

OCT 2 1979

MAKING INSTRUCTIONS: BATCH UNIT

S.V. A. L M #2

C.V. 214 ONLY

D.V.

CG 46 CODE YW-869-P PKG 05 TIME 7.2M

LOT # → OCT 5 318641

TAB: Punch Total Wgt as Est Wgt
Est Wgt (Do Not Punch)
(Req #)

2750 LBS

TAB: Punch Following Consumptions:

CG	CODE	LOT	PQ	DISP	LBS.
46	YT-858-D	80609-2	93	2	2250

TAB: DO NOT PUNCH

% PULP WGT

OCT 6 1979

Total Wgt 5000

474/5000 = 94.8% yield

NON-BLEEDING

EQUIPMENT	NAME: DALAMAR®	USB LBS	N CODE	ACCT LBS
MISC	1 OBTAIN AS LISTED ABOVE			
	2 REMOVE ALM BASKET			
	3 CLOSE ALM OUTLET			
	4 COVER ALM WITH DUST HOOD APPARATUS & CONNECT			
	5 OBTAIN LONG HANDLE SCRAPER			
ALM	6 ADD 1200* WATER TO ALM #2			
2	7 ADD - STIR 1 MIN	500	158-A	500
	8 ADD - STIR 1 MIN	150	710-A	150
	9 ADD - STIR 1 MIN	25	159-B	25
	10 ADD - STIR 1 MIN	40	173-D	40
	11 START AGITATOR	AMP 95		
	12 ADD SLOWLY	XC 4012		
	13 STIR 5 MIN	422	172-B	422
	14 ADD 1 DRUM AT A TIME (YT-858-D) & STIR 2 MIN	2250	YT-858-D	2250
	AFTER EACH ADDITION (REQUIRED 1 Hr - 30 min)			
	15 AFTER ALL YT-858-D ADDED SHUT OFF AGITATOR & SCRAPE WALLS & BOTTOM OF ALM TO INSURE ALL COLOR WET OUT			
	16 RINSE GRATING SIDE WITH 150* WATER			
	17 STIR 10 MIN OR LONGER TO UNIFORMITY - DO NOT ALLOW TEMP TO RISE ABOVE 130°F FINAL RECORD: 9.3 °F			
	18 RECORD: PH 9.3 (9.3-10.0) IF NECESSARY, ADJ PH TO 9.3-10.0 WITH N-173-D RECORD: PH 173-D			
	IF ABOVE 10.0 DO NOT ADJ			
	19 REMOVE HOMOG STRAINER			
214	20 RUN ALM THRU HOMOG AT 4800-5200 PSI INTO V-214			
3	NOTE: IF NECESSARY PRIME HOMOG WITH WATER ONLY - SCRAPE DOWN WALLS			
	21 PUMP V-214 BACK TO ALM & PROCEED WITH 2ND PASS THEN HOMOG AT 4800-5200 PSI			
	NOTE: * WATER REQUIRED TO PRIME HOMOG			
	RECORD: * WATER USED			
	DO NOT USE MORE THAN 50# WATER TO PRIME HOMOG			
	SCRAPE DOWN WALLS AT STEP 20 or 21			

Recheck PH 9.3 9.3 or higher OK 4800-5200 PSI 173

DUP050293615

DATE 10/2/79

DELIVER TO Making Area BLDG. 6 FLOOR 3RD BY 10/5/79 M.

FOR CODE Y11819P LOT 31864-1

WRITTEN BY

Production Control!

[illegible]

PICK UP AND RETURN TO STORAGE THE FOLLOWING:

[illegible]

*Each Supervisor must explain weight differences on reverse side.

PRODUCTION CONTROL COPY - WHITE
OPERATING FILE COPY - YELLOW
WAREHOUSE FILE COPY - GREEN
RAW MATERIAL FILE COPY - BLUE
PRODUCTION CONTROL FILE COPY - PINK

PLACED IN LOCATION BY: OPER. # _____ DATE _____ SUPVR. _____

