

Geon[®] CIM Flexible Vinyl

PS-2

EFFECTIVE JANUARY 1, 1989

A COMPLETE LINE OF FLEXIBLE AND SEMI-RIGID PVC CUSTOM INJECTION MOLDING COMPOUNDS OFFERING A WIDE RANGE OF PERFORMANCE PROPERTIES, EXCELLENT PROCESSIBILITY AND COST SAVINGS.

High Gloss Series:

Offers superior high gloss surface appearance and high performance physical properties.
Transparent in the Natural state.

Compound and Description	Hardness* D-2240 Durometer (±3)	Specific Gravity (±.02)	Colors	MINIMUM QUANTITY — DOLLARS PER POUND — BOXES OR BAGS — CUBES AND PELLETS								
				50-499	500-999	1,000-2,499	2,500-4,999	5,000-9,999	10,000-19,999	20,000-29,999	30,000-42,999	43,000-T/L&UP
Geon [®] 86270 Very soft; flexible.	55-A	1.13	STANDARD	1.08	1.08	1.01	.86	.81	.78	.75	.74	.73
			Natural 021									
			Black 288									
			CUSTOM	2.76	2.06	1.31	.98	.85	.82	.79	.78	.76
Geon [®] 86272 Soft; flexible.	65-A	1.16	STANDARD	1.08	1.08	1.01	.86	.81	.78	.75	.74	.73
			Natural 021									
			Black 288									
			CUSTOM	2.76	2.06	1.31	.98	.85	.82	.79	.78	.76
Geon [®] 86274 Medium soft; flexible.	75-A	1.19	STANDARD	1.08	1.08	1.01	.86	.81	.78	.75	.74	.73
			Natural 021									
			Black 288									
			CUSTOM	2.76	2.06	1.31	.98	.85	.82	.79	.78	.76
Geon [®] 86276 Medium hard; flexible.	85-A	1.23	STANDARD	1.08	1.08	1.01	.86	.81	.78	.75	.74	.73
			Natural 021									
			Black 288									
			CUSTOM	2.76	2.06	1.31	.98	.85	.82	.79	.78	.76
Geon [®] 86278 Hard; flexible.	95-A	1.25	STANDARD	1.08	1.08	1.01	.86	.81	.78	.75	.74	.73
			Natural 021									
			Black 288									
			CUSTOM	2.76	2.06	1.31	.98	.85	.82	.79	.78	.76
Geon [®] 86279 Hard; semi-rigid.	90-C	1.29	STANDARD	1.08	1.08	1.01	.86	.81	.78	.75	.74	.73
			Natural 021									
			Black 288									
			CUSTOM	2.76	2.06	1.31	.98	.85	.82	.79	.78	.76

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Controlled Gloss Series:

Offers an excellent controlled low gloss surface finish without the need for tool surface modification or significant loss of most compound physical properties.

Compound and Description	Hardness* D-2240 Durometer (±3)	Specific Gravity (±.02)	Colors	MINIMUM QUANTITY — DOLLARS PER POUND — BOXES OR BAGS — CUBES AND PELLETS								
				50-499	500-999	1,000-2,499	2,500-4,999	5,000-9,999	10,000-19,999	20,000-29,999	30,000-42,999	43,000-T / L&UP
Geon® 86280 Very soft; flexible.	55-A	1.14	STANDARD Natural 021 Black 288 CUSTOM White 132	1.10 2.78	1.10 2.08	1.03 1.33	.88 1.00	.83 .87	.80 .84	.77 .81	.76 .80	.75 .78
Geon® 86282 Soft; flexible.	65-A	1.16	STANDARD Natural 021 Black 288 CUSTOM White 132 Gray 216	1.10 2.78	1.10 2.08	1.03 1.33	.88 1.00	.83 .87	.80 .84	.77 .81	.76 .80	.75 .78
Geon® 86284 Medium soft; flexible.	75-A	1.18	STANDARD Natural 021 Black 288 CUSTOM White 132	1.10 2.78	1.10 2.08	1.03 1.33	.88 1.00	.83 .87	.80 .84	.77 .81	.76 .80	.75 .78
Geon® 86286 Medium hard; flexible.	85-A	1.21	STANDARD Natural 021 Black 288 CUSTOM White 132	1.10 2.78	1.10 2.08	1.03 1.33	.88 1.00	.83 .87	.80 .84	.77 .81	.76 .80	.75 .78
Geon® 86288 Hard; flexible.	95-A	1.30	STANDARD Natural 021 Black 288 CUSTOM White 132	1.10 2.78	1.10 2.08	1.03 1.33	.88 1.00	.83 .87	.80 .84	.77 .81	.76 .80	.75 .78
Geon® 86289 Hard; semi-rigid.	90-C	1.30	STANDARD Natural 021 Black 288 CUSTOM White 132	1.10 2.78	1.10 2.08	1.03 1.33	.88 1.00	.83 .87	.80 .84	.77 .81	.76 .80	.75 .78

