

04 DEC 00 05:00

VINYL_DAILY_REPORT

SHIFT	RX CHARGES	ABNORM EAT RPTS		SPILL RPT		PERSONNEL HOURS		SAFETY:
		YES	NO	YES	NO	OVERTIME	ABSENT	
13	41-45					0	0	F.A. YES
14	46-50		X	X	X	12.2	0	M.T. YES
15	51-55		X	X	X	12.8	0	NOTES
TOTALS								

MISCELLANEOUS

BLEND TANKS

PRODUCT SLIDES

INTERMEDIATE STUDIOS

SILO	PRODUCT	M	LBS	GRADE	SILO	PRODUCT	M	LBS	GRADE	BLD	TK	PRODUCT	%	COM	GOAL	21
281	5415	65	1	675		5385		9	1	407		5325	3	1M	741-745	25
282	5395	102	1	676		5385		129	REDY	501		5395	21	1M	746-747	10
475	5465	45	1	677		5385		106	0600	502		5385	36		TOTAL BATCHES	56
476	5465	11	1	678		5395		127	0600	550		POND	0		WHY WERE BATCHES	LO
478	5305	13	1	679		5395		108	REDY	551		POND	1			
479	5325	47	1	680		5395		126	REDY	552		POND	0			
490	5395	11	1	681		5385		184	0600	553		POND	0			
491	5395	51	1	682		5415		9	CONT	644		5385	0			
492	5415	55	1	683		5305		60	H-IV	646		5385	1			
493	5415	11	1	684		5415		26	REDY	647		5385	25			
575	5415	10	1	685		5385		61	1	648		5395	0			
576	5415	10	EMPTY	686		5385		27	1	649		5395	0			
577	5415	38	1	687		5385		10	1	650		5385	21			
578	5415	10	EMPTY	688		5395		49	1	651		5385	22		HRS INCINERATOR ON	
				689		5385		45	1	652		5385	67		16PM AVG HM STRIPPER	
				690		5385		3	1	653		5385	74		16PM AVG LM STRIPPER	
ROLS DLY AVG	1.8674	#0F		691		5525		9	CONT	654		5395	0		16PM AVG OM STRIPPER	
LAST B# >20	0.0000	PWS		692		DEBX		122	STUP	655		5395	-1			
ROLS > 20	0.0000	0		692						747		5415	25			

PRODUCTION BY TYPE AND EX

DRYER STATUS VCM RECEIVERS

REACTOR STATUS

PRODUCTION TOTALS

SILOS MLBS	1689.0	RX	PRODUCT	MODE	DRYER	PRODUCT	SILO	RECEIVERS	X	PRODUCT	LBS	RX
STRAPPED&WEIGHT	0	300	5395	RECY	1		600	10M FVCM	70	5225	0	300
		400	5395	POLY	4	DOWN	682	10M S RVCM	15	5265	0	400
COMPOUND MLBS	981665	1500	5395	POLY	5	5385	689	10M N RVCM	43	5305	0	500
YARD MLBS	1683000	1600	5395	POLY	6	5385	689	1NM N FVCM	71	5325	0	600
PREVIOUS DAY	1644900	1700	5385	CLN	7	DOWN	692	1NM S FVCM	44	5385	1061842	700
PRODUCTION TOT	1821666	1741	5385	POLY	8	DOWN	690	1NM E RVCM	58	5395	568553	741
MONTH TO DATE	4898328	1742	5385	POLY	9N	5385	687	1NM W RVCM	33	5415	0	742
		1743	5385	DUMP	9S		686	1SPHERE	26	5416	0	743
		1744	5385	DUMP	10	5395	688	1WATER(FT.)	25	5465	0	744
		1745	5385	WAIT	11	5385	685	BATCHES		TOTAL	1630395	745
		1746	5385	OFF	1#10	AVG RATE	18	TOTAL OM	15			746
		1747	5385	OFF	1#11	AVG RATE	28	TOTAL NM	19	VCM USE	1649909	747

