INSUL. SUPPORTS (cont'd.)

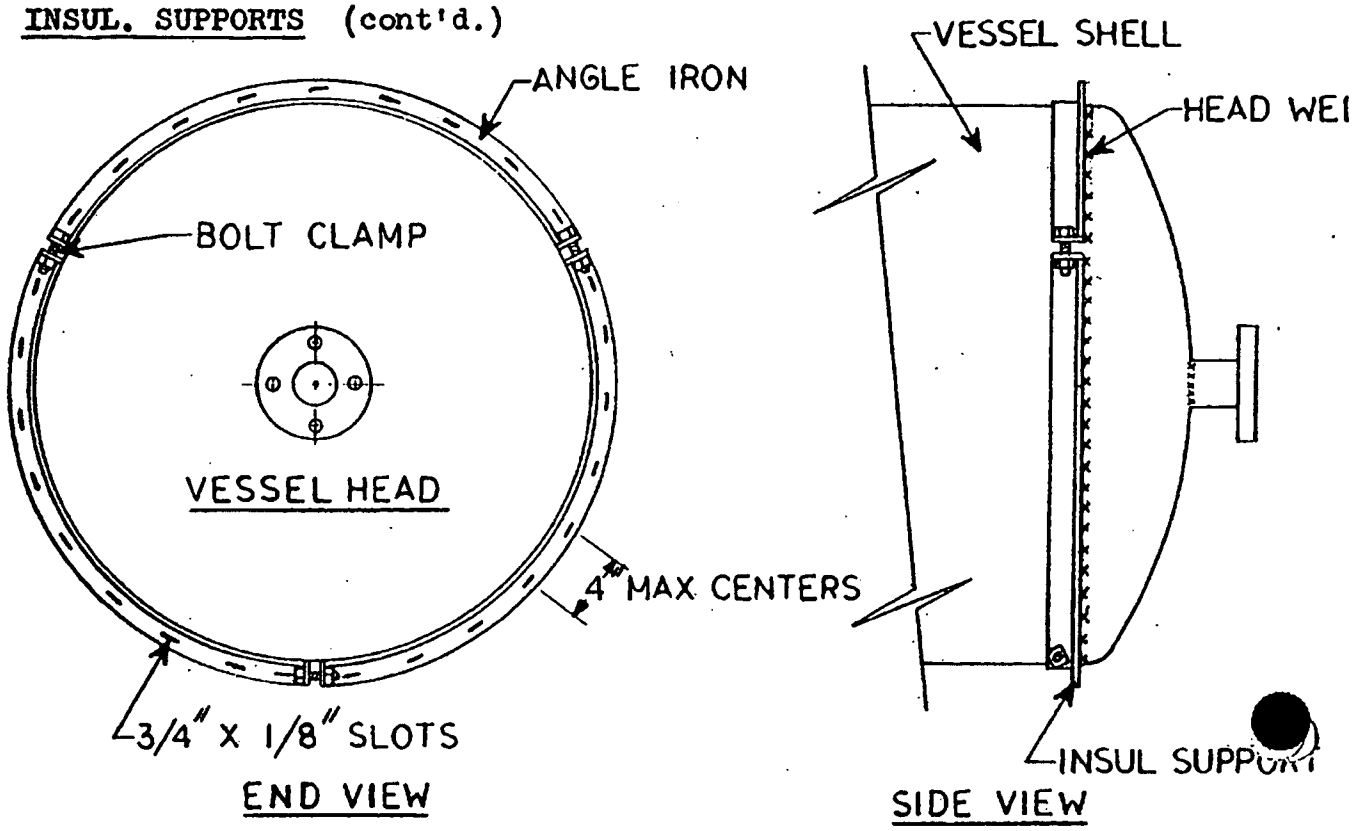


FIGURE 4

3A3 INSUL-PINS (See figure 5)

3A3.1 Insul-pins are serrated nail type pins. They are welded to the equipment or ductwork with a gun type arc welder. Lock washers are pressed on the pins after the insulation has been applied. The serrations in the pins prevent the washers from coming off.

3A3.2 Insul-pins are used to support the insulation on:

1. flat heads of cylindrical vessels. (See para 4A1.2 and 4A1.3)
2. bottom and side surfaces of square equipment. (See para. 5A3.1 through 5A3.8)
3. bottom and side surfaces of square duct. (See para. 5B3.1 through 5B3.8)