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General Purpose Series

Offers a balance of performance, economy and excellent molded surface appearance.

Compound and Description	Hardness* D-2240 Durometer (± 3)	Specific Gravity (± .02)	Colors	MINIMUM QUANTITY — DOLLARS PER POUND — BOXES OR BAGS — CUBES AND PELLETS								
				50-499	500-999	1,000-2,499	2,500-4,999	5,000-9,999	10,000-19,999	20,000-29,999	30,000-42,999	43,000-T/L&UP
Geon® 86290 Very soft; flexible.	55-A	1.20	STANDARD	.99	.99	.92	.77	.72	.69	.66	.65	.64
			Natural 021									
			Black 288									
			CUSTOM	2.67	1.97	1.22	.89	.76	.73	.70	.69	.67
			White 132									
Geon® 86292 Soft; flexible.	65-A	1.24	STANDARD	.99	.99	.92	.77	.72	.69	.66	.65	.64
			Natural 021									
			Black 288									
			CUSTOM	2.67	1.97	1.22	.89	.76	.73	.70	.69	.67
			White 132									
Geon® 86294 Medium soft; flexible.	75-A	1.27	STANDARD	.99	.99	.92	.77	.72	.69	.66	.65	.64
			Natural 021									
			Black 288									
			CUSTOM	2.67	1.97	1.22	.89	.76	.73	.70	.69	.67
			White 132									
Geon® 86296 Medium hard; flexible.	85-A	1.33	STANDARD	.99	.99	.92	.77	.72	.69	.66	.65	.64
			Natural 021									
			Black 288									
			CUSTOM	2.67	1.97	1.22	.89	.76	.73	.70	.69	.67
			White 132									
Geon® 86298 Hard; flexible.	95-A	1.36	STANDARD	.99	.99	.92	.77	.72	.69	.66	.65	.64
			Natural 021									
			Black 288									
			CUSTOM	2.67	1.97	1.22	.89	.76	.73	.70	.69	.67
			White 132									
Geon® 86299 Hard; semi-rigid.	90-C	1.40	STANDARD	.99	.99	.92	.77	.72	.69	.66	.65	.64
			Natural 021									
			Black 288									
			CUSTOM	2.67	1.97	1.22	.89	.76	.73	.70	.69	.67
			White 132									

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Utility Grade Series

A series of low cost easy molding flexible vinyl compounds.

Compound and Description	Hardness* D-2240 Durometer (±3)	Specific Gravity (±.02)	Colors	MINIMUM QUANTITY — DOLLARS PER POUND — BOXES OR BAGS — CUBES AND PELLETS								
				50-499	500-999	1,000-2,499	2,500-4,999	5,000-9,999	10,000-19,999	20,000-29,999	30,000-42,999	43,000-T/L&UP
Geon® 86340 Very soft; flexible.	55-A	1.27	STANDARD	.92	.92	.85	.70	.65	.62	.59	.58	.57
			Natural 021									
			Black 288									
			CUSTOM	2.60	1.90	1.15	.82	.69	.66	.63	.62	.60
			White 132									
Geon® 86342 Soft; flexible.	65-A	1.30	STANDARD	.92	.92	.85	.70	.65	.62	.59	.58	.57
			Natural 021									
			Black 288									
			CUSTOM	2.60	1.90	1.15	.82	.69	.66	.63	.62	.60
			White 132									
Geon® 86344 Medium soft; flexible.	75-A	1.34	STANDARD	.92	.92	.85	.70	.65	.62	.59	.58	.57
			Natural 021									
			Black 288									
			CUSTOM	2.60	1.90	1.15	.82	.69	.66	.63	.62	.60
			White 132									
Geon® 86346 Medium hard; flexible.	85-A	1.34	STANDARD	.92	.92	.85	.70	.65	.62	.59	.58	.57
			Natural 021									
			Black 288									
			CUSTOM	2.60	1.90	1.15	.82	.69	.66	.63	.62	.60
			White 132									
Geon® 86348 Hard; flexible.	95-A	1.42	STANDARD	.92	.92	.85	.70	.65	.62	.59	.58	.57
			Natural 021									
			Black 288									
			CUSTOM	2.60	1.90	1.15	.82	.69	.66	.63	.62	.60
			White 132									
Geon® 86349 Hard; semi-rigid.	90-C	1.52	STANDARD	.92	.92	.85	.70	.65	.62	.59	.58	.57
			Natural 021									
			Black 288									
			CUSTOM	2.60	1.90	1.15	.82	.69	.66	.63	.62	.60
			White 132									

