5/10 5/11/68

CEA 1430 STARTUP - OPERATION

Liquid Aroclor

TANK FARM

Assume losses equal to $1500 - at $0.07/#

$\frac{15000}{0.07} = 21300$ #

$\frac{21300\ \#}{8\ \#/gal} = 2660$ gal.

Includes all Aroclors & blends

Drumming

Assume $1000 loss

$\frac{100000}{\times 56} = 1780$ gal.

includes all Aroclors & blends

Solid Aroclor

TANK FARM - NONE

Flaking -

Assume 10 BATCHES @ 20000.#/batch

REWORKED WITH 25% loss or @ $0.015/#

plus $500 misc losses.

Biphenyl

Assume 10,000 # lost @ $0.05/#

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CEA 1430

START UP - OPERATION

STEAM & Electricity Assumed variance.

SALARIES

ONE START UP SUPERVISOR Aug & Sept

TWO " " " " . Oct & Nov

LABORATORY -

Assumed VARIANCE FOR ADDITIONAL Analyses

TSD - 50 hours per month over standard

Mech Eng.

Based on MINIMUM alterations.

TANK CAR STORAGE

2 cars

Depreciation

ADDITIONAL Meetings & conferences AND one trip to St Louis.

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