APPENDIX J

Seals, Properties and Procurement

Dow Corning Corporation, Midland, Michigan with Districts at Atlanta, Boston, Chicago, Cleveland, Dallas, Los Angeles, New York City, Washington, D.C. and Toronto has available Bulletin 09-019, August 1962 entitled "Silastic Design Data". This lists the gasket fabricators throughout the country from whom the "Silastic 50" gasketing can be purchased in sheet, extrusions or molded shapes.

Generally, Silastic 50 sheet goods are stocked by local die cutters, hence, could be generally purchased locally. Usually small quantities of gaskets are die cut. If larger quantities are needed, tools are made of the same type used to cut other elastomers.

Where the gasket is extruded for fitting into a machined groove or between gasket stops, Dow Corning advises use of a scarved joint. This joint is then cemented using Dow Corning's Silastic 140 (clear) or their RTV 731 (white) materials, which air cure.

Dow Corning points out that the local "rubber" fabricators purchase the Silastic 50 in billet form. This is worked on a roll mill in preparation for sheeting or extrusion. Then to obtain the desired physical properties the fabricator must oven cure the Silastic 50 for 24 hours at 480°F.

SPECIFICATIONS*

	Color	White
	Specific Gravity at 77°F	1.20 ± 0.02
ASTM D676	Hardness, Shore A. Scale	45 to 60
ASTM D412	Tensile Strength, psi, min	800
ASTM D412	Elongation, percent, min	250
ASTM D395	Compression Set after 22 hrs at 300°F, percent, max	30

*All physical properties measured on 0.075 inch thick samples molded 5 minutes at 240°F, and oven cured 24 hours at 480°F.

APPENDIX K

Caution Label

The following or equivalent caution statements should be fixed on all containers of transformer askarels and the transformers themselves:

This product contains Polychlorinated Biphenyls (PCBs). Care should be taken to prevent entry into the environment through spills, leakage, use, vaporization, or disposal of liquid or containers. Avoid prolonged breathing of vapors or mists. Avoid contact with eyes or prolonged contact with skin. If skin contact occurs, remove by washing with soap and water. Following eye contact, flush with water. In case of spillage onto clothing, the clothing should be removed as soon as practical, skin washed, ~~and clothing laundered~~ Dispose of any contaminated materials and the as suggested in the American National Standards Institute document C107.1-1974, "Guidelines for Handling and Disposal of Capacitor and Transformer Grade Askarels, Containing Polychlorinated Biphenyls".

Monsanto

MONSANTO INDUSTRIAL CHEMICALS COMPANY
FUNCTIONAL PRODUCTS GROUP
800 N. LINDBERGH BLVD.
ST. LOUIS, MISSOURI 63166

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The information herein regarding obtaining optimum results from askarel fluids in your transformer has been accumulated by Monsanto for over 40 years from the experience of makers and users of askarel transformers and it is believed will be helpful.

Nothing herein shall be construed as applying to other than askarel insulation. Data and maintenance suggestions herein do not apply to the other components of the transformer. All operating and maintenance suggestions recommended by the manufacturer of the transformer should also be carefully followed.

Because these maintenance directions apply only to the askarel insulation, Monsanto disclaims any liability for damage to property or injury to persons arising from transformer operation.

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