

EW-2400 EH

LIST

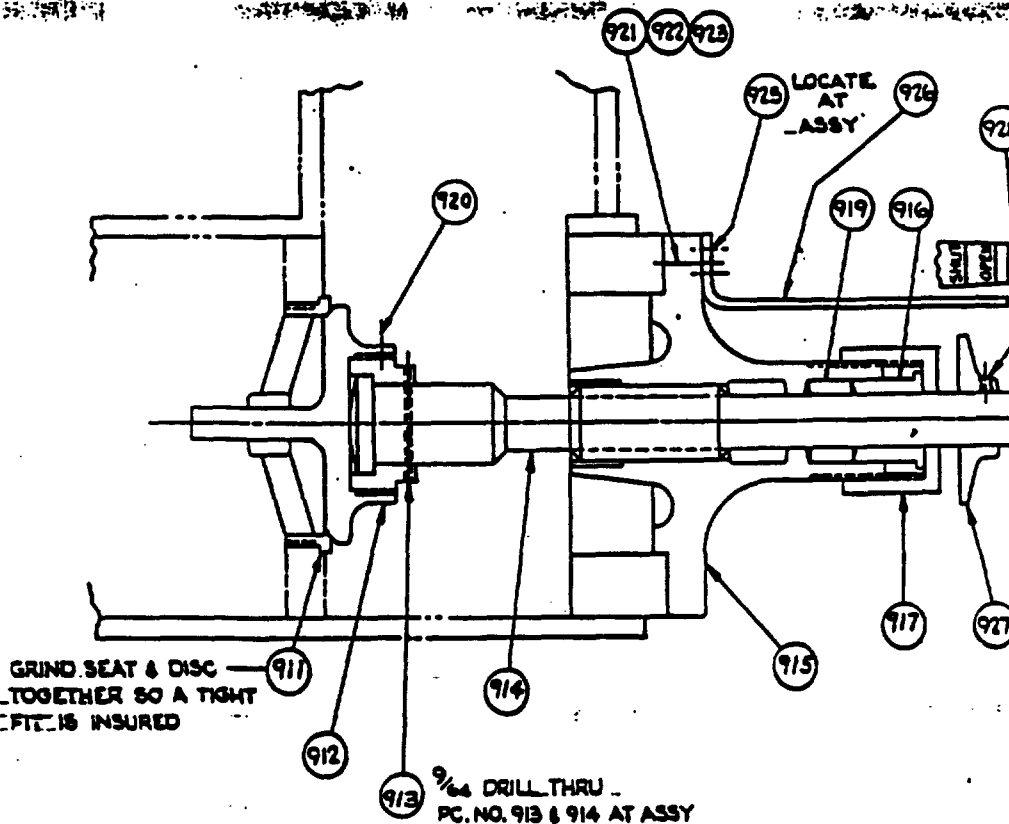
SYMBOL/ DWS NO.	PROC. SPEC.	PC #
EW-2400EH		90
EW-225E		91
EW-433C		91
EW-402H	DEI-60A3.2	91
EW-100 F		91
EW-1878		91
EW-560	DEI-60A3.2	91
EW-402C		91
EW-103C		91
		91
	DEI-60A1.8	92
	DEI-60A1.1	92
	DEI-60A1.2	92
	DEI-60A1.1	92
		92
		92
EW-68 B		92
EW-103B	DEI-60A3.2	92
		92

D

C

B

A



TX0152

MATERIAL - QUANTITIES FOR ONE (1) UNIT.

NAME	NO. REQD	MATERIAL	MATERIAL SPEC.	FINISH SIZE	UNIT WT. L.B.	REMARKS
INTER STG VALVE ASSY	2					
SEAT	2	STN STL	ASTM A743 GR. CF-8			
ISC.	2	BRONZE	ASTM B584-C92200			
ISC. NUT	2	NAVAL BRASS	ASTM B21-C46400			
SH	2					
INNER	2	BRONZE	ASTM B584-C92200			
AND	2	NAVAL BRASS	ASTM B21-C46400			
AND NUT	2					
AND WHEEL	2	ALUM.	ML-A-17129 CL.2	7" DIA.		
PACKING	2	ASBESTOS	ML-P-17803 TYPE C	5/16 SO. x 14" LG		SYM 1108
CKET SET SCREW	2	STN STL	B-6 OR ASTM A193 GR. B8	1/4-20 x 1/4 LG		CUP POINT
XT STUD	8	STEEL	ASTM A193 GR. B7	1/2-11 UNC-8A x 2 1/4		
EX. NUT, HVY	8		ASTM A194 GR. 2H	1/2-11 HVY		
ASKET	2	ASBESTOS	ML-P-46 CL. 1	5/16 SO x 5 1/2 LG x 1/2		
EX NUT, REG.	2	BRASS	COMM'L	1/2-13 REG.		
HO. MACH SCREW	4	BRASS	COMM'L	5/8-22 x 1/4 LG		
HEATER PLATE	2		ASTM B36-C26000			
HEATER	2	NAVAL BRASS	ASTM B21-C46400			
CKET SET SCREW	2	STN STL	B-6 OR ASTM A193 GR. B8	1/4-20 x 1/4 LG		CUP POINT

918

NOTES:

1. INTER STAGE VALVE SHALL BE TESTED BOTH OPENED AND CLOSED FOR STRENGTH, POROSITY AND TIGHTNESS ON SEAT TO 50 PSI AND ALL EVIDENCE OF LEAKS CORRECTED.

724

MS03048

DM 511875-31

(4HM-150)


Transamerica Delaval

 TRANSAMERICA DELAVAL INC.
 CONDENSER & FILTER DIV.
 FLORENCE, N. J. 08538

GRADE	SIZE	SW	HT	CROSS SECTIONAL ASSY	FOR INTER STAGE VALVE
ORDERED	1-5-55	2-5-55	3-7-55	NTS	511875
APPRO.	2-5-55	3-7-55	3-8-55	5A619	EW-2400 EH
DATE	3-7-55				
BY					
FOR					

1	DD 925 & 928 MAPL. SPEC.	W	T	5A619	EW-2400 EH	1
	ADDED 18-8					

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