~~APD00012810~~

DATE 12-5-00

DRYER PRODUCTION AND STATUS REPORT

Time	Product	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	300	400
No 4 Down	Product																						
682	Silo																						
No 5 S385	Product																						
684	Silo																						
No 6 S385	Product																						
684	Silo																						
No 7 Down	Product																						
690	Silo																						
No 8 S385	Product																						
690	Silo																						
No 9 Down	Product																						
686	Silo																						
No 10 S385	Product																						
688	Silo																						
No 11 S385	Product																						
675	Silo																						
Down	#4 - Galbick #10 - Low #10 - Low #11 - 644 Empty #11 Flashed Scrubber																						
Time	#7 - Exh. #50 Level #11 - Tighten Belts																						
Description	#4 - Not Needed																						
Big	From																						
Pit	To																						
Prod																							
Little	From																						
Pit	To																						
Prod																							
282	From																						
Blower	To																						
Prod																							
281	From																						
Blower	To																						
Prod																							

Vinyl Resin Flow Sheet

Shift CTime 0700Date 12-6-00

646	Product	Product	647
Level	Blend No <u>stripper</u>	Blend No	Level
%	<u>start up</u>		%

Dryer # 4	Silo
Product	<u>682</u>
Blend Tank	<u>Down</u>

648	Product <u>5525</u>	Product	649
Level	Blend No	Blend No	Level
%			%

Dryer # 5	Silo
Product <u>5385</u>	<u>689</u>
Blend Tank <u>652/53</u>	

650	Product <u>5385</u>	Product	651
Level	Blend No <u>7129346</u>	Blend No	Level
%	<u>Y</u>		%

Dryer # 6	Silo
Product <u>5385</u>	<u>689</u>
Blend Tank <u>650/51</u>	

652	Product <u>5385</u>	Product	653
Level	Blend No <u>7129447</u>	Blend No	Level
%	<u>REG</u>		%

Dryer # 7	Silo
Product <u>5385</u>	<u>692</u>
Blend Tank	<u>Down</u>

654	Product	Product	655
Level	Blend No	Blend No	Level
%			%

Dryer # 8	Silo
Product <u>5385</u>	<u>690</u>
Blend Tank	<u>Down</u>

644	Product
Level	Blend No <u>stripper</u>
%	<u>slup</u>

502	Product <u>5385</u>
	<u>REG</u>
<u>7129544</u>	
<u>7129642</u>	
<u>7129741</u>	
<u>7129843</u>	
<u>7129942</u>	
<u>580370</u>	

Fluid Bed Dryer	
Product	<u>Down</u>
Blend Tank	
North	<u>687</u>
South	<u>686</u>

407	Product
<u>Air</u>	<u>off</u>
<u>Washed</u>	<u>out</u>

Dryer # 10	Silo
Product <u>5395</u>	<u>688</u>
Blend Tank <u>501</u>	

Dryer # 11	Silo
Product <u>5385</u>	<u>685</u>
Blend Tank <u>502</u>	

501	Product <u>5395</u>
<u>580430</u>	<u>REG</u>
<u>580560</u>	
<u>580650</u>	
<u>580740</u>	

747	Product <u>5415</u>
<u>6/5 HP</u>	

Product Transferring		
From	To	
<u>281</u>	<u>493</u>	<u>5415</u>
<u>282</u>	<u>491</u>	<u>5395</u>

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 10.5-00

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400
300																								
400																								
500																								
600																								
700																								
Stripper																								
Strainer																								
Cleaning																								
last 45 min. rec. 300, rec. 400 last 30 min. Charge 400, welding jacket last 35 min. rec. 600, rec. 300 last 15 min. rec. 500, rec. 600 last 60 min. rec. 300, rec. middle RUCM Reservoir. last 30 min. rec. 600, rec. 300 last 10 min. rec. 500, rec. 300 & 600 long rec. 300 high discharge pressure last 55 min. rec. 400, rec. 600 & 500 Lo + 80 min 400 Rec 500 Lo + 70 min 700 Rec 400																								
Hi-Mo Charges =										Lo-Mo Charges =										Total Charges =				

