C. C. Clark
Legend

GEORGIA-PACIFIC CORPORATION
BESTWALL GYPSUM DIVISION

January 16, 1967

General Sales Bulletin #6-67

TO: ALL REGIONAL SALES MANAGERS
ALL DISTRICT SALES MANAGERS
ALL SALESMEN

CC: R. I. Fredericks, Paoli
K. A. McCaskill, Paoli
M. M. Powers, Paoli

SUBJECT: HACKEL BROTHERS, INC.

RE: Texturing Equipment

BY: G. C. Moore:jw

FILE: Gypsum Wallboard Product Manual #1 - 6D

Attached is one folder from the Hackel Brothers, Inc., 8519 W. Kaul Avenue, Milwaukee, Wisconsin 53218. Hackel Brothers, Inc. make a line of texturing equipment, batch mixers and various products that are used in the finishing of gypsum wallboard and other types of bases. The equipment is designed for small and the large contractors.

This folder includes descriptive literature and price lists of the following:

1. Texture Coaters - 5 Models

Model AA	1 Man Lift Air Pump and Hopper
AP	Portable Texturing Unit
BP-BPA	Portable Texturing Units
D	Dual Mixer Unit
F-FG	Single and Dual Mixer Units
CC	Portable Air Compressors

2. Stationary Batch Mixers

3. Porta-Bench

4. Carry-All - For Distributing Gypsum Wallboard Throughout Jobs

5. Price Lists of the various pieces of equipment

This literature and folder is for your reference file, and should be used when advising your sub-contractors of the various pieces of equipment that are available for texturing, mixing and distributing gypsum wallboard throughout a job. Additional pieces of this literature are available through the Hackel Brothers, Inc., Milwaukee, Wisconsin.

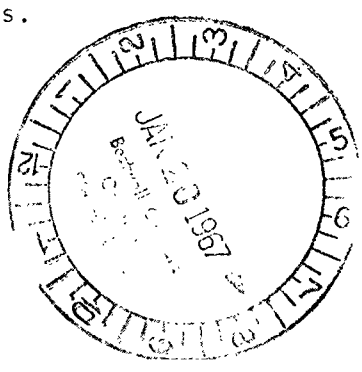
Bestwall does not sell this type of equipment and correspondence should be referred to Hackel Brothers, Inc. for purchasing and pricing details.

G. C. M.

ATT(1)

PLAINTIFF'S EXHIBIT
GP-1944

SGP 0025377



HACKEL BROS. INC. 8519 W. KAUL AVE. MILWAUKEE, WIS

PHONE 353-5250 (Area Code 414)

PRICE LIST

Effec. March 1, 19

PLANTIFF'S EXHIBIT GP-1945

TEXTURING MACHINES

MODEL F - 12-1/2 hp., one 60 gal. mixer, 85 gal. water storage tank, 7-1/2:1 ratio pump $2630.00

MODEL F - same as above except 10:1 ratio pump . . 2670.00

MODEL F - 12-1/2 hp., dual 60 gal. mixers, 85 gal. water storage, 7-1/2:1 ratio pump 3060.00

MODEL F - same as above except 10:1 ratio pump . . 3100.00

MODEL FG - 18 hp., one 60 gal. mixer, 85 gal. water storage, 7-1/2:1 ratio pump 2680.00

MODEL FG - same as above except 10:1 ratio pump . 2720.00

MODEL FG - 18 hp., dual 60 gal. mixers, 85 gal. water storage, 7-1/2:1 ratio pump 3110.00

MODEL FG - same as above except 10:1 ratio pump . 3150.00

MODEL GF - 18 hp., dual 60 gal. mixers, 140 gal. water storage, 10:1 ratio pump 3475.00

MODEL G - 18 hp., dual 90 gal. mixers, 140 gal. water storage, 10:1 ratio pump 3500.00

MODEL HG - 25 hp., dual 90 gal. mixers, 140 gal. water storage, 10:1 ratio pump 3836.00

MODEL IG - 30 hp., dual 90 gal. mixers, 140 gal. water storage, 10:1 ratio high speed pump . . . 4094.00

PORTABLE UNITS

MODEL AP - 4-1/2:1 ratio pump 430.00

MODEL AP - 7-1/2:1 ratio pump 520.00

MODEL APA - 4-1/2:1 ratio pump 395.00

MODEL APA - 7-1/2:1 ratio pump 485.00

MODEL BP - 7-1/2:1 ratio pump 590.00

MODEL BP - 10:1 ratio pump 630.00

MODEL BP - 11:1 ratio high speed pump 860.00

MODEL BPA - 10:1 ratio pump 625.00

MODEL BPA - 11:1 ratio high speed pump — Price on application

Note: Hackel Bros. can provide many other pumps with higher and lower ratio's, larger and smaller volume deliveries. Please send in your application requirements. Most all pumps will attach to the MODELS AP, APA, BP and BPA units.