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Low Migration Series

Designed to reduce plasticizer migration reducing the possibility of environmental stress cracking when in contact with other rigid thermoplastics. Offers superior long term property retention and better paintability than standard flexible vinyl compounds. Available in a variety of durometers and surface glosses.

Compound and Description	Hardness* D-2240 Durometer (±3)	Specific Gravity (±.02)	Colors	MINIMUM QUANTITY — DOLLARS PER POUND — BOXES OR BAGS — CUBES AND PELLETS									
				50- 499	500- 999	1,000- 2,499	2,500- 4,999	5,000- 9,999	10,000- 19,999	20,000- 29,999	30,000- 42,999	43,000- T/L&UP	
Low Migration Series (High Gloss)													
Geon® 86372 Soft; flexible.	65-A	1.24	STANDARD Natural 021	1.27	1.27	1.20	1.05	1.00	.97	.94	.93	.92	
Geon® 86374 Medium soft; flexible.	75-A	1.26	STANDARD Natural 021	1.25	1.25	1.18	1.03	.98	.95	.92	.91	.90	
Geon® 86376 Medium hard; flexible.	85-A	1.27	STANDARD Natural 021	1.23	1.23	1.16	1.01	.96	.93	.90	.89	.88	
Low Migration Series (Low Gloss)													
Geon® 86382 Soft; flexible.	65-A	1.24	STANDARD Natural 021	1.31	1.31	1.24	1.09	1.04	1.01	.98	.97	.96	
Geon® 86384 Medium soft; flexible.	75-A	1.25	STANDARD Natural 021	1.29	1.29	1.22	1.07	1.02	.99	.96	.95	.94	
Geon® 86386 Medium hard; flexible.	85-A	1.27	STANDARD Natural 021	1.27	1.27	1.20	1.05	1.00	.97	.94	.93	.92	
Low Migration Series (General Purpose)													
Geon® 86392 Soft; flexible.	65-A	1.31	STANDARD Natural 021	1.21	1.21	1.14	.99	.94	.91	.88	.87	.86	
Geon® 86394 Medium soft; flexible.	75-A	1.34	STANDARD Natural 021	1.19	1.19	1.12	.97	.92	.89	.86	.85	.84	
Geon® 86396 Medium hard; flexible.	85-A	1.36	STANDARD Natural 021	1.17	1.17	1.10	.95	.90	.87	.84	.83	.82	

