

CG 20 CODE BT-449-D PKG

PROCESSES

APPROVED BY
BBK 11/20/81

JUN 4 1982

F2J81

() BT-449-D (H)

(DATE)

(LOT NUMBER)

MODIFIED

PROCESS

TYPED BY: DB

EST. WT. ²⁰³⁹ 2677* LBS.

STANDARD HRS.

TIME M

NOTE: PRESS IMMEDIATELY- DO NOT GO BEYOND S 4
UNLESS PRESS AVAILABLE

Stamp Batch.

Run out of 11500A

EQUIP MENT	NAME: "MONASTRAL" BLUE B	2 PAGES	USE LBS	N-CODE	ACCT LBS
SV 1	RUN 3" (+ OR - 300 G) WATER INTO V-213 & INSTALL TEMP CHART USE STATION # <u>3</u> , PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USING MODE 4, PUMP IN + OR - 3000± 100% GALS OF WATER SEQUENCER STEPS LOT 6 11 16 #100% X-001A <u>224</u> <u>28.5</u> <u>2530</u> X-006B <u>270</u> <u>10.6</u> <u>2550</u> X-008-A <u>640</u> <u>25.6</u> <u>2500</u> X-008-B <u>635</u> <u>25.4</u> <u>2500</u> 2260 #100% TOTAL			8500-A	2266
	NOTE: IF N-8500-A IS IN DRUMS, SLURRY IN ALN # WITH + OR - 2000± WATER PER SETUP & PUMP TO SV RECORD: NO. OF STEPS AFTER LAST TOTE PUMPED, RUN IN 100 GALS WATER & PUMP TO CLEAN SYSTEM TO SV ADD TO 43" (4261 G) 5 STIR 5 MIN & RECORD: PH <u>10.6</u> (8.0-11.0) RUN IN FROM V-386 M <u>17</u> <u>74.40</u> % 6 STIR 5 MIN & RECORD: PH <u>7.5</u> (0.8-1.5) IF NECESSARY, ADJ TO PH 0.8-1.5 & RECORD: PH ASSUME 77% 7 ADD 10 HEAT TO 145-155 DEG F A F A P 11 STIR 30 MIN WITHOUT STEAM RECORD: START <u>4:50 PM</u> 12 FLOOD TO 84" (8324 G) & RECORD: PH <u>1.6</u> (0.6-1.2) 13 DO NOT STOP AGITATOR			27-D	125
				27-D	18
				186-D/E	15
MISC 2	14 CALC EST WGT & RECORD ON MAKE & PROCESS CARDS: 2266 #100% N-8500-A X 0.90 = <u>2039</u> # EST. WGT. START <u>1:00 AM</u> FINISH <u>6:00 AM</u> DPT <u>32</u> <u>3:00 PM</u> <u>5:30 PM</u> <u>301</u>				

EQUIP MENT		PAGE 02 OF 02 CG 20 CODE BT-449-D (H)	USE LBS	N-CODE	ACCT LBS
		WHEN REQUESTED BY PR, MAKE N-3-A WASH SOL'N AS FOLLOWS:			
300	1	RUN 69" (2380 G) WATER INTO V-300			
1	2	TURN ON STEAM & AGITATOR & ADD	350	3-A	350
	3	HEAT TO 145-155 DEG F & STIR TO DISSOLVE			
	4	ADVISE PR WHEN COMPLETE			
		START FINISH OPTR			

099.6
688
589
069
068
186