



Dow U.S.A.

The Dow Chemical Company
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Building 2510
September 29, 1992

John A. Swims
Ethanolamines
Building 5501

cc: Tony Grant, 5501

REACTIVE CHEMICALS SUPPORT FOR ETHANOLAMINES

PROJECT: ETHANOLAMINES CAPACITY INCREASE

This project was reviewed by the Reactive Chemicals Committee on August 27, 1991. Four of the five concerns identified at the review have been successfully resolved. The fifth concern pertaining to relationship of the DEA and TEA distillation column operating temperature to the product decomposition temperature is in the process of being resolved by Process Engineering scheduled for completion by December 1992. As a result of this effort, the Reactive Chemicals Committee supports this capital authorization.

Another reactive chemicals review should be conducted before start-up.

Gerald Wagener, Chairman
Reactive Chemicals Committee

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