MATERIALS MIXERS

MODEL MA - Air mixer, used with Model APA or on a 30 gal. drum, complete with hold downs, oiler, air metering valve, quick coupler & 8' hose w/ connections . . . . . $ 275.00

MODEL MB - 3-1/2 cu. ft. horizontal mixer, complete w/elec. motor and cord on two wheeled dolly, is equipped with stilts to be used with the MODEL BP unit 445.00

HOPPER GUNS & PORTABLE TEXTURE UNITS

MODEL AA - 1 hp. portable texture unit complete w/air compressor and MODEL UGT Hopper gun with 1 gal. ss hopper- and trigger type shut-off, complete with 50 ft. of hose 341.00

HOPPER GUNS FOR ACOUSTIC & TEXTURE

These can be used with any air compressor with 6 CFM or more - are supplied with an air metering valve and 3 extra orifices.

MODEL UGS Hopper gun with 1 gal. ss hopper and plunger type shut-off 68.50

MODEL UGS Hopper gun - same as above except 2 gal. ss hopper 78.50

MODEL UGT Hopper gun with 1 gal. ss hopper and trigger shut-off 82.50

MODEL UGT Hopper gun - same as above except with 2 gal. ss hopper 92.50

45 degree elbow adaptor to enable each of the above guns to shoot directly at the ceiling or floor, will fit any of the hopper guns (1 minute installation) 11.00

MODEL CA 1 hp., Rotary & portable compressor (For use w/UGS & UGT Hopper guns) 248.00

ACOUSTIC & TEXTURE SPRAY GUNS

For use with all Hackel Bros. texturing machines -

MODEL 18 Special texture gun with "Step-Saver" control 99.50

MODEL 18D Special texture gun with "Step-Saver" control 109.50

MODEL 18 Special texture gun only 64.50

MODEL 18D Special texture gun only 74.50

FLEXHEAD POLE GUN with "Step-Saver" control 96.00

STANDARD POLE GUN with "Step-Saver" control 94.00

FLEXHEAD POLE GUN only with air and material shut-offs . . . . . $ 60.00

STANDARD POLE GUN only with air and material shut-offs 58.00

ACOUSTIC & TEXTURE NOZZLES FOR POLE GUNS & TEXTURE

H1F Texture nozzle - used with 53 or 54 material nozzle, used for sand, flat finishes, light splatters, orange peels, fleck, etc.

H2F Wide angle nozzle - used with 53 or 54 material nozzle, same as above except sprays at a wider angle

H5F nozzle - used with 53 material nozzle only, same as above except will spray much finer

H6F paint nozzle - used with 53 material nozzle only, for paint and fine textures

H3F nozzle - used with 56 and 57 material nozzles only, sprays heavy sand, orange peel, spatters and very light acoustics

H4F nozzle - used with 57 and 58 material nozzles, sprays medium acoustics, heavy spatters, block finishes and so forth

H7R nozzle - used with 57 material nozzle, for heavy spatters, medium acoustics and other similar materials

CONTINUED

ACOUSTIC & TEXTURE NOZZLES FOR POLE GUNS & TEXTURE
- continued

H8R nozzle - used with 57 and 58 material nozzles, for heavier spatters, medium to heavy acoustics and similar materials

The following nozzles are used on the pole guns only: H10 x 1/4RS, H11 x 5/16RS, H12 x 3/8RS, H13 x 7/16RS.

Note: The letter F signifies flat spray, the letter R signifies round spray, the letter S signifies stainless steel. The numbers H7, H8 and H9R are also used on the pole guns without any modifications.

1 to 24 - - - .85	50 to 99 - - .65
25 to 49 - - - .75	100 & over - - .50

HOSES FOR TEXTURING MACHINES

Note: All hoses are equipped with brass Female swivel hose connections and standard straight pipe thread.

50 ft. 1/4" air hose	$ 14.70
50 ft. 3/8" air hose	22.65
50 ft. 1/2" material hose	26.65
50 ft. 3/4" material hose	44.70
50 ft. 1" material hose	62.91
100 ft. 1/4" air hose	28.65
100 ft. 3/8" air hose	44.50
100 ft. 1/2" material hose	52.15
100 ft. 3/4" material hose	87.65
100 ft. 1" material hose	119.66

Note: On hose lengths over 200 ft. long where it is necessary to pump at extremely high pressure, we have available an extra heavy duty hose with price quoted on application.

PLASTER HOSE

1-1/2" 2 braid with connections, 800# working pressure	50 ft.	145.00
	100 ft.	270.00
2" 2 braid with connections, 800# working pressure	50 ft.	160.00
	100 ft.	293.00
3" 2 braid	Price on application	

MALE MALE BRASS HOSE CONNECTORS

Enables user to couple two hoses together.

