

FORMULA RECORD

Exp. No. _____ Date 2-16-42 Class 6 TS Rex. No. 377
 Name 22 Charleston White Card No. 7 See No. _____

POUNDS	GALLONS	MATERIAL NO.
275		20 L
60		2233 W
400		414 W
235	BW 102)	(244)
		(4 3/4)
		(1 1/2)

Customer S. W. Co.
 To Match New product
 Reason for Revision New
1140
gl. (5091)
gl. (12) W

VOID
 AUG 17 1944

~~ALL FACTORIES EXCEPT CHICAGO~~
 Viscosity 26-30 #5 @ 75° at _____ hrs. after grind
 Viscosity _____ at _____ hrs. after grind

1/2	(12)	W
32	(5091)	
3	(48)	
	()	
25	(5091)	
1 1/2	(543)	
3/4	(5093)	
7	(318)	
	()	

Wt./Gal. 71.5 #32
 Baume _____
 Std. of Fineness 20
 Normal Output 100
 Est. Mfg. Loss 0%
 Department B
 Parallel No's _____
 Label Analysis Checked-Date 8
 Label: No Red ☒ Red ☐
 New Std. Sample Required Yes
 Date Rec'd 3/1/44
 Mill _____
 Lbs. or Gals. per hour _____
 Approved _____
 Formulator J. H. H. H.
 Supt. D. H. H.

N16239

Application: Surface Wood No. Coats _____
Undercoater Used _____ No. Coats _____

Method 1 **Brush**

Reduction: Amount Reducer Used

Method 2

Reduction: Amount Reducer Used

Drying Time: Touch	18hrs.	Recoat	48hrs.	Stencil
Hard		Sand		Handle
Tack Free		Rub		Wrap
Baking Time and Temp.	511	Film	tough	
Gloss				
Special Tests				

FACTORY	FORMULA	SPEC. CARD
Exec. Cost Dept.		
Cleveland — A		
Kensington — C		
Allied Research		
Kens. Tech. Serv.		
Kens. Lacquer		
Newark — N		
Oakland — O		
M. Senour — M		
Detroit — D		
Los Angeles — P		
Dallas — T		
Dayton — B		
Gibbsboro — F		
Pittsburgh — H		
Cuba — V		
Montreal		
Buenos Aires — Z		

11-15-11 3038

..Rex. No. 373

See No.

Customer 3W Co.
To Match New product
Reason for Revision New
L140
GL 15091
L. (12)W
Viscosity 300 @ 75° F after grind
Viscosity 430 @ 75° F hrs. after grind
C/Gals. 115.32
Brume (W4) No Red ☒ Red ☐
Std. of Fineness 100
Normal 100
Est. Mfg. Loss 2%
Department B
Parallel No's
Lbs. or Gals. per hour
Approved
Formulator J. M. B. Smith
Supt. AMH

MANUFACTURING INSTRUCTIONS:

Reduction: Amount _____ Reducer Used _____
 Application: Surface Wood Method Brush
 No. Coats _____ Undercoater Used _____
 Drying Time: Touch 18 hr Handle _____ Recoat 48 hr
 Rub _____ Sand _____ Wrap _____ Stencil _____
 Baking Time and Temp. _____
 Gloss Oil Film Tough
 Special Tests _____

PRODUCTION		
DATE	SLIP No.	AMOUNT

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND				ALLIED RESEARCH			
NEWARK				GIBBSBORO			
KENSINGTON				DAYTON			
OAKLAND				DETROIT			
DALLAS				LONDON			
LOS ANGELES				AUSTRALIA			
MONTREAL				M-S			
COST DEPT.				CHI. TECH. SERV.			