

FORMULA RECORD

Alternate

Goods *Endurance Tint Base*Formula No. *Y 1804-P*

Consistency

*Liquid*Date *4-21-47*

Laboratory No.

For Use on

Cost Classification

Code Number	One Gallon Batch			Gallon Batch		Gallon Batch			Manufacturing Specification
	Pints	Lbs.	Ozs.	Gals.	Ozs.	Gals.	Lbs.	Ozs.	
<i>70% Lead</i>		<i>6</i>	<i>12</i>				<i>540</i>		Grind <i>1-2</i>
<i>Zinc Oxide</i>									Kind of Mill <i>W. 1804-P</i>
									Strainer
<i>W-33</i>		<i>2</i>					<i>205</i>		Weight per Gallon <i>15.8#</i>
<i>W-69</i>		<i>2</i>					<i>160</i>		Light Baume Temp.
<i>W-16</i>		<i>1</i>					<i>80</i>		Heavy Baume Temp.
<i>W-11</i>		<i>1</i>					<i>80</i>		Viscosity <i>85-90</i> Temp. <i>A. 6</i>
									Viscosimeter
<i>D-5</i>	<i>1</i>					<i>10</i>			Flash Point
<i>D-1</i>	<i>1 1/2</i>					<i>15 1/2</i>			Is Agitator Required
<i>D-286</i>	<i>2 1/2</i>					<i>25</i>			Remarks <i>H. E. H</i>
<i>D-15</i>	<i>2 1/2</i>					<i>5 1/2</i>			<i>Formula for use to</i>
									<i>Compound W-6</i>
<i>S-43</i>	<i>1 3/8</i>					<i>18 3/4</i>			<i>This base to be used</i>
<i>S-148</i>	<i>1/2</i>					<i>5</i>			<i>for darker tints</i>
<i>W-19</i>						<i>5 1/2</i>			<i>on account of the</i>
									<i>color of the 70% Lead</i>
Yield									<i>Zinc</i>

DISCONTINUED

SEE *7/1804-P**ack 7/11/47*Standard Formula
Not to be taken
from file

N12038

G10058990