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Automotive Grades

Compound and Description	Hardness* D-2240 Durometer (±3)	Specific Gravity (±.02)	Colors	MINIMUM QUANTITY — DOLLARS PER POUND — BOXES OR BAGS — CUBES AND PELLETS								
				50-499	500-999	1,000-2,499	2,500-4,999	5,000-9,999	10,000-19,999	20,000-29,999	30,000-42,999	43,000-T/L&UP
Geon® 82024 Very soft; flexible.	52-A	1.20	STANDARD	1.09	1.09	1.02	.87	.82	.79	.76	.75	.74
			Natural 021									
			Black 288									
			CUSTOM	2.79	2.09	1.34	1.01	.88	.85	.82	.81	.79
			White 132									
			Gray 267									
			Brown 360									
Geon® 86143 Interior/exterior meets Ford ESB M4D 284 Type I and ESB M4D 259 Type I	60-A	1.17	CUSTOM	2.79	2.09	1.34	1.01	.88	.85	.82	.81	.79
			Black 290									
Geon® 8812 Injection Molded Mechanical and Electrical Parts meets Chrysler CPN 1997 (MSDC 225)	63-A	1.24	STANDARD	1.04	1.04	.97	.82	.77	.74	.71	.70	.69
			Natural 021									
			Black 288									
			CUSTOM	2.74	2.04	1.29	.96	.83	.80	.77	.76	.74
			White 132									
			Fog 152									
			Gray 222									
			Tan 310									
			Green 550									
Geon® 86135 Interior/exterior meets Ford ESB M4D 284 Type II and ESB M4D 259 Type II; meets Chrysler CPN 2646 (MSDC 24)	70-A	1.32	CUSTOM	2.75	2.05	1.30	.97	.84	.81	.78	.77	.75
			Black 283									
			CUSTOM	2.755	2.055	1.305	.975	.845	.815	.785	.775	.755
Geon® 8857 Medium soft; flexible for oil resistant applications.	70-A	1.42	Gray 262									
			STANDARD	1.26	1.26	1.19	1.04	.99	.96	.93	.92	.91
			Natural 021									
			CUSTOM	2.96	2.26	1.51	1.18	1.05	1.02	.99	.98	.96
			Natural 022									
Geon® 83741 Interior/exterior meets Chrysler CPDN 2531 (MSDC 226)	72-A	1.36	White 132, 133									
			Gray 254									
			Black 288									
			CUSTOM	2.73	2.03	1.28	.95	.82	.79	.76	.75	.73
			White 126, 139									
			Gray 228, 238, 240, 244, 246, 260, 312, 355									
			Tan 326									
			Brown 365, 377									

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Automotive Grades (cont'd.)

Compound and Description	Hardness* D-2240 Durometer (±3)	Specific Gravity (±.02)	Colors	MINIMUM QUANTITY — DOLLARS PER POUND — BOXES OR BAGS — CUBES AND PELLETS								
				50-499	500-999	1,000-2,499	2,500-4,999	5,000-9,999	10,000-19,999	20,000-29,999	30,000-42,999	43,000-T/L&UP
Geon® 8813 Medium soft; flexible.	75-A	1.27	STANDARD	1.03	1.03	.96	.81	.76	.73	.70	.69	.68
			Natural 021									
			Black 288									
			CUSTOM	2.73	2.03	1.28	.95	.82	.79	.76	.75	.73
			White 132, 138									
			Gray 238, 246, 260									
			Green 545									
			Orange 732									
Geon® 86188 Window Surround compound meets GM FBMS 2-8 Type IV-D (IV MU)	77-A	1.28	STANDARD	1.05	1.05	.98	.83	.78	.75	.72	.71	.70
			Black 288									
Geon® 8814 Injection Molded Mechanical and Electrical Parts, meets Chrysler CPN 1999 (MSDC 227)	85-A	1.32	STANDARD	1.02	1.02	.95	.80	.75	.72	.69	.68	.67
			Natural 021									
			Black 288									
			CUSTOM	2.72	2.02	1.27	.94	.81	.78	.75	.74	.72
Geon® 86144 Interior/exterior meets Ford ESB M4D 284 Type III and ESB M4D 259 Type III.	85-A	1.37	CUSTOM	2.74	2.04	1.29	.96	.83	.80	.77	.76	.74
			Black 290									
Geon® 8815 Injection Molded Accessories meets Chrysler Spec CPN 2000 (MSDC 228); meets GM spec FBMS 2-8 Type V EU Exterior extrusions.	90-A	1.34	STANDARD	1.02	1.02	.95	.80	.75	.72	.69	.68	.67
			Natural 021									
			Black 288									
			CUSTOM	2.72	2.02	1.27	.94	.81	.78	.75	.74	.72
Geon® 83700 Interior/exterior meets Ford ESB M4D 284 Type IV and ESB M4D 259 Type IV	90-A	1.38	CUSTOM	2.76	2.06	1.31	.98	.85	.82	.79	.78	.76
			Natural 021									
			Black 285									
			CUSTOM	2.78	2.08	1.33	1.00	.87	.84	.81	.80	.78
Geon® 86054 Meets GM FBMS 2-8 TYPE VII E (VI EU) ESB M4D 259 Type IV	90-A	1.35	CUSTOM	2.73	2.03	1.28	.95	.82	.79	.76	.75	.73
			Natural 023									
			Black 283									
			CUSTOM	2.745	2.045	1.295	.965	.835	.805	.775	.765	.745
Geon® 86253 High flow for window surrounds.	93-A	1.30	CUSTOM	2.75	2.05	1.30	.97	.84	.81	.78	.77	.75
			Trans 001									
			Black 288									

