

S.V. ~~214~~ 215,320 D.V.

DATE PRINTED: 6/09/82

CG 16 CODE RW-767-P PKG 55

 PROCESSES
 () RW-767-P (G) RBK 11/5/81
 JJC 06/11/82

JUL 22, 1982

G2J63-1 8182

 COMTYP JOB NAME: 16RW767PMG
 TYPED BY: DAJ

(DATE) (LOT) (EST WGT)

(Reg. No. 10890)

LOCATN	CG	CODE	PQ	LOT	DRY* WEIGHT	DRY CONT	NO. PKG	PKG WGT	TIME TOTAL WEIGHT	ALM ACTUAL USE LBS
	16	RC-4	93	39574	362	20.10			1801	
	16	RC-4	98	39574	72	20.10			358	
	16	RC-4	93	39750	732	27.10			2701	
	16	RW-767	93	H1231-1	108				108	
	16	RW-767	98	39796-1	496				496	
	16	RW-767	93	39796-1	500				500	

EQUIP MENT	NAME	USE LBS.	N-CODE	ACCT LBS.
	NAME: MONASTRAL VIOLET R 2 PAGES			

MISC	NOTE	USE LBS.	N-CODE	ACCT LBS.
1	NOTE: MAKING SUPV - 1 HR BEFORE TAKING S24 & S34 SAMPLE, ADVISE CTL OF STATUS			
1	OBTAIN AS LISTED ABOVE	4860	RC-4-A	1166
2	CALC FOR S18			
2	4860 * RC-4-A PULP WGT (S2) = 1679 * WATER			
	6539			

ALM	NOTE	USE LBS.	N-CODE	ACCT LBS.
3	PLUG ALM #2 OUTLET			
4	DO NOT START AGITATOR			
5	BUMP IN RC-4-A FROM S1 (MUST BE 18% MIN)			
6	START AGITATOR	288	741-B	288
7	ADD IN 3-5 MIN			
8	STIR 5 MIN & ADD ASSUME 50%	4	7-D	2
9	RINSE GRATING, SIDES & MIXER BASKET WITH 2000 WATER			
10	STIR 20 MIN			
11	STOP AGITATOR			
12	RECORD: PH 10.5 (10.0-12.0)			
13	IF NECESSARY, ADJ TO PH (10.0-12.0)			
	RECORD PH ASSUME 50%		7-D	
	ASSUME 75%		30-D	
14	POUR IN	80	195-B	80
15	STIR 5 MIN			
16	WHEN SCHEDULED, POUR IN LOT			
	NOTE: ADD AS VOL WILL PERMIT 397961	996	RW-767	1104
	DURING HOMOG. H12311	108		

CV	NOTE	USE LBS.	N-CODE	ACCT LBS.
3	RUN ALM THRU HOMOG AT 4800-5200 PSI INTO V-217. NOTE: RETURN MATERIAL HOMOGENIZED BELOW 4800 PSI TO ALM.			
18	RINSE ALM WITH 1679 * WATER CALCULATED IN			
19	S2 THRU HOMOG AT 2000-5000 PSI			
20	DRAIN LINES FROM HOMOG TO CV INTO DRUM & POUR INTO CV			
20	STIR 20 MIN.			

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EQUIP MENT		PAGE 2 OF 2 CG 16 CODE RW-767-P (G)	USE LBS	N-CODE	ACCT LBS
CV	21	RECORD: PH <u>10.5</u> (10.0-12.0)			
3	22	IF NECESSARY ADJ TO PH 10.0-12.0 ASSUME 50%		7-D	
CONT		RECORD PH _____ ASSUME .75%		30-D	
	23	REMOVE DISCHARGE LINE & SCREEN			
	24	WHILE DISCHARGING HALF OF A 6 GAL. KIT THRU THE BOTTOM OUTLET, SET FLOW TO ENABLE FILLING A JAR (REFER TO PROCEDURE M0012). FILL 1-16 OUNCE JAR. DELIVER TO CTL FOR COLOR. RECORD: S-38 & SHUT OFF AGITATOR, LIGHTS AND CLOSE MANHOLE COVER.			

HOMOG 4 | 25 | CLEAN HOMOGENIZER PER STANDARD PRACTICE | 25 | 3-A | 25

CV	26	ADD _____ ± WATER AS REQUIRED TO CV			
5		NOTE: IF TEST IS SATISFACTORY, OMIT S'S 26-29			
	27	START AGITATOR & STIR 20 MIN OR LONGER TO UNIFORMITY.			
	28	FILL 1-16 OUNCE JAR AS PER S-24 & DELIVER TO CTL FOR COLOR. RECORD: S-38.			
	29	SHUT OFF AGITATOR UNTIL TEST IS AVAILABLE			
	30	WHEN TEST SATISFACTORY, START AGITATOR, STIR 20 MIN OR LONGER			
	31	CHECK PAKOUT SCALE ACCURACY: 50± _____ 500± _____			
	32	INSTALL PAKOUT LINE & SCREEN (MAKE SURE IT'S CLEAN)			
	33	AFTER DISCHARGING +/- 25 GAL, FILL 2-16 OZ. JARS FROM PAKOUT LINE & RUN SCREEN TEST AS PER PROCEDURE M0026 WITH 1 JAR.			
	34	IF SCREEN TEST OK, DELIVER 1-16 OZ JAR TO CTL FOR SCREEN TEST. RECORD TIME: _____ NOTE: OPERATOR SHOULD WAIT FOR RESULTS.			
	35	IF SCREEN TEST IS OK, IMMEDIATELY BEGIN DISCHARGING THRU PAKOUT SCREEN AS FOLLOWS: RECORD: S-38			
		PKG N-CODE SCHEDULE PK TOTAL NET PK			
		<u>6.442 Kds</u> <u>± 162 163 ± 4</u> <u>8132</u>			
		_____ <u>8129</u>			
	36	AFTER DISCHARGING +/- 80% OF BATCH, FILL COMPLETELY 2-16 OZ. JARS FROM PAKOUT LINE, MARK "FINAL", DELIVR TO CTL FOR COLOR TEST WHEN PAKOUT COMPLETE, RECORD: S38			
	37	STOP AGITATOR.			
	38	RECORD: RESULTS TIME SUPV			
		S24. SMPL TO CTL-CLR _____			
		S28 RESMPL TO CTL-CLR _____			
		S33 AREA SCREEN TEST _____			
		S34 SMPL CTL SCRIN TEST _____			
		S36 FNL SMP CTL-CLR _____			
		START FINISH OPTR			

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