



COATINGS AND
ADHESIVES
MATERIALS

BAKELITE® VINYL RESIN SOLUTION VYHH FOR COATINGS

PRODUCT STANDARDS

DESCRIPTION

BAKELITE VYHH is a medium molecular weight vinyl chloride-vinyl acetate copolymer resin. It dissolves readily in ketones, esters, chlorinated hydrocarbons, and combinations of these with aromatic hydrocarbons.

APPLICATIONS

BAKELITE VYHH is recommended for general coatings use.

FOOD ADDITIVE STATUS

BAKELITE VYHH is chemically identified in Food Additive Regulations §121.2514 for Resinous and Polymeric Coatings, and §121.2526 for components of Paper and Paperboard.

Properties of

BAKELITE Vinyl Resin Solution VYHH

Properties	Test Methods	Required Values
Appearance	Visual	White powder
Specific Gravity at 20/20°C.	D 792	1.36 ± 0.005
Size, through a No. 20 USBS sieve, per cent by weight	WC-7-F	98, minimum
Apparent Density, lb. per ft. ³	WC-2-B	30, approximate
Heating Loss, 45 minutes at 105°C., per cent by weight	WC-160-H	3.0, maximum
Poly(vinyl chloride), per cent by weight	WC-294-B or D	85.0 - 86.5
Lead, ppm.	WC-20-D or K	5, maximum

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(continued)

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Solution Properties	Test Methods	Required Values
22 Per Cent Solution of Resin in 1:1 MIBK:Toluene		
Viscosity at 25°C., cps.	WC-31-W	200 - 400
Color, per cent transmission	WC-5-K-2	85, minimum
Turbidity	WC-5-K-2	85, minimum
10 Per Cent Solution of Resin in 1:1 MIBK:Toluene		
Insoluble Matter, per cent by volume	WC-322-C	0.03, maximum

TESTING METHODS

Designated tests are made in accordance with current issues of ASTM or UNION CARBIDE (WC) Testing Methods. The former can be obtained from the American Society for Testing and Materials, Philadelphia, Pa., while the latter are available from Union Carbide Corporation upon request.

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