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Electrical/Flame Retardant Grades

Compound and Description	Hardness* D-2240 Durometer (±3)	Specific Gravity (±.02)	Colors	MINIMUM QUANTITY — DOLLARS PER POUND — BOXES OR BAGS — CUBES AND PELLETS									
				50-499	500-999	1,000-2,499	2,500-4,999	5,000-9,999	10,000-19,999	20,000-29,999	30,000-42,999	43,000-T/L&UP	
Geon® 8804FR	83-A	1.38	STANDARD	.99	.99	.92	.77	.72	.69	.66	.65	.64	
UL 94 V-0 all colors at 3.17 MM			Natural 022										
UL 94 V-0 at 1.47 MM for:			Black 290										
Natural 022			CUSTOM	2.69	1.99	1.24	.91	.78	.75	.72	.71	.69	
Gray 249			White 157, 160										
Black 290			Gray 208, 215, 228, 249										
UL 94 V-2 all others at 1.47 MM			Beige 320										
			Blue 445										
			CUSTOM	2.70	2.00	1.25	.92	.79	.76	.73	.72	.70	
			White 159										
Geon® 8884FR	80-C	1.29	STANDARD	1.11	1.11	1.04	.89	.84	.81	.78	.77	.76	
UL 94 V-0 all colors at 1.39 MM			Natural 022										
			CUSTOM	3.05	2.35	1.60	1.27	1.14	1.11	1.08	1.07	1.05	
			Blue 451										
			CUSTOM	2.90	2.20	1.45	1.12	.99	.96	.93	.92	.90	
			Red 730										
Geon® 8892FR	86-C	1.38	STANDARD	1.08	1.08	1.01	.86	.81	.78	.75	.74	.73	
UL 94 V-0 all colors at 1.47 MM			Natural 023										
UL 94 V-1 all colors at .71 MM													
Geon® 83403	65-A	1.19	CUSTOM	2.85	2.15	1.40	1.07	.94	.91	.88	.87	.85	
FDA approved ingredients			Trans 001										
Geon® 8818	68-A	1.27	CUSTOM	2.68	1.98	1.23	.90	.77	.74	.71	.70	.68	
Continuous Operating			Natural 021										
Temperature of 60°C			CUSTOM	2.69	1.99	1.24	.91	.78	.75	.72	.71	.69	
			White 133										
			Black 288										
Geon® 86331FR	73-A	1.33	CUSTOM	2.78	2.08	1.33	1.00	.87	.84	.81	.80	.78	
UL 94 V-0 Yellow-640 at 1.47 MM			Natural 021										
			Yellow 640										
Geon® 82718	75-A	1.29	CUSTOM	2.65	1.95	1.20	.87	.74	.71	.68	.67	.65	
Continuous Operating			Black 289										
Temperature of 90°C													
Geon® 83405	75-A	1.21	CUSTOM	2.845	2.145	1.395	1.065	.935	.905	.875	.865	.845	
FDA approved ingredients			Trans 002										
Geon® 83408	90-A	1.25	CUSTOM	2.84	2.14	1.39	1.06	.93	.90	.87	.86	.84	
FDA approved ingredients			Trans 002										

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Electrical/Flame Retardant Grades (cont.)

