

PACKAGE TICKET

CODE

BP 565

LOT

424-13

PQ:

NET WT/PKG.

NO. PKG.

PACK WT.

LOCATION

5

206

64

STUMP

TOTAL NET WT.

706

LUMP WT.

208

PKG. N-CODE

PROD. SUPV.

DATE _____

OPERATOR

119, 82

23

0.C

1.66 +

1.66 +

1.45 +

1.44 +

0.85 +

005

7.06 +

INSTRUCTIONS				= PRESSING =	RECORD																							
VAT	DATE	TIME	RELEASED BY	PRESS	NO. OF CAKES	PRESS WITH AGITATION	WASH TO OHMS	TEST AFTER HOURS	LOAD ON 8 CARS	PANLOAD	PRESSLOAD	STARTED	CAKES USED	WATER ON	HRS. WASHED	OHMS	HRS. WASHED	OHMS	HRS. WASHED	OHMS	CAKE CONDITION	NO CARS LOADED	EXPLAIN LOSSES	1ST	2ND	3RD	4TH	5TH
USE BP-565 CARLS ONLY																												

SAMPLES	JAR	DELIVER TO	SAMPLED BY	RELEASED BY

= DRYING =	
36 DRY 2 HOURS AT 180 DEG F. DRY IN SECTIONS: * TAKE COMPOSITE SAMPLE FROM EACH DRYER CAR, NOTE CODE, LOT, DRYER #, DATE, TIME * DELIVER TO CTL FOR $\frac{5}{8}$ MOISTURE, IF $\frac{1}{2}$ MOISTURE LESS THAN $1\frac{1}{2}$ - OK TO PULL LOCK LID * DUMP IN NEW - USED 4P'S	LUMP: - OK - WET - SALTS - CONTAMINATED ADDITIONAL DRYING HOURS REQUIRED

SAMPLES	DELIVER TO	NO CARS PULLED	SAMPLED BY	RELEASED BY	NO DRUMS	LUMP WGT
					5	708

= GRINDING =	
1/8 MILL LSP 2 SCREEN 1700 RPM MAX. TEMP 140 DEG F PULVERIZE WITH DRY ICE STORE WITH LOOSE LID - 3-4 HRS. (ALLOWS DRY ICE TO ESCAPE) * PULVERIZE WITHOUT HAMMERS * GRIND WITH CO ₂ AS PER OP# FA 0043	SCREEN MAX. TEMP. RPM F EXPLAIN LOSSES
SAMPLE WITHOUT MIXING SAMPLES 2 ENV & 2 PT CAN DELIVER TO CTL	DATE MIXED SAMPLED BY #227 RELEASED BY

PRODUCT NAME = MONASTRAL BLUE B
(RESIN EXTENDED CPC FOR PLASTICS)
66 20 CODE BP-565-D PKG

NON-BLEEDING

PROCESSES APPROVED BY
BP-565-D (A) BBK 11/20/81
XOC-23 TCP 07/02/82

LOT K2L13

OCT 22 1982

EST. WT. 755 * LBS.

MAKING NOTES

JOB NAME: 20BF565DPA

INSTRUCTIONS

= PRESSING =

RECORD

VAT	DATE	TIME	RELEASED BY	PRESS	NO. OF CAKES	PRESS WITH AGITATION	WASH TO	OHMS -	TEST AFTER	HOURS	LOAD ON	8 CARS	PANLOAD	PRESSLOAD	STARTED	CAKES USED	WATER ON	HRS. WASHED	OHMS	HRS. WASHED	OHMS	HRS. WASHED	OHMS	CAKE CONDITION	NO CARS LOADED	EXPLAIN LOSSES

SAMPLES JAR
DELIVER TO

SAMPLED BY
RELEASED BY

= DRYING =

DRY 24 HOURS AT 180 DEG F.
DRY IN SECTIONS:

LUMP: - OK - WET - SALTS - CONTAMINATD

LOCK LID

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES 1 QT. FOR R&D
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS
LUMP WGT

= GRINDING =

MILL LSP 0.75" SCREEN 1700 RPM
MAX. TEMP 140 DEG F
PULVERIZE WITH DRY ICE
STORE WITH LOOSE LID - 3-4 HRS.
(ALLOWS DRY ICE TO ESCAPE)

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV & 2 PT CAN
DELIVER TO CTL

DATE MIXED
SAMPLED BY
RELEASED BY

4.85 +
1.31 +
0.14 -
1.20 +
0.14 -
7.08 *

DUP050102391

13
51
16

1.65 +
0.14 -
1.82 +
0.14 -
1.80 +
0.14 -
4.85 *