# Physical Properties of The AROCLORS

AROCLOR # 1242
AROCLOR # 1248
AROCLOR # 1254
AROCLOR # 1262
AROCLOR # 1269
AROCLOR # 4465
AROCLOR # 2565

CHEMICALS OF QUALITY
Monsanto
ST. LOUIS, U.S.A.

*Manufactured by*

**Monsanto Chemical Company**
St. Louis, U.S.A.

New York—Boston—Chicago—San Francisco
Cleveland—Birmingham—Montreal—London

0509388

3.4

TOWOLDMON0034679
WATER_PCB-00019148

# *The Aroclors*

THE Aroclors have won a prominent place in the field of synthetics with unique properties to fill requirements not met quite perfectly by materials heretofore available. They have found wide usefulness in fields where their properties are of especial value.

Following is a description of the properties of seven Aroclors, each of which is representative of a series. There are other Aroclors with slightly different characteristics in each of these series.

A study of this brief description will suggest means of employing the Aroclor in perfecting still other products, development of which has been delayed by the lack of a material that exactly fulfills particular requirements.

## *A Description of the Aroclors*

The Aroclors vary from water-white mobile oils and pale yellow viscous oils to light amber resins and opaque crystalline solids. For each of these light-colored Aroclors there is a corresponding gray or brown-black grade.

The Aroclors are produced exclusively by Monsanto Chemical Company.

### *Non-Flammability*

The viscous Aroclor oils and the resins do not support combustion when heated alone even at their boiling points—temperatures above 350°C. Most of the Aroclors flux readily with resinous and pitch-like materials to give a product having a decreased fire hazard. When incorporated in nitrocellulose films the Aroclors retard the rate of burning.

0509389

TOWOLDMON0034680
WATER_PCB-00019149

## *Electrical Properties*

The Aroclors have extremely interesting electrical characteristics; high dielectric constant, resistivity and dielectric strength, and low power factor.

## *Solubility*

The Aroclor oils and resins are easily soluble in most of the common organic solvents and drying oils. The hard crystalline materials are in general less soluble than the Aroclor oils or resins. All Aroclors are insoluble in water. For more complete information see the attached table. Compatibility data on Aroclors in nitrocellulose lacquers will be sent on request.

## *Adhesiveness*

The Aroclor resins adhere strongly to smooth surfaces — to glass and metal or to smooth varnished or lacquered surfaces.

The softer Aroclors are suggested for difficult adhesive problems where a flexible non-drying waterproof material is necessary.

The Aroclor adhesives are thermoplastic; are readily applied hot without solvent; do not require high temperatures for easy application, and are set immediately upon cooling.

## *Thermoplasticity*

The Aroclors are permanently thermoplastic. They apparently undergo no condensation or hardening upon repeated melting and cooling. The clear Aroclor resins are now being produced with softening points up to 110°C. The opaque crystalline solids are produced with initial melting points up to approximately 180°C.

## *Non-Drying Properties*

The Aroclors are non-drying, and when they are exposed to the air, even in thin films, no noticeable oxidation or hardening takes place. However, when used as ingredients of lacquers, they do not retard the rate of drying of the lacquer films. Quick drying varnishes and paints may be made with Aroclor resins.

## *Vaporization Loss*

The Aroclors have low vaporization losses as shown in the data in the table of physical properties.



