



DUST COLLECTION SYSTEM MODEL 8925

- OPERATING & ASSEMBLY INSTRUCTIONS WITH PARTS IDENTIFICATION -

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CABLE: AMMCO EXP / TELEX: 3781911

The AMMCO Model 8925 Dust Collection System provides a highly efficient means of collecting, containing and disposing of dangerous asbestos dust. The powerful suction fan built into each AMMCO Brake Shoe Grinder pulls dust from the surface of the brake shoe and deposits the dust in a sealable plastic bag.

Once properly installed, the system requires only the periodic replacement of the disposal bag to maintain safe operating conditions.

5. The dust bag and rubber seal (6) are pushed down through the guard to hang above the pail (7).
6. Press a plastic disposal bag into the bottom of the pail (7) and fold the excess over the top edge. Lift the pail against the rubber seal (6) to seat it in the ring of the guard assembly (9). Clamp pail on.

MOUNTING INSTRUCTIONS

No. 9890 Mobile Bench: Tape the folded Drilling Template in position on the end of the bench. Center punch and drill the four mounting holes. Mount the guard assembly.

Other Benches: Mounting hole location can be established by taping the fully open Drilling Template in reference position over the exhaust port of the Shoe Grinder.

No. 2204 Bench: Same as No. 9890, but use exhaust hole on template for No. 2204 and use No. 8-18 self-tapping screws for top holes.

ASSEMBLY INSTRUCTIONS

Refer to the illustration at right for parts positioning.

1. Replace the threaded locking screw above the Shoe Grinder exhaust port with the stud (1).
2. Thread the hose clamp (5) through the neck of the dust bag (6). Slip the neck of the dust bag over collector elbow (4) and tighten the clamp.
3. Slip the ring and seal (2) onto the collector elbow (4) and join the dust collector to the grinder exhaust port.
4. The clip (3) straddles the elbow (4) behind the two protruding lugs. The "feet" of the clip hook under the grinder base to provide the necessary grip to seal the two units together when the clip is snapped over the stud (1).

