



## Interoffice Communication

To : R. D. Gamblin

From : C. R. Miller

Date : May 14, 1981

Subject : WEEKLY PRODUCTION REPORT - ABERDEEN - WEEK ENDING 5-12-81  
WEEK NO. 18

|                    | Production MM Lbs. - 7 Days - 5-6-81 thru 5-12-81 |               |              |                         |
|--------------------|---------------------------------------------------|---------------|--------------|-------------------------|
|                    | Last 7 Days                                       | Month to Date | Year to Date | April<br>Previous Month |
| Resin A & BC       | 6.10                                              | 9.95          | 114.43       | 26.30                   |
| Plasticizer A & BC | .36                                               | .56           | 5.08         | 1.08                    |
| Dry Blend          | .91                                               | 1.46          | 17.07        | 3.84                    |
| Compound A & BC    | 1.20                                              | 1.78          | 19.20        | 4.36                    |

### Safety

There were no injuries recorded for the reporting period.

| <u>Resin Unit (A &amp; BC Grade)</u> | <u>Production</u> | <u>Forecast MM Lbs. - May</u> |      |
|--------------------------------------|-------------------|-------------------------------|------|
| Last 7 Days, M Lbs./C.D.             | 871               | Budget                        | 25.8 |
| Last 7 Days, % of Budget             | 105               | Forecast 5-7                  | 27.5 |
| Current Rate, % of Budget            | 107               | Forecast 5-14                 | 27.0 |

Vinyl production averaged 871 M Lbs per day during the week. The major items affecting production were: condenser cleaning of 741 reactor; maintenance on No. 5 and No. 6 centrifuges; and a number of smaller production penalties.

A one day shutdown is planned this coming week in each of the reactor modules for placement of the expansion reactors.

Packaging activities have been increased to the 6-7 MM Lb/mo. level in order to comply with current business area requirements.

| <u>Compound Unit (Customer Grade)</u> | <u>Production</u> | <u>Forecast MM Lbs. - May</u> |     |
|---------------------------------------|-------------------|-------------------------------|-----|
| Last 7 Days, M Lbs./C.D.              | 177               | Budget                        | 4.7 |
| Last 7 Days, % of Budget              | 115               | Forecast 5-7                  | 4.6 |
|                                       |                   | Forecast 5-13                 | 4.6 |

Compound production consisted of two line operation during the week for an average of 177 M pounds per day. There were no unusual operating problems during the week.

Plasticizer operated 5 days averaging 72 M Lbs per day.

R. D. Gamblin  
Weekly Production Report - Aberdeen  
May 14, 1981  
Page 2

| <u>Dry Blend Unit</u>    | <u>Production</u> | <u>Forecast MM Lbs. - May</u> |
|--------------------------|-------------------|-------------------------------|
| Last 7 Days, M Lbs./C.D. | 136               | Budget 2.5                    |
| Last 7 Days, % of Budget | 164               | Forecast 5-7 4.6              |
|                          |                   | Forecast 5-13 4.6             |

Dry Blend operated 6 days averaging 160 M Lbs. per day. Production volumes were affected by frequency of product changes and for quality control adjustments.

*C. R. Miller*

C. R. Miller  
Acting Manager

rjf

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