

MANUFACTURING SPECIFICATIONS

PRODUCT:

DIVISION B

SPEC. NO.

MS-23MANVILLE
RIGID SHINGLES

DEPT.

PLANT

Pastel Colored Smoothgrain
Asbestos Siding Shingles423

PAGE NO.

2PRODUCTS:

<u>Colors</u>	<u>Style</u>	<u>Texture</u>
Pastel Green	105-109	Smoothgrain Permatone
Pastel Sun Tan	105-109	Smoothgrain Permatone
Pastel Coral	105-109	Smoothgrain Permatone

FORMULA:

<u>Spec. No.</u>	<u>Material</u>	<u>Lbs.</u>	<u>%</u>
F.S. 61281	6D20 Fibre	300	18
P.S. 61281	J.M. Special Silica Flour	300	18
R.S. 61 or 61.2	Ground Siding Shingle or Corrugated Transite Scrap	590	35
F.S. 61061	Portland Cement Std. Atlan	470	29
		<u>1660</u>	<u>100%</u>

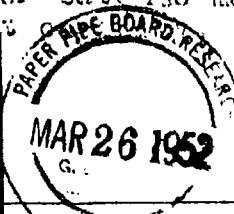
Notes: 6D20 Fibre is considered standard. Munro 6 Grade Fibre may be substituted for 6D20 on a pound for pound basis up to a proportion of one-third of the total fibre content of the base mix. In addition 6D13 and 6D22 Fibres may be used either 100% or in blends when necessary as a substitute for straight 6D20 Fibre.

Total Scrap shall not exceed 590# or 35% of the total batch. At least 78% of this must be ground Siding Shingles or its equivalent. The remainder may be Master Sand, Limestone Dust, Limestone Aggregate, Ground Trap Rock or Graystone.

Up to 50 lbs. of material from the Dust Collectors and/or 50 lbs. of machine drop from the same or other machines producing similar stock may be added to the base.

Proportionately smaller batches may be made as necessary dependent on equipment.

PLAINTIFF'S
EXHIBIT
JM-2472



RECEIVED
MAR 25 1952

X- INDICATES CHANGE - REASON: Establish Mfg. Specification for Pastel Shingles

AUTHORITY - Product Proposal Research 423-PR-13

MT-000476

FILE-HOLDERS	Ind. Eng.	Mfg.	SUPR. QUAL. CONTROL	PROD. SUPT.	PLANT FINANCE OFFICE	RESEARCH LAB.	MGR. QUAL. CONTROL	DIR. QUAL. CONTROL
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SUPERSEDES: None: New Specification, file in numerical order and enter in Index.

DATE ISSUED
MAR 21 1952

RETURN TO
J-M RESEARCH

C O P Y F O R M

INITIALS

DATE

12/3/2000

BOX NUMBER

SEGMENT NO.

REQUESTING PARTY

P-462

Baron & Budd

N O T E S