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 12-5-00

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400															
741																																							
742																																							
743																																							
744																																							
745																																							
746																																							
747																																							
Hi-Mol Strippier	380	260	180	180	160	140	260	240	180	260	360	200	200	200	140	140	240	240	380	380	140	240	240	140															
Lo-Mol Strippier																																							
Strainer Cleaning																																							
741	60 min Recovering 796														Dumping 744																								
746	2 hrs Recovery Sys. Hgn Press.														Rece. 746																								
															1 HR. 45 min. " 747																								
															2 HRs. 15 min. CHARGE 745 V.C. VALVES																								
															40 min. " " " "																								
															12 HRs. " " " "																								
Hi-Mo Charges = 9 + 6 = 15															Lo-Mo Charges = 1 + 2 = 3																								
															Total Charges = 18																								

Catalyst Charge Sheet

<u>Old Module</u>								
Day Shift Operator <u>JP</u>						Date <u>12-5-00</u>		
Night shift Operator <u>EL Schmitt</u>								
<u>Catalyst Type</u>					<u>Changes</u>			
	610	288	L-10	554	610	288	L-10	554
Reactors								
Rx-300	5		2					
Rx-400	5		2					
Rx-500	5		2					
Rx-600	5		2					
Rx-700		7	3					
<u>New Module</u>								
Day Shift Operator <u>T. Moffett</u>								
Night shift Operator <u>C. POLK</u>								
<u>Catalyst Type</u>					<u>Changes</u>			
	610	288	L-10	554	610	288	L-10	554
Reactors								
Rx-741		5	2					
Rx-742		6	2					
Rx-743		6	2					
Rx-744		6	2					
Rx-745		Down						
Rx-746		8	3					
Rx-747		Down						
Comments								

[illegible]

3185

12-5-00

[illegible]

Leak Detection and Elimination Sheet

Date/ Time	Leak No / Written up By	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not No.	What Repairs Were Made?	Date Repaired	Repaired By	Repair Verified By
12-5-00	3868	GC#5 2	10.0	Contagated Yard Middle Station New East unloading						
0715	GS									
12-5-00	3869	Tank Farm GC#1	6.6	N mid vcm Releaser unloading station						
0948	BN	3								
12-5-00 1910 2120	3870 CN	New Unit #2	10.3 5.4	Top of 742 Rx CP	10	NO	EVA, PACKING LEAKING	12-5-	CP	
12-5-00 1915	3871 CN	New Unit #7	6.8	H.M. Dump. Pump & Strainer CP	0	NO	Found Nothing	12-5-	CP	
12500 2300	3872 BM	1 2	6.8 6.0	M.V.C unloading station			Nothing Found	12-5	DB	DB
12500 2320	3873 BM	2/1 4/8	6.5 8.8	Emulsion down stairs Rec-stn upstairs	0	-	Found nothing	12-5 12-5-00	- DS	-

This sheet is to be filled out in the event of one(1) reading of five (5) Parts Per Million or more on the any station of any Chronograph
This sheet is to be distributed as part of the Vinyl Morning Report and returned to the Environmental Manager when all
sections are completed

Leak Detection and Elimination Sheet

Date/ Time	Leak No / Written up By	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not. No	What Repairs Were Made?	Date Repaired	Repaired By	Repair Verified By
12-3-00	3862	Tank Farm #1	6.6	S. Station New E. Unloading	10+	NO	UBIC Left open ON SPOT 17 (CLOSED)	12-3-00	EM	EM
0610	CN			EM						
12-3-00	3863	New Unit #4	6.6 8.3	Top of 744 Rx	10+		LEAKING EVA PACKING	12-3-	CP	
0655 1445	CN			CP						
12-3-00	3864	New Unit #3	10.5	Bottom of 743	0	NO	Found Nothing	12-3	CP	
0850	CN			CP						
12-4-00	3865	Tank Farm GC #1	9.4	UEM Reactor unloading compress. shed			found nothing		CH	EN
1245	BN									
12-4-00	3866	add module GC #2	5.0	Reactor dump sweep	30 ppm CS 16 1598	YES	Charge & dump header block Valve packing leaking			
1652	BN	5								
12-4-00	3867	Tank Farm GC #1		N. Unloading Station						
1940	L.C.	2	8.7							

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