TOWOLDMON0034681
WATER_PCB-00019150

# *Table of Physical Properties of the Aroclors*

| | Aroclor 1242 | Aroclor 1248 | Aroclor 1254 | Aroclor 1262 | Aroclor 1269 | Aroclor 4465 | Aroclor 5565 |
|---|---|---|---|---|---|---|---|
| Description (at room temperature) | Practically Water-White Mobile Oil | Practically Water-White Mobile Oil | Pale Yellow Viscous Oil | Light Yellow Soft Sticky Clear Resin | Cream-Colored Opaque Hard Crystalline Solid | Pale Amber Transparent Resin | Brown Black Opaque Resin |
| Color (1" depth of Aroclor)—Lovibond yellow No. 510 | 0.1 to 0.5 | 0.1 to 0.6 | 0.5 to 1.0 | 0.5 to 1.2 | | 4.3 to 6.4 | |
| Pour Point °C., (A. S. T. M. Method) | —17.7 to —30.7 | —9 | 8.0 to 12.6 | 34.9 to 38.0 | | | |
| Softening Point °C.; (A. S. T. M.) | | | | | | 60 to 66 | 68 to 72 |
| Initial Hold Point in Freezing Curve (°C.) | | | | | 235 to 245 | | |
| Condition at 0°C. | Viscous Liquid | Viscous Liquid | Soft Sticky Resin | Hard Brittle Resin | Same as at Room Temperature | Same as at Room Temperature | Same as at Room Temperature |
| Distilling Range (°C.; A. S. T. M. Method) | 311 to 356 | 330 to 350 | 352 to 381 | 373 to 404 | Too High for A. S. T. M. Method; Can Be Distilled at Atmospheric Pressure | Too High for A. S. T. M. Method; Requires Vacuum for Distillation | Too High for A. S. T. M. Method; Requires Vacuum for Distillation |
| Specific Gravity At 25°C./25°C. | 1.374 to 1.393 | 1.442 to 1.456 | 1.543 to 1.559 | 1.646 to 1.653 | 1.870 to 1.876 | 1.713 to 1.723 | 1.723 to 1.740 |
| Per Cent Increase in Volume Upon Heating from 25°C. to temperature specified | 2.71 25° to 55°C. | 25° to 65°C.—2.83% 25° to 250°C.—18.56% | 2.64 25° to 65°C. | 4.16 25° to 90°C. | | 2.45 25° to 65°C. | 2.69 25° to 65°C. |
| Approximate Average coefficient of Expansion over range specified (cc./cc./°C.) | 0.000678 25° to 55°C. | 0.000702 25° to 65°C. | 0.000661 25° to 65°C. | 0.000640 25° to 90°C. | | 0.000611 25° to 65°C. | 0.000656 25° to 65°C. |
| Pounds per Gallon at 25°C. (Average) | 11.50 | 12.06 | 12.86 | 13.71 | 15.60 | 14.28 | 14.41 |
| Decimal Part of Gallon Bulked by One Pound | 0.0869 | 0.0829 | 0.0778 | 0.0729 | .0641 | 0.0700 | 0.0693 |
| Viscosity (Seconds Saybolt) at 210°F. | 34.0 to 34.6 | 36.0 to 37.0 | 46.0 to 47.7 | 90.0 to 103.0 | Solid | Too Viscous to Determine with Saybolt Apparatus | Too Viscous to Determine with Saybolt Apparatus |
| Viscosity (Seconds Saybolt) at 100°F. | 81.1 to 93.1 | 200.0 to 210.0 | 1800 to 3400 | | Solid | | |
| Flash Point °C., (Cleveland Open Cup) | 176 to 180 | 196 | None | None | None | None | None |
| Fire Point °C., (Cleveland Open Cup) | 334 to None at Boiling Point of Liquid | None | None | None | None | None | None |
| Refractive Index for D-Line at 20°C. | 1.627 to 1.629 | 1.630 to 1.631 | 1.6497 to 1.6419 | 1.6501 to 1.6517 | | 1.664 to 1.667 | |
| Maximum Acidity (Milligrams KOH per Gram) | 0.01 | 0.01 | 0.01 | 0.02 | | 0.02 | 1.26 |
| Per Cent Loss on Heating (A. S. T. M.) | 3.04 to 3.64 | 3.0 to 4.0 | 1.06 to 1.28 | 0.48 to 0.58 | 0.10 to 0.20 | 0.23 to 0.29 | 0.21 to 0.24 |

0509391

TOWOLDMON0034682
WATER_PCB-00019151

## *Toxicity*

Experimental work in animals shows that prolonged exposure to Aroclor vapors evolved at high temperatures or by repeated oral ingestion will lead to systemic toxic effects.

Repeated bodily contact with the liquid Aroclors may lead to an acne-form skin eruption.

Suitable draft ventilation to control the vapors evolved at elevated temperatures, as well as protection by suitable garments from extensive bodily contact with the liquid Aroclors, should prevent any untoward effect.

## *Odor and Taste*

The solid Aroclor resins are almost without odor and taste at ordinary temperatures.

## *Stability*

The Aroclors are remarkably resistant to the action of either hydrolyzing agents or high temperature. They are not affected by boiling with sodium hydroxide solution. Because of their stability to heat, the Aroclors are useful heat-transfer media. Aroclor 1254 and particularly the less viscous Aroclor 1248 are recommended for this purpose because they may be heated at temperature up to 325°C. (617°F.) in a closed system for long periods without appreciable decomposition and are at the same time nonflammable.

## *Action on Metals*

The Aroclors are non-corrosive. Mild steel exposed to the action of Aroclor 1254 or Aroclor 1248 in a closed system at 325°C. (617°F.) for 848 hours showed no pitting and the corrosion rate, as measured in inches of penetration per year, was 0.0021.

## *Water and Moisture Proofness*

The Aroclors are water proof. When impregnated into porous rigid bodies they are effective water and moisture proofers. Special Aroclor compounds are available for moisture-proofing such articles as paper and radio resistors and for water-proofing articles such as abrasive wheels.

