480-D 50M 10-41 PRINTED IN U.S.A. (B)

# FORMULA RECORD

Alternate

Goods Endurance Tint Base — Formula No. Y 1804-P

Consistency Liquid — Date 4-21-47 — Laboratory No.

For Use on — Cost Classification

| Code Number | One Gallon Batch Pints | Lbs. | Ozs. | Gallon Batch Gals. | Lbs. | Ozs. | Gallon Batch Gals. | Lbs. | Ozs. | Manufacturing Specification |
|---|---|---|---|---|---|---|---|---|---|---|
| 70% Leaded | | 6 | 12 | | | | | 540 | | Grind 1-2 |
| Zinc Oxide | | | | | | | | | | Kind of Mill [illegible] |
| | | | | | | | | | | Strainer |
| W-33 | | 2 | 9 | | | | | 205 | | Weight per Gallon 15.8# |
| W-69 | | 2 | | | | | | 160 | | Light Baume Temp. |
| W-16 | | 1 | | | | | | 80 | | Heavy Baume Temp. |
| W-11 | | 1 | | | | | | 80 | | Viscosity 85-90° Temp. R.[illegible] |
| | | | | | | | | | | Viscosimeter |
| O-5 | 1 | | | | | | 10 | | | Flash Point |
| O-1 | 1 9/16 | | | | | | 15 5/8 | | | Is Agitator Required. |
| O-286 | 2 1/2 | | | | | | 25 | | | Remarks H.G.H |
| D-15 | 9/16 | | | | | | 5 5/8 | | | Formula for use to |
| | | | | | | | | | | Conserve W-6 |
| S-43 | 1 1/8 | | | | | | 18 3/4 | | | |
| | | | | | | | | | | This base to be used |
| S-148 | 1/2 | | | | | | 5 | | | for darker tints |
| | | | | | | | | | | only on account of the |
| 677-9 | | | [illegible] | | | | 5/8 | | | color of the 70% Leaded |
| Yield | | | | | | | | | | Zinc |

DISCONTINUED SEE Y 1804-P ae 7/11/47

Standard Formula Not to be taken from File

N12038

GLD058990

| Characteristics and Method of Using | Cost Data | | | | Customers |
|---|---|---|---|---|---|
| Type of Goods | | | | | |
| Color | | | | | |
| Luster | | | | | |
| Match for | | | | | |
| | | | | | |
| Kind of Reducer | | | | | |
| Amount of Reduction for | | | | | |
| Brushing | | | | | |
| Spraying Pressure | | | | | |
| Dipping Drip Time | Analysis | | | | |
| Flocoing Drip Time | | | | | all plants 5-14-47 |
| Tumbling | | | | | |
| Air dry to recoat | | | | | |
| To Sand or Rub | | | | | |
| Bake Time Temp. | | | | | |
| Rub with | | | | | |
| Polish with | | | | | |
| Schedule | | | | | |
| | | | | | |
| | | | | | |
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