GULF CHEMICALS & VINYL, LLC
ABERDEEN PLANT
SAFETY & HEALTH MANUAL

Subject: **Hazardous Service Bleeders**

Code: AHSP 1.365 Revision: 4 Effective: July 1, 2000

Approved By:  Safety & Health Manager

Approved By:  Plant Manager

I. PURPOSE

To prevent the accidental release of hazardous materials from valved atmospheric bleed point openings in process piping and equipment.

II. SCOPE

This procedure applies to atmospheric bleeders in hazardous material service as noted below:

- A. Atmospheric bleeders include all valved openings in piping and equipment for use as high point vents, low point drains, and/or equipment clearing connections in hazardous materials service noted in B below. This definition does not apply to atmospheric vents that are required by safety codes or procedures (specific items include - actuated vent valves between block valves in burner management systems, injection pot openings, and the like).
- B. The following materials are considered hazardous for the purposes of this procedure:
- Vinyl Chloride
 - Polivic
 - Fuel Gas (Natural and Propane)
 - AMS (Emergency Kill Systems)
 - Corrosives (Acids and Caustics)
 - Phthalic Anhydride
 - Liquids 140°F and Greater