Compound and Description	Hardness* D-2240 Durometer (±3)	Specific Gravity (±.02)	Colors	MINIMUM QUANTITY — DOLLARS PER POUND — BOXES OR BAGS — CUBES AND PELLETS								
				50-499	500-999	1,000-2,499	2,500-4,999	5,000-9,999	10,000-19,999	20,000-29,999	30,000-42,999	43,000-T/L&UP
Geon® 8843 Continuous Operating Temperature of 105°C	91-A	1.34	STANDARD Natural 021	1.33	1.33	1.26	1.11	1.06	1.03	1.00	.99	.98
			CUSTOM Trans 001	2.98	2.28	1.53	1.20	1.07	1.04	1.01	1.00	.98
			CUSTOM Black 288	2.99	2.29	1.54	1.21	1.08	1.05	1.02	1.01	.99
			CUSTOM White 128	3.17	2.47	1.72	1.39	1.26	1.23	1.20	1.19	1.17
Geon® 84437 Continuous Operating Temperature of 105°C	92-A	1.41	CUSTOM White 128	2.94	2.24	1.49	1.16	1.03	1.00	.97	.96	.94
Geon® 86248 Meets 1985 UL817 plug requirements	90-C	1.35	STANDARD Natural 021	1.00	1.00	.93	.78	.73	.70	.67	.66	.65
Geon® 8830 Continuous Operating Temperature of 80°C	71-D	1.38	STANDARD Natural 021	1.30	1.30	1.23	1.08	1.03	1.00	.97	.96	.95

FDA/Medical Grades - General Purpose

Geon® 86153 Transparent, FDA acceptable; Soft; flexible.	62-A	1.18	STANDARD	1.13	1.13	1.06	.91	.86	.83	.80	.79	.78
			Trans 002									
			CUSTOM	2.83	2.13	1.38	1.05	.92	.89	.86	.85	.83
			Trans 003									
			White 129									
Geon® 86154 Transparent; FDA acceptable; Medium soft; flexible.	72-A	1.20	Black 289									
			STANDARD	1.13	1.13	1.06	.91	.86	.83	.80	.79	.78
			Trans 002									
			CUSTOM	2.83	2.13	1.38	1.05	.92	.89	.86	.85	.83
			Trans 001									
Geon® 86155 Transparent, FDA acceptable; Hard; flexible.	90-A	1.24	Trans 003									
			Trans 005									
			White 132									
			STANDARD	1.13	1.13	1.06	.91	.86	.83	.80	.79	.78
			Trans 002									
Geon® 86334 Transparent, FDA acceptable; Semi-rigid.	73-C	1.26	CUSTOM	2.83	2.13	1.38	1.05	.92	.89	.86	.85	.83
			Trans 003									
			Trans 004									
			Trans 007									
			White 141									
Geon® 86334 Transparent, FDA acceptable; Semi-rigid.	73-C	1.26	CUSTOM	2.88	2.18	1.43	1.10	.97	.94	.91	.90	.88
			Trans 001									

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FDA/Medical Grades - Special Purpose

Compound and Description	Hardness* D-2240 Durometer (±3)	Specific Gravity (±.02)	Colors	MINIMUM QUANTITY — DOLLARS PER POUND — BOXES OR BAGS — CUBES AND PELLETS								
				50-499	500-999	1,000-2,499	2,500-4,999	5,000-9,999	10,000-19,999	20,000-29,999	30,000-42,999	43,000-T/L&UP
Geon® 86310 FDA acceptable; gamma ray sterilizable; transparent	55-A	1.16	STANDARD Trans 002 White 180	1.18	1.18	1.11	.96	.91	.88	.85	.84	.83
Geon® 86312 FDA acceptable; gamma ray sterilizable; transparent	65-A	1.18	STANDARD Trans 002	1.18	1.18	1.11	.96	.91	.88	.85	.84	.83
			CUSTOM Blue 436	2.86	2.16	1.41	1.08	.95	.92	.89	.88	.86
Geon® 86314 FDA acceptable; gamma ray sterilizable; transparent	75-A	1.20	STANDARD Trans 022	1.18	1.18	1.11	.96	.91	.88	.85	.84	.83
			CUSTOM Blue 436	2.86	2.16	1.41	1.08	.95	.92	.89	.88	.86
Geon® 86315 FDA acceptable; gamma ray sterilizable; transparent	80-A	1.22	STANDARD Trans 002	1.18	1.18	1.11	.96	.91	.88	.85	.84	.83
Geon® 86316 FDA acceptable; gamma ray sterilizable; transparent	85-A	1.24	STANDARD Trans 002	1.18	1.18	1.11	.96	.91	.88	.85	.84	.83
Geon® 86318 FDA acceptable; gamma ray sterilizable; transparent	90-A	1.24	STANDARD Trans 002	1.18	1.18	1.11	.96	.91	.88	.85	.84	.83
Geon® 86251 Diop plasticized transparent	62-A	1.19	CUSTOM Trans 002 Clear 004 Amber 015 Pink 073	2.82	2.12	1.37	1.04	.91	.88	.85	.84	.82
Geon® 86256 Non-phthalate; FDA acceptable; transparent	64-A	1.23	CUSTOM Trans 001	3.23	2.53	1.78	1.45	1.32	1.29	1.26	1.25	1.23

