

- TRI-II SOP -

SOP#: 48

SOP TITLE: RECYCLING DH STILL BOTTOMS TO
THE INTERMEDIATE CRUDE TANK

OPERATOR: _____

DATE: _____

written by: Tommy Brame
John P. Shamburger
date: 4/12/89
reviewed by: CONTROL ROOM
date: 01/01/92

approved by: Art Reinhardt
date: 02/18/92

CHECK ACTION STEPS AS THEY ARE COMPLETED

- _____ 1. JOB SAFETY INSTRUCTIONS REVIEWED.
- _____ 2. ENSURE THAT YOU ARE WEARING PROPER SAFETY EQUIPMENT.
- _____ 3. OPEN THE ISOLATION VALVE ON THE REWORK HEADER AT THE
INTERMEDIATE CRUDE TANK. (MAKE SURE THE REWORK HEADER
VALVES ARE BLOCKED AT ALL OTHER POINTS)
- _____ 4. LINE UP THE FLOW OF DH STILL BOTTOMS TO THE REWORK HEADER AT
THE BLOCK VALVE JUST DOWNSTREAM OF THE DH STILL LCV WHICH
IS JUST BEFORE THE ECONOMIZER.
- _____ 5. BLOCK THE VALVE THAT NORMALLY SENDS DH STILL BOTTOMS TO THE
CRUDE TANKS. MAKE SURE THAT THE RECYCLE SWITCH IS IN THE
"RUN" POSITION.

NOTE: THIS LINE WILL HANDLE A LOT OF FEED ON THE DH STILL.

CONFIDENTIAL:
Subject to Protective Order
of 14th Judicial District Court
No. 91-1145

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