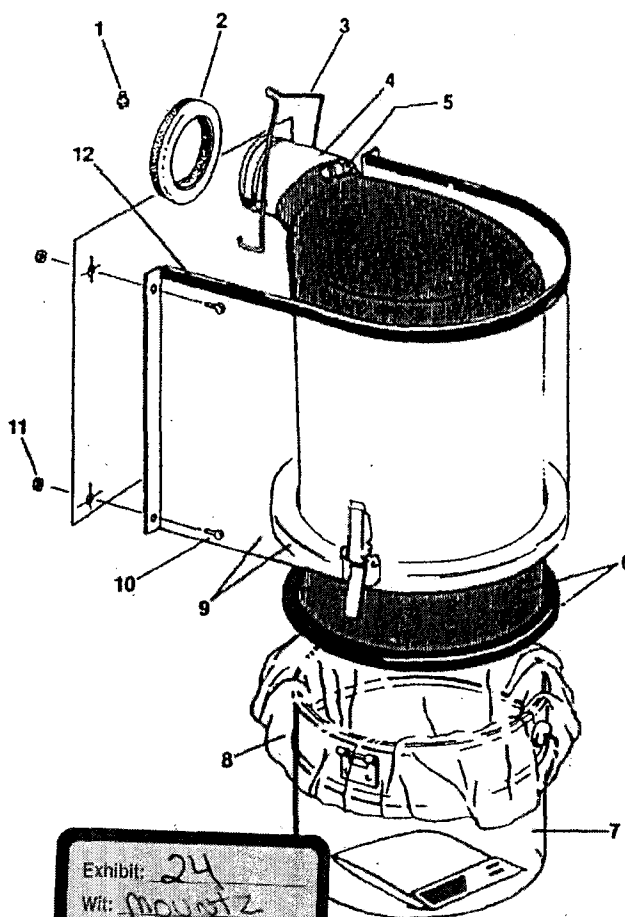


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OPERATING INSTRUCTIONS

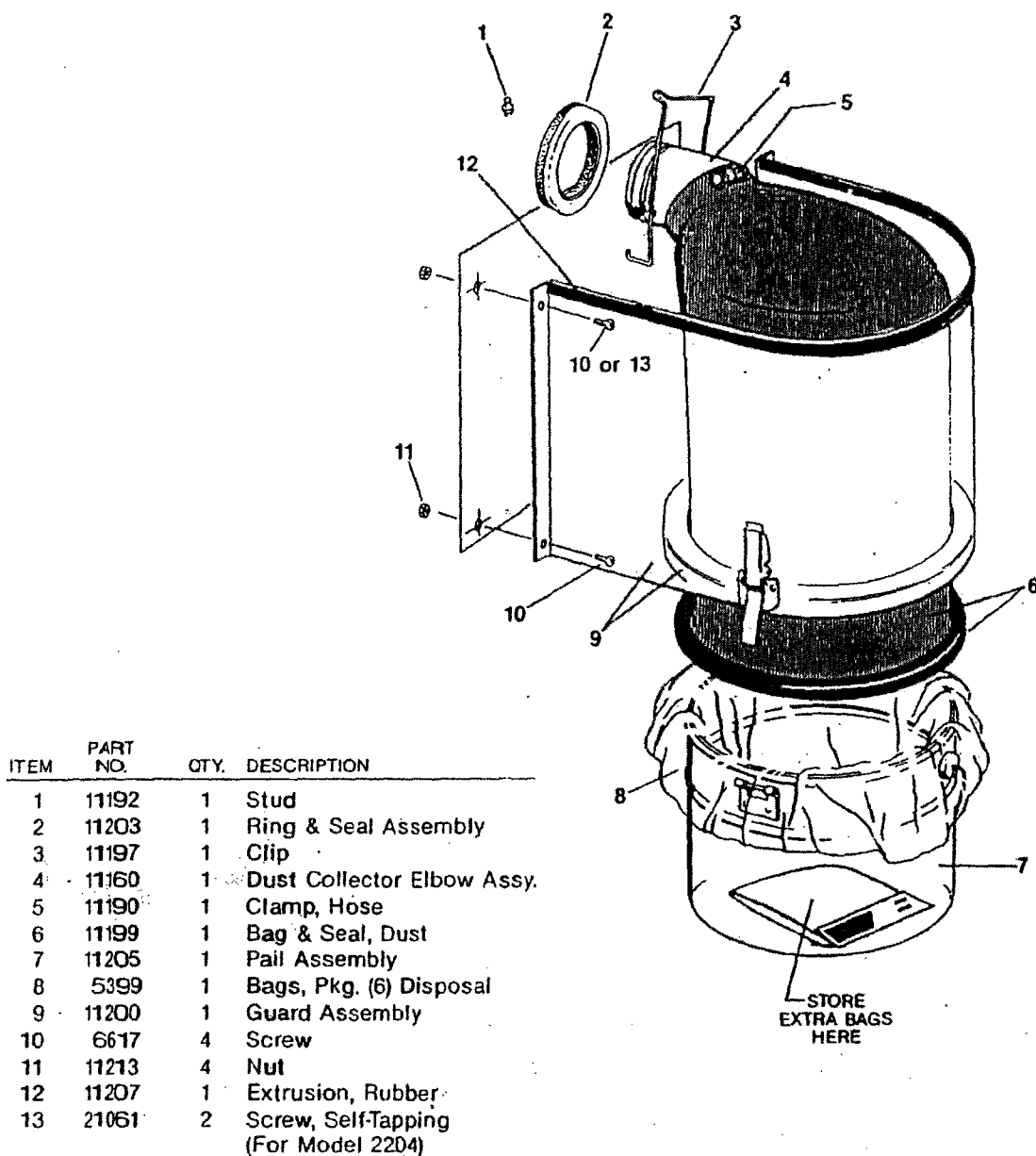
The Model 8925 Dust Collection System operates automatically each time the Shoe Grinder is turned on.

CAUTIONS

DO NOT attempt to operate the Brake Shoe Grinder without a disposal bag in the pail of the dust collector.

BEFORE STARTING, always check to be certain the entire system is correctly assembled.

SEAL and REPLACE a disposal bag when it is half full. DO NOT empty and reuse a disposal bag. DO NOT subject yourself or others to exposure to breathing asbestos dust. Read and understand the disposal bag replacement instructions on the label of the guard assembly.



WARNING: Asbestos Fiber Dust

The Dust Collection System on this machine must be properly cleaned and maintained to prevent brake shoe dust from becoming a health hazard to the operator.

See Instruction Book

AMMCO

BREATHING ASBESTOS DUST MAY
CAUSE SERIOUS BODILY HARM.

CAUTION!

BRAKE LINING MATERIALS CONTAIN
ASBESTOS FIBERS. AVOID BREATHING
DUST BY PROPER USE OF THE AMMCO
MODEL 8925 DUST COLLECTION SYSTEM.

MODEL 8925 DUST COLLECTION SYSTEM

For
**Models 880, 890, 8000
BRAKE SHOE GRINDERS**

MADE IN U.S.A.

BRAKE DUST DISPOSAL BAG

DO NOT attempt to grind brake shoes without an AMMCO Disposal Bag properly installed in the Cannister. Always remove and seal AMMCO NO. 5399 Disposal Bag before the Cannister is half full. CAUTION: DO NOT PUNCTURE OR DAMAGE DISPOSAL BAG. Use only AMMCO NO. 5399 (package of 6) special heavy duty replacement Disposal Bags. DO NOT empty or reuse a Disposal Bag; dust created may cause serious bodily harm.

HOW TO REPLACE AMMCO NO. 5399 DISPOSAL BAGS

Unclamp the Cannister and lower it to the floor. Carefully gather and close the bag, twisting the top to prevent the escape of ASBESTOS DUST. Seal the bag with the ties provided. Carefully remove bag from Cannister and place in a sealable container for disposal. Install new Disposal Bag in Cannister, pressing it into the bottom and folding the excess over the top edge. Lift the Cannister into position against the Lid Seal, and clamp on.

THE MODEL 8925 DUST COLLECTION SYSTEM (USED IN CONJUNCTION WITH AMMCO BRAKE SHOE GRINDERS: MODELS 880, 890, 8000) MEETS OR EXCEEDS OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION STANDARDS FOR EXPOSURE TO ASBESTOS DUST WHEN PROPERLY INSTALLED AND MAINTAINED. TEST RESULTS BY AN INDEPENDENT TEST LABORATORY ARE AVAILABLE UPON REQUEST.

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