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TOLL FREE ORDER NUMBER**1-800-GET-GEON****1-800-438-4366****PRICING INFORMATION**

- Minimum order size:
Standard products — 50 lbs.
Custom/Made-to-Order Products — 150 lbs.
- Various grades and quantities of Geon® compounds may be combined and priced according to the total pounds shipped at one time to one destination. Orders for Custom/Made-to-Order products of less than 5000 lbs. per individual item are not combinable with each other or with standard Geon® products for price advantage. Estane®, TempRite® CPVC, and offgrade products cannot be combined with Geon products for quantity pricing benefits.
- An addition of \$0.02/lb. will be made to above prices on shipments to points in Washington, Oregon, California, Arizona, New Mexico, Nevada, Utah, Idaho, Montana, Wyoming, and Colorado (West of Denver).

PACKAGING

- Standard container — 50 lb. bag or 1300 lb. palletized fiber boxes.
- Bulk truck — prices quoted upon request.
- Bulk rail — prices quoted upon request.

SPECIAL COLOR AVAILABILITY

- **Certain custom colors requiring special pigmentation will be priced higher than above custom color prices. Contact Cleveland for specific information.**
- Customer color matches are available. A 10,000 pound minimum order is required with color match request.

**SALES TERMS AND CONDITIONS OF THE BFGOODRICH COMPANY,
GEON VINYL DIVISION ("BFG")****1. QUOTATIONS/ORDER ACCEPTANCE**

All quotations made by BFG are subject to change without notice. All orders are subject to acceptance by BFG at Cleveland, Ohio, U.S.A. Unless otherwise stated, all orders accepted will be accepted with the understanding that prices are subject to change without prior notice and, together with applicable taxes, shall be those in effect on the date of shipment except as herein otherwise provided as to made-to-order compound. If any applicable law, decree, order, regulation or other governmental ruling should prevent or restrict BFG to any extent in increasing prices hereunder or hereafter reduces any prices already in effect, BFG may cancel any unshipped portion of the order without liability. In the event of any price increase, other than due to any governmental tax, excise, duty or levy, any unshipped portion of an order may be cancelled at Buyer's option, provided, however, that if the order covers a made-to-order compound, and Buyer has been notified of such price increase prior to commencement of manufacture and does not thereupon elect to exercise such right of cancellation, it shall not thereafter be subject to cancellation except with BFG's written consent. If when notified of such price increase Buyer elects to cancel, that portion of the order then manufactured or in the process of manufacture will be completed and delivered at the price specified, and Buyer will reimburse BFG for the cost of all component materials, parts and special tooling or equipment procured for the performance of the made-to-order compound.

2. WARRANTIES

All products sold hereunder are warranted to be within BFG quality standards for such product. BFG reserves the right to change formulations of products at any time so long as the product, as shipped, is in conformance with our published specification for said product. Any recommendations made by BFG for use of product are based upon tests believed to be reliable, but suitability, testing and use of product in any specific application is the complete responsibility of Buyer. THE ABOVE WARRANTIES ARE GIVEN IN LIEU OF ALL OTHER WARRANTIES EITHER EXPRESSED OR IMPLIED. BFG DISCLAIMS ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT SHALL BFG BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES. BFG'S LIABILITY FOR DAMAGES UNDER THIS CONTRACT OR OTHERWISE SHALL IN NO EVENT EXCEED THAT PART OF THE PURCHASE PRICE APPLICABLE TO THE PRODUCT WITH RESPECT TO WHICH SUCH DAMAGES ARE CLAIMED. Buyer must give BFG written notice of any claim of breach or warranty within 10 days after the occurrence of the event upon which such claim is founded; the failure of Buyer to give such written notice shall be a waiver of all claims. Buyer assumes all risk of patent infringement by reason of any use Buyer makes of the product in combination with other substances or in the operation of any process. The above warranties extend only to Buyer.

