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NOTES CONT'D:-

WILL BE AMERICAN STANDARD
NUTS & BOLTS SERIES
FOLLOWING SPARES

ALL PAINT STENCILED ON ALL
BOLTING WILL HAVE ITS MATE-
RIAL HARDWARE AND OTHER
BAGGED OR PACKAGED FOR
SAG OR PACKAGE WILL BE
THE MATERIAL TYPE OTHER
PAINTING, STENCILING, METAL
BE USED. STENCIL PAINT TO

ALL PARTS TO BE COATED
W/ AN ANTI-RUST COAT
OR TO EQUIPMENT

TO BE INDIVIDUALLY
K4 TRAY.

GENERAL NOTES & INFORMATION

1. ACTUAL TOWER MANHOLE SIZE 20" I.D.
2. LARGEST TRAY PART REQUIRES A 20" MIN. I.D. TOWER MANHOLE.
3. TRAY MANWAYS ARE (REQUIRED) ~~REMOVABLE FROM (TOP SIDE)~~ REMOVABLE FROM (TOP SIDE)
4. TRAYS TO BE ASSEMBLED OR REMOVED WITH MEN WORKING ON (TOP) ~~OF TRAY~~ OF TRAY.
5. TRAYS ARE NUMBERED FROM TOP TO BTM.
6. FOR OTHER INTERNAL EQUIPMENT USED IN CONJUNCTION WITH EQUIPMENT SHOWN ON THIS DRAWING, REFER TO:
FWG 44503 FOR EQUIPMENT LOCATED ABOVE.
FWG 44504 FOR EQUIPMENT LOCATED BELOW.
7. 1/2" DIA. BOLTING TO BE USED FOR BOLTING MAJOR AND SUB-MAJOR BEAMS TO SUPPORTS.
8. 1/2" BOLTING ALONG TRUSS LINE TO BE SPACED ON APPROXIMATELY SIX (6) CENTERS. USE 1/2" DIA. WASHERS ALONG TRUSS LINES ON TOP SIDE AND 1/2" NUTS STOCK 1/2" BELOW.
9. FOR METHOD OF ATTACHMENT AROUND PERIPHERY OF TRAY, USE 1/2" O.D. FRICTIONAL WASHERS AND BOTTOM TRAY CLAMPS NO. 22 SPACED APPROXIMATELY 4'-7" ON CENTERS.
10. THIS DRAWING IS SIMILAR TO FWG 433914399.
11. 1/2" GASKETING TO BE USED AS FOLLOWS:
☐ NONE REQUIRED; SMALL APERTURE AT END OF TRUSSES; NOT TO BE SEALED.
☐ AT ENDS OF TRUSSES.
☐ THROUGHOUT DOWNCOMERS.
☐ THROUGHOUT DRAWOFF SUMPS.
☒ BETWEEN METAL TO METAL CONTACTS OF ALL COMPONENTS.
12. REMOVABLE TRAY PARTS PROVIDE FOR A TOTAL CORROSION ALLOWANCE OF 1/2" BEAM CORROSION ALLOWANCE.
13. INTEGRAL TRUSSES TO BE SAME OR 1/2" MATL AS TRAY