1" x 1" male pipe thread	1.30 ea.
3/4 x 3/4 male pipe thread	1.75 ea.
3/4 x 1/2 male pipe thread	1.40 ea.
1/2 x 1/2 male pipe thread	.50 ea.
3/8 x 3/8 male pipe thread	.40 ea.
1/4 x 1/4 male pipe thread	.35 ea.
1/8 x 1/8 male pipe thread	.30 ea.

HOSE MENDER REPAIR KIT

HOSE MENDER REPAIR KIT - enables field repair of hose complete with mending tool, male and female hose menders, male and female adaptors, male and female hose connections and a complete variety of hose clamps - all connections for hoses from 1/4" up to 1", shipping wt. 6 lbs. 36.00

AIR QUICK COUPLERS

1/4" . . . $3.80	3/8". . . $5.90	1/2". . . 5.90

MALE STEMS FOR QUICK COUPLERS

1/4" 60	3/8". . . 1.50	1/2". . . 1.60

LEVER LOCK MATERIAL COUPLERS

D 3/4" . . 4.65	D 1" . . 5.00	D 1-1/4" . 5.45

MALE STEM FOR LEVER LOCK COUPLERS

A 3/4" . . 2.25	A 1" . . 2.40	A 1-1/4" . 2.50

*Manufacturer retains right to change prices without notice. All sales subject to state Federal & local taxes. Freight F.O.B. Milwaukee.

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PORTABLE AIR COMPRESSORS —GAS & ELECTRIC

Model 2-45 (CB-1) 1 hp. elec., 2 cyl., shipping wt. 216# . . . . . $ 224.93

Model 2-46 (CB-1-1/2) 1-1/2 hp. elec., 2 cyl., shipping wt. 225# 247.43

Model 2-47 (CB-2) 3 hp. gas engine, shipping wt. 160# 209.93

HEAVY DUTY PORTABLE COMPRESSORS

Model 2-48 (CC-1-1/2) 1-1/2 hp. elec., shipping wt. 240# 330.00

Model 2-49 (CC-5) 5 hp. gas engine, shipping wt. 220# 310.00

Gasolene engine, skid, rubber wheeled models, and trailer models, air compressors - -

Model 2-50 - 12-1/2 hp. gas, skid mounted magneto ignition, starter only 856.00

Same as above except with battery ignition and generator and elec. starter 946.00

Model 2-51 - 12-1/2 hp. gas eng., w/elec. starter, generator, battery, wagon type with rubber wheels 1015.00

MODEL 2-52 - 12-1/2 hp. w/elec. starter, generator battery, trailer mounted, complete with ball hitch 1078.00

Model 2-53 - 18 hp. skid mounted, elec. starter, magneto ignition only 1132.00

Model 2-54 - 18 hp. wagon mounted, elec. starter, generator and battery 1220.00

Model 2-55 - 18 hp. trailer mounted, complete with ball hitch, elec. starter, generator and battery. 1350.00

Model 2-56 - 25 hp. skid mounted, elec. starter and magneto ignition 1396.84

Model 2-57 - 25 hp. four wheeled truck mounted, not available except on special order . . . . . Price on application

Model 2-58 - 25 hp. trailer mounted complete with ball hitch, elec. starter, generator and battery $1597.20

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SGP 0025380

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Effec. March 1, 1966*

TEXTURING SUPPLIES

Acoustic and texture wipe down knives, 18" long handles

6" knives	$2.50	14" knives . . .	5.25
8" khives	2.80	16" knives . . .	7.00
10" knives	3.50	18" knives . . .	9.00
12" knives	4.25	24" knives . . .	12.00

GLITTER SHOOTER - hand crank glitter gun - needs no outside air supply - simply fill with glitter aim at the ceiling and turn the crank, complete with glitter volume control . . . . . $ 10.50

*SUPER GLITTER SHOOTER - hand crank glitter gun - ultra high volume and is effective as any glitter gun requiring an outside air source - needs no outside air supply - simply fill with glitter, aim at the ceiling and turn the crank, complete with glitter volume control 20.50

Extra containers made from strong polyethylene plastic with metal cover to enable storage or quick change of colors, to be sued with *Super Glitter Shooter 75

GLITTER AVAILABLE IN THE FOLLOWING COLORS:

DIAMOND DUST (clear crystal like particles)
GOLD - SILVER - FUSHIA - ROYAL BLUE - RED - GREEN - CHARTREUSE - COPPER

(Above glitter made from anidized, non-tarnish, no-fade aluminum)

Prices;

	1 lb.	10 lb.	50 lb.	100 lb.
DIAMOND DUST	.95	$ 6.25	$ 29.75	
SILVER	2.00	18.00		$150.00
GOLD & ALL COLORS	2.25	19.85		185.00

IRIS (A new translucent multicolored Mother-of-Pearl type glitter) prices and samples on request

SGP 0025381

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