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SALES TERMS AND CONDITIONS (Cont'd.)

3. CONTINGENCIES

BFG shall not be liable in damages or otherwise for any delay or failure in performance when caused by war, fire, flood, accidents, labor troubles, government order, regulation or restriction, interruptions of transportation facilities, shortages of fuel, raw materials or finished goods or any other cause beyond the reasonable control of BFG or its suppliers. In the event BFG is unable, due to any such cause or otherwise, to fulfill any order, Buyer agrees to accept, as full and complete performance, deliveries in accordance with such allocations as BFG may make.

4. HANDLING AND USE

Buyer assumes all risks and liability arising out of unloading, discharge, storage, handling or use of the product, or arising out of compliance or non-compliance with federal, state, municipal or local laws and regulations. BFG shall have no liability for the failure of discharge or unloading equipment or materials used by Buyer, whether or not supplied by BFG. Unless product sold hereunder fails to meet the express warranties set forth in the paragraph entitled "Warranties" above, Buyer shall indemnify, defend and hold BFG harmless from all costs, expenses, damages, judgments or other loss, including costs of investigation, litigation and reasonable attorney's fees, arising out of Buyer's selection, use, sale or further processing of the product sold hereunder.

5. PAYMENT TERMS

Net 30 days from date of shipment. Under such terms, payment is due at the offices of BFG or designated lock boxes no later than 30 days after shipment.

6. SUSPENSION OF CREDIT

BFG may suspend credit and/or shipment of product ordered when, in its sole judgment, the financial condition of Buyer warrants such action.

7. SHIPPING TERMS

F.O.B. shipping point; minimum transportation prepaid within the continental U.S.A. excluding Alaska and Hawaii.

8. RETURNS

No return of product shall be allowed nor credit given unless previously authorized by BFG. Buyer shall allow BFG to inspect product prior to considering return of same. Buyer may not, for any reason, return product to BFG more than six (6) months after the original date of shipment of said product unless a complaint about that product was entered with BFG by the Buyer less than six (6) months after the date of shipment. In no case will BFG accept return of Buyer's obsolete inventory of made-to-order product.

9. ORDER CANCELLATION AND DEFERMENT

Orders for made-to-order product may not be cancelled, delivery deferred, altered in specification, or otherwise changed by the Buyer less than ten (10) days prior to the scheduled, firm ship date established by BFG. Orders for standard product may not be cancelled, delivery deferred, or otherwise changed after shipping procedures have been initiated by BFG.

10. OVERRUNS AND UNDERRUNS

BFG will attempt to manufacture and deliver the exact quantity of any product ordered. However, overruns and underruns of 10% of the ordered amount shall constitute fulfillment of all orders. For product that is ordered in boxes, a portion of the actual shipment may, because of overrun or underrun considerations, be packaged in bags.

11. SAFETY, HEALTH & INDEMNITY

BFG shall furnish to Buyer Material Safety Data Sheets, including warnings and safety and health information concerning the products and/or the containers for such products sold hereunder. Buyer agrees to disseminate such information so as to give warning of possible hazards to persons who Buyer can reasonably foresee may be exposed to such hazards, including but not limited to Buyer's employees, agents, contractors or customers. If Buyer fails to disseminate such warnings and information, Buyer agrees to defend and indemnify BFG against any and all liability arising out of or in any way connected with such failure, including but not limited to liability for injury, sickness, death and property damage.

12. NO VERBAL AGREEMENTS

No one in BFG's organization is authorized to make verbal agreements. It is Buyer's responsibility to insure that all agreements be in writing signed by a duly authorized representative of BFG.

13. COMPLETE AGREEMENT

No modifications or additions to these Sales Terms and Conditions shall be effected by BFG's receipt or acknowledgement of a purchase order or other document containing additional and different terms or conditions.