

TECHNICAL SPECIFICATIONS

CertainTeedCertainTeed Corporation
Pipe and Plastics Group

SPECIFICATIONS CLASSIFICATION:

A/C Standard Formulations & Fields

T.C.O. REF. NO.

10

SPECIFICATION NO.

2B

PAGE NO.:

1

SUPERSEDES:

January 10, 1980

DATE OF ISSUE:

FEB 9 1981

DESCRIPTION:

Fluid-Tite A/C Sewer Pipe - Hi Flex

Standard Fiber Blend C - Plant 58

<u>Fiber</u>	<u>Relative Strength</u>	<u>Pounds</u>	<u>Percent</u>
Cassiar AK	120	300	15.0
Blue MS-6	106	320	16.0
Asb. Corp. 4T/Bell 4T/JM4T	107	740	37.0
Asb. Corp. 5R/Bell SR	80	460	23.0
Blue ML-6 or 2PS	106	180	9.0
		2000	100.0

Relative Strength of Blend 102.49

FIBER BLENDS FOR EFFECTIVENESS OF FURNISH
SPECIFICATION NUMBER 2B

<u>PLANT</u>	<u>E OF F AND BLEND</u>	<u>FIBER</u>		<u>CEMENT LBS.</u>	<u>SILICA LBS.</u>	<u>FINES</u>		<u>TOTAL WEIGHT LBS.</u>
		<u>%</u>	<u>LBS.</u>			<u>%</u>	<u>LBS.</u>	
58	1250C1	11.90	332	1374	916	6	167	2789
58	1500C	14.44	405	1374	916	4	112	2907

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OTHERS

AON

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SPECIFICATION NO:
28

PAGE NO.:
2

DESCRIPTION:

Fluid-Tite A/C Sewer Pipe - Hi Flex

Effectiveness of Furnish (E of F) and Blend for Size, Class or Type

Plant				Pipe Size, Inches	Class or Type	E of F and Blend	Plant				Pipe Size, Inches	Class or Type	E of F and Blend
56	57	58	60				56	57	58	60			
		X		8	2400	1500							
		X		8	3300	1250 ₁							

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CertainTeed EH

AUG 31 1977

FLUID-TITE A/C Sewer Pipe - Hi Flex

Pipe Size	Type or Class	Plant					Std. Manufacturing				Mfg. Wt. lbs/ft	Cost Wt. lbs/ft
		56	57	58	59	60	Mandrel	Stretch	ID	OD		
8	2400			X			7.95	.06	8.01	9.10	12.20	12.44
	3300			X			7.95	.06	8.01	9.28	14.37	14.65

OTHERS

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