

**PLAINTIFF'S
EXHIBIT**

RMC-311

Reynolds Co. Adds to Plant

A multi-million dollar expansion program to increase the rated capacity of the Reynolds Metals Co. Sherwin Plant from 3,000 to 3,250 tons of alumina daily is now under way.

The current expansion will "round out" an earlier expansion program, according to R. Henry Featherston, plant manager.

The work includes installation of a new high-pressure steam boiler, additions to the capacity of the electrical distribution system and a number of smaller projects, Featherston said.

Earlier work, which included the installation of the largest rotary kiln in the industry and a general expansion of most facilities, was completed in 1967. The earlier expansion raised rated daily capacity from 2,300 to 3,000 tons.

The plant uses bauxite ore to produce alumina, the white powder from which metallic aluminum is made.

Featherston said the "round-out" program at the Sherwin plant will be completed this fall. It is part of a \$320 million program of expansions and modifications in Reynolds plant throughout the country.

As part of the earlier program, the annual production capacity of the adjacent San Patricio Plant was increased from 95,000 to 111,000 tons of aluminum.