### STANDARD CONTAINERS

| | | *50 gal. Drums* |
|---|---|---|
| Aroclor | 1242 | 500 lbs. net |
| Aroclor | 1248 | 500 lbs. net |
| Aroclor | 1254 | 500 lbs. net |
| Aroclor | 1262 | 500 lbs. net |
| Aroclor | 4465 | 500 lbs. net |
| Aroclor | 2565 | drums, 395 lbs. to 426 lbs. net. |
| Aroclor | 1269 | bags, 200 lbs. net. barrels, 400 lbs. net. |

0509392

TOWOLDMON0034683
WATER_PCB-00019152

# *Solubility of the Aroclors In Various Solvents*

(Figures Represent Grams of Aroclor per 100 cc. Solvent)

| Type of Solvent | Aroclor 1242 Cold | Aroclor 1242 Hot | Aroclor 1254 Cold | Aroclor 1254 Hot |
|---|---|---|---|---|
| *Chloro Derivatives* | | | | |
| Chloroform | S* | S* | S* | S* |
| Carbon Tetrachloride | S | S | S | S |
| Ethylene Dichloride | S | S | S | S |
| Trichloro Ethane | S | S | S | S |
| Tricholoro Ethylene | S | S | S | S |
| Tetra Chloro Ethane | S | S | S | S |
| Mixed Amyl Chlorides | S | S | S | S |
| Mono Chlorobenzene | S | S | S | S |
| *Ketones* | | | | |
| Acetone | S | S | S | S |
| *Aldehydes* | | | | |
| Formaldehyde (40%) | I* | I* | I* | I* |
| Furfural | S | S | S | S |
| *Amines* | | | | |
| Aniline | S | S | S | S |
| Pyridine | 132.5@30°C. | 440@99°C. | 114@31°C. | 425@100°C. |
| *Drying Oils* | | | | |
| Tung Oil | S | S | S | S |
| Linseed Oil | S | S | S | S |
| *Acids* | | | | |
| Acetic Acid | S | S | S | S |
| Oleic Acid | S | S | S | S |
| *Miscellaneous* | | | | |
| Nitro Benzene | S | S | S | S |
| Carbon Disulfide | S | S | S | S |
| Water | I | I | I | I |

*Note: S signifies very soluble or miscible in all proportions.
I signifies insoluble.
P.S. signifies partially soluble.

0509393

TOWOLDMON0034684
WATER_PCB-00019153

# *Solubility of the Aroclors In Various Solvents*

(Figures Represent Grams of Aroclor per 100 cc. Solvent)

| Type of Solvent | Aroclor 1242 Cold | Aroclor 1242 Hot | Aroclor 1254 Cold | Aroclor 1254 Hot |
|---|---|---|---|---|
| *Hydrocarbons* | | | | |
| Mineral Spirits | S* | S* | S* | S* |
| Gasoline | S | S | S | S |
| Kerosene | S | S | S | S |
| Paraffin | — | S@50°C. | — | S@50°C. |
| Benzene | S | S | S | S |
| Toluene | S | S | S | S |
| Xylene | S | S | S | S |
| Turpentine | S | S | S | S |
| Pine Oil | S | S | S | S |
| *Hydroxy Derivatives* | | | | |
| Methyl Alcohol | 42.5@29°C. | 88.5@60°C. | 15@26°C. | 22.2@65°C. |
| Ethyl Alcohol (Formula 3A) | 23.3@29°C. | 80.0@70°C. | 10@27°C. | 28 @75°C. |
| Normal Butyl Alcohol | S | S | S | S |
| Amyl Alcohol | S | S | S | S |
| Glycerine | I* | I | I | I |
| 90% Phenol | 194@30°C. | S@99°C. | P.S.* | Slowly Soluble |
| *Ethers* | | | | |
| Ethyl Ether | S | S | S | S |
| Cellosolve Acetate | S | S | S | S |
| *Ether Alcohols* | | | | |
| Cellosolve | S | S | S | S |
| Carbitol | 224@31°C. | 307@99°C. | 173@26°C. | 259@ 98°C. |
| p-p′ Dihydroxy Ethyl Ether | 16.9@23°C. | 19@99°C. | 8@30°C. | 10@100°C. |
| *Esters* | | | | |
| Castor Oil | S | S | S | S |
| Methyl Acetate | S | S | S | S |
| Ethyl Acetate | S | S | S | S |
| Butyl Acetate | S | S | S | S |
| Amyl Acetate | S | S | S | S |
| Ethyl Lactate | S | S | S | S |
| Diethyl Phthalate | S | S | S | S |
| Dibutyl Phthalate | S | S | S | S |
| Tricresyl Phosphate | S | S | S | S |
| Cotton Seed Oil | S | S | S | S |
| Ethylene Glycol Diacetate | S | S | S | S |

0509394

PRINTED IN U. S. A.

TOWOLDMON0034685